ENGINEERING TOMORROW



**User Guide** 

# Superheat controller and stepper valve driver

Type **EKE 1A, 1B, 1C (PV05), 1D (PV02)** 

For air conditioning, commerical/Industrial heatpumps and refrigeration applications





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#### 1 Introduction

The flexible pre-programmed EKE superheat controller from Danfoss provides ultimate software control, allowing you to tailor the performance of your system to your exact requirements. EKE is ideal for controlling a wide range of commercial air conditioning and refrigeration applications, such control helps you to achieve the highest efficiency in the system reducing the operational cost by up to 20% with minimal effort. EKE is generally used where there is a requirement for accurate control of superheat or temperature control in connection with air conditioning and refrigeration. The superheat is regulated to the lowest possible value within a short period of time. It regulates the superheat of the evaporator by charging optimally even when there are great variations of load resulting in reduction of energy consumption and operational cost

#### **Typical Applications**

- Chillers
- Processing plant / Cabinet cooling
- Cold store (air coolers)
- A/C plant / Air conditioning
- · Commercial and Industrial heat pumps
- · Transport cooling
- Stepper Motor Driver



# 2 Portfolio overview

**Table 1: Portfolio overview** 

| Features                       |   | EKE 1A                            | EKE 1B                        | EKE 1C           | EKE 1D      |
|--------------------------------|---|-----------------------------------|-------------------------------|------------------|-------------|
| Power supply                   |   |                                   |                               |                  |             |
| Power Supply Type              | 24 V AC / DC $\pm$ 20%                                      | •                                 | •                             | •                | •           |
| Battery Backup input           | 18-24 V DC  | •                                 | •                             | •                | •           |
| Class of insulation            |   |                                   | Cla                           | ss II            |             |
| Data communication             |   |                                   |                               |                  |             |
| MODBus                         | RS 485 RTU  |                                   | •                             |                  |             |
| Wired CANbus                   |   |                                   |                               | • (4 wires)      | • (3 wires) |
| CANbus RJ 12                   | Danfoss MMI service port                                    | •                                 | •                             |                  |             |
| nputs                          |   |                                   |                               |                  |             |
| Number of temperature sensors  |   | 1                                 | 2                             | 3                | 2           |
| Temperature sensor types       | PT1000  |                                   |                               | •                |             |
|                                | NTC 10K, type EKS   | •                                 | •                             | •                | •           |
|                                | NTC 10K, type ACCPBT  |                                   |                               |                  |             |
|                                | NTC 10K, type Sensata                                       |                                   |                               |                  | •           |
| Number of Pressure sen-<br>sor |   | 1                                 | 1                             | 2 <sup>(1)</sup> | 1           |
| Pressure Transmitter           | Ratiometric 0.5 - 4.5 V                                     | •                                 | •                             |                  |             |
| rypes                          | Voltage signal 0 – 10 V                                     | •                                 | •                             | •                | •           |
|                                | Current signal 0 – 20 mA                                    |                                   |                               | •                |             |
| Share Pressure Signal          | Hardware (Up to 5 devices)                                  | •                                 |                               |                  |             |
|                                | Via wired CANbus (not possible to share ratiometric sensor) |                                   |                               |                  |             |
|                                | Via MODbus  |                                   | •                             |                  |             |
| Number of external references  |   | 1                                 | 1                             | 1                | 1           |
| External reference             | 0-20mA  |                                   |                               | •                |             |
|                                | User defined current  |                                   |                               | •                |             |
|                                | 0-10V   | •                                 | •                             | •                | •           |
|                                | 0- 5V   | •                                 | •                             | •                | •           |
|                                | User defined voltage( max 10V)                              | •                                 |                               |                  |             |
| Digital input Dry contact      |   | 3                                 |                               | 2                |             |
| Outputs                        |   |                                   |                               |                  |             |
| Digital output                 |   |                                   |                               | 1                |             |
| Relay                          | Normally Open   | 3A General purpose, 250V ac, 100k |                               |                  |             |
|                                | Normally closed   | 2A General purpose, 250V ac, 100k |                               |                  |             |
| Relay Function                 |   | Alarm rela                        | ay or LLSV (Liquid Line Soler | noid Valve)      |             |
| Jser interfaces                | Koolprog Software tool                                      |                                   |                               |                  |             |
|                                | MMIGRS2 screen  |                                   |                               |                  |             |
|                                | Master controller   |                                   |                               |                  |             |

 $<sup>^{(1)}</sup>$  The 2nd pressure sensor is connect to Al4



**Table 2: Accessories and Related products** 



**Table 3: Accessories and Related products** 

| Table 3. Accessories and helated products   |  |  |  |  |
|---|--|--|--|--|
| Pressure Transducer   | Temperature Sensor   |  |  |  |
|   |  |  |  |  |
| AKS Pressure Transmitter, available with ratiometric and 4 - 20 mA. NSK Ratiometric Pressure Probe. XSK Pressure probe 4 - 20 mA. | PT 1000 AKS is a High precision temp. sensor AKS 11 (preferred), AKS 12, AKS 21 ACCPBT PT1000 NTC sensors EKS 221 (NTC-10 Kohm) ACCPBT NTC Temp probe (IP 67 / 68) |  |  |  |

#### **Table 4: Accessories and Related products**

| Stepper motor valves   | M12 Angle Cables   |  |
|--|--|--|
|  |  |  |
| EKE is compatible with Danfoss stepper motor valves i.e Danfoss ETS 6, ETS 8M (Bipolar) / ETS / ETS Colibri $^\circ$ / ETS L, KVS / KVS Colibri $^\circ$ and CCM / CCMT / CCMT L / CTR valves. | Various lengths of standard M12 cable are available for connecting stepper motor valves. |  |



# 3 Installation

# 3.1 Environmental conditions

**Table 5: Environmental conditions** 

| Operating conditions                              | -20 – 60 °C, 90% RH non-condensing  |
|---|---|
| Storage / Transport conditions                    | -30 – 80 °C, 90% RH non-condensing  |
| Vibration and shock                               | According to IEC 60068-2-27 Ea  |
| Integration                                       | In Class I and / or II appliances   |
| Index of protection                               | IP40 only on the front cover (General IP20)   |
| PCB protection                                    | None (no conformal coating)   |
| Period of electric stress across insulating parts | Long  |
| Resistance to heat and fire                       | Category D  |
| Immunity against voltage surges                   | Category II   |
| Approvals   | CE compliance: This product is designed to comply with the following EU standards:  • Low voltage guideline: 2014/35/EU  • Electromagnetic compatibility EMC: 2014/30/EU and with the following norms:  - EN61000-6-1. EN61000-6-3  (immunity and emission standard for residential. commercial and light industrial environments)  - EN61000-6-2. EN61000-6-4  (immunity and emission standard for industrial environments)  - EN60730-1 and EN60730-2-9  (Automatic electrical controls for household and similar use)  • RoHS compliance to 2011/65/EU and no components from negative list acc. to 500B0751 |

# 3.2 Mounting

DIN rail mounting / demounting. The unit can be mounted onto a 35 mm DIN rail simply by snapping it into place and securing it with a stopper to prevent sliding. It is demounted by gently pulling the stirrup located in the base of the housing

Figure 1: Mounting

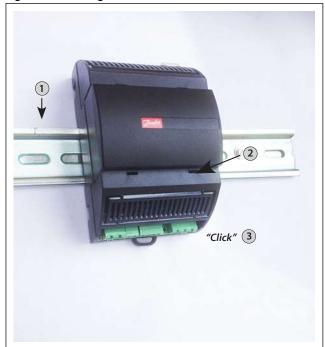
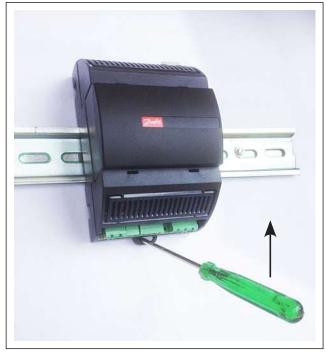


Figure 2: De-mounting



#### 3.3 General Connection's overview

This is an overview of all the different possible installation of the EKE 1x series, the connection details will be explained separately in the configuration section



Figure 3: EKE 1A connection overview

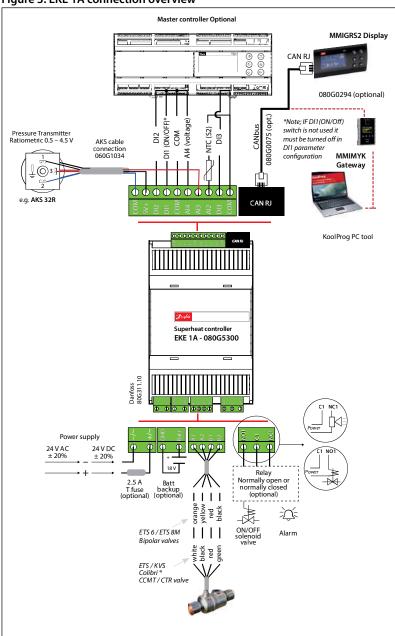


Table 6: EKE 1A pinout

| СОМ   | Common   |                           |
|-------|--|---------------------------|
| DI3   | Digital input 3  | Software configurable DI  |
| AI2   | Analog input NTC 10K                                     | S2                        |
| AI3   | Analog inputs 0 – 5 V / Ratiometric pressure transmitter | Pe                        |
| Al4   | analog inputs 0 – 10 V                                   | External Reference signal |
| COM   | Common   |                           |
| DI1   | Digital input 1  | Main switch (hardware)    |
| DI2/3 | Digital input 2 and 3                                    | Software configurable DI  |
| 5V+   | Power output for Ratiometric pressure transmitter 0 – 5V |                           |
| COM   | Common   |                           |

- If DI1(On/Off) switch is not used it must be short circuited
- EKE 2U Backup power module is recommended to use to ensure closure of the electronic valves. in case of power failures



Figure 4: EKE 1B connection overview

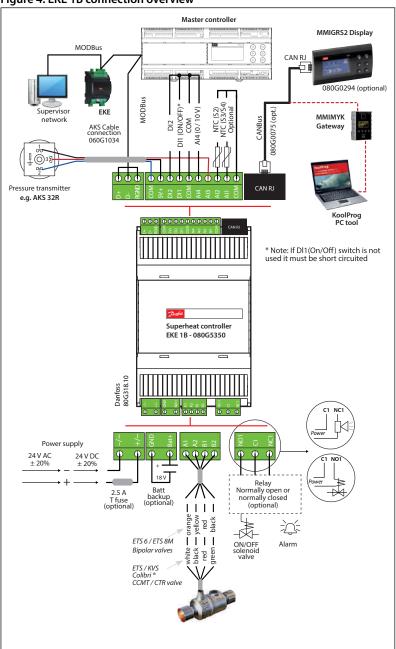
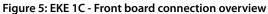


Table 7: EKE 1B pinout

| СОМ   | Common   |                               |
|-------|--|-------------------------------|
| AI    | Analog inputs NTC 10K                                    | S3/S4 selectable via software |
| AI2   | Analog input NTC 10K                                     | S2                            |
| AI3   | Analog inputs 0 – 5 V / Ratiometric pressure transmitter | Pe                            |
| Al4   | analog inputs 0 – 10 V                                   | External Reference signal     |
| COM   | Common   |                               |
| DI1   | Digital input 1  | Main switch (hardware)        |
| DI2/3 | Digital input 2 and 3                                    | Software configurable DI      |
| 5V+   | Power output for Ratiometric pressure transmitter 0 – 5V |                               |
| COM   | Common   |                               |

- If DI1(On/Off) switch is not used it must be short circuited
- EKE 2U Backup power module is recommended to use to ensure closure of the electronic valves. in case of power failures





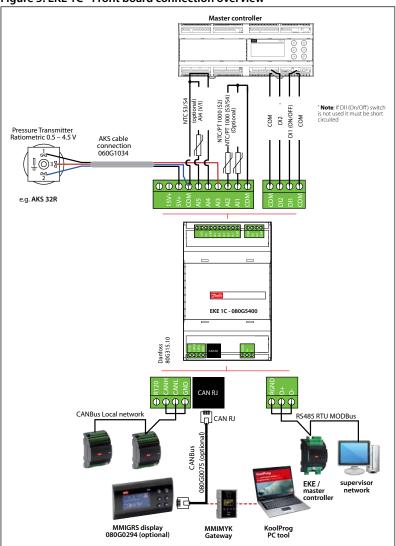


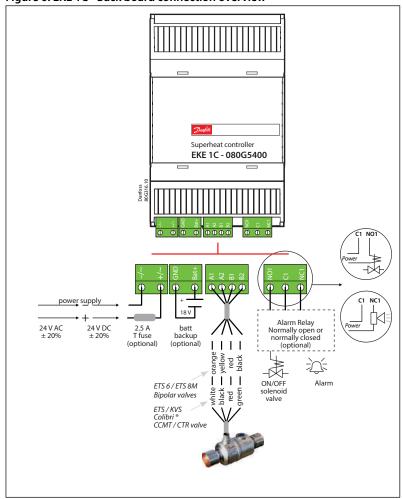
Table 8: EKE 1C pinout

| СОМ  | Common   |                               |
|------|--|-------------------------------|
| Al1  | Analog inputs temperature NTC 10K / PT1000                 | S3/S4 selectable via software |
| AI2  | Analog inputs temperature NTC 10K / PT1000                 | S2                            |
| AI3  | Analog inputs voltage / current                            | Pe                            |
| Al4  | Analog inputs voltage / current                            | Ext. Ref. or Pc               |
| AI5  | Analog inputs NTC temperature                              | S3/S4 selectable via software |
| COM  | Common   |                               |
| 5V+  | Power outputs for Ratiometeric pressure transmitter 0 – 5V |                               |
| 15V+ | Power output for current signal pressure transmitter       |                               |
| DI1  | Digital input 1  | Main switch (hardware)        |
| DI2  | Digital input 2  | Software configurable DI      |
| 24V+ | Not used in EKE 1C   |                               |
| AO1  | Not used in EKE 1C   |                               |

- EKE 2U Backup power module is recommended to ensure closure of the electronic valves. in case of power failures
- If DI1(On/Off) switch is not used it must be short circuited
- EKE 1A/1B/1D only support Ratiometric 0.5 to 4.5V pressure transmitter



Figure 6: EKE 1C - Back board connection overview

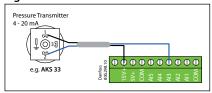


Different types of 4 - 20 mA pressure Transmitters need different supply levels. Check the guide below

Table 9: EKE 1C pressure transmitters range

| User selection EKE connection | Signal                          | EKE Connection      |  |
|-------------------------------|---------------------------------|---------------------|--|
| Not defined                   | -                               | -                   |  |
| AKS 32R                       | Ratiometric 10-90%              | 5V supply from EKE  |  |
| 112CP (Sensata)               | Ratiometric 10-90%              | 5V supply from EKE  |  |
| OEM Ratio                     | Defined by parameters           | 5V supply from EKE  |  |
| NSK (Saginomiya)              | Ratiometric 10-90%, 0.5 to 4.5V | 5V supply from EKE  |  |
| AKS 32 1-5V                   | 1-5V                            | 15V supply from EKE |  |
| OEM Voltage                   | Defined by parameters           | 15V supply from EKE |  |
| Bus shared                    | Via RS485 Modbus                | -                   |  |
| AKS 32 1-6V                   | 1-6V                            | 15V supply from EKE |  |
| AKS 32 0-10V                  | 0-10v                           | 15V supply from EKE |  |
| AKS 33                        | 4-20mA                          | 15V supply from EKE |  |
| XSK (Saginomiya)              | 4-20mA                          | 15V supply from EKE |  |
| OEM Current                   | Defined by parameters           | 15V supply from EKE |  |
|                               |                                 |                     |  |

Figure 7: Connection for 4 - 20 mA





#### A NOTE:

- EKE 2U Backup power module is recommended to ensure closure of the electronic valves. in case of power failures
- If DI1(On/Off) switch is not used it must be short circuited
- EKE 1A/1B/1D only support Ratiometric 0.5 to 4.5V pressure transmitter

Figure 8: EKE 1D connection overview

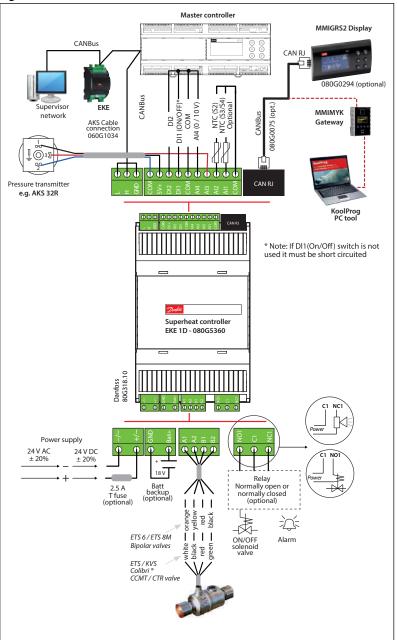


Table 10: EKE 1D pinout

| СОМ   | Common   |                               |
|-------|--|-------------------------------|
| AI    | Analog inputs NTC 10K                                    | S3/S4 selectable via software |
| AI2   | Analog input NTC 10K                                     | S2                            |
| AI3   | Analog inputs 0 – 5 V / Ratiometric pressure transmitter | Pe                            |
| Al4   | analog inputs 0 – 10 V                                   | External Reference signal     |
| COM   | Common   |                               |
| DI1   | Digital input 1  | Main switch (hardware)        |
| DI2/3 | Digital input 2 and 3                                    | Software configurable DI      |
| 5V+   | Power output for Ratiometric pressure transmitter 0 – 5V |                               |
| COM   | Common   |                               |
|       |  |                               |



- EKE 2U Backup power module is recommended to ensure closure of the electronic valves. in case of power failures
- If DI1(On/Off) switch is not used it must be short circuited

## 3.4 Cabling lengths for different connections

#### **Considerations:**

- The max, cable distance between the controller and the valve depends on many factors like shielded/unshielded cable, the wire size used in the cable, the output power for the controller and EMC.
- Keep controller and sensor wiring well separated from mains wiring.
- Connecting sensors by wires more than the specified length may decrease the accuracy of measured values.
- Separate the sensor and digital input cables as much as possible (at least 10 cm) from the power cables to the loads to avoid possible electromagnetic disturbance. Never lay power cables and probe cables in the same conduits (including those in the electrical panels).
- For the CANbus cable, it is best to use 24 AWG shielded twisted-pair cable with a shunt capacitance of 16 pF/ft and  $100 \Omega$  impedance.
- The controller provides a communication interface which is connected to the RJ and CAN terminals.
- Terminal resistors  $120 \Omega$  for terminal devices are recommended at both ends of the bus (first and last node) Terminal resistance between H and R terminals.

Table 11: EKE controller supports the following max. cable length

| Inputs                          | Cable length         | Wire size (Min. / Max.)   |
|---------------------------------|----------------------|---------------------------|
| Analog inputs (Current/Voltage) | max. 10 m            | 0.14 /1.5 mm <sup>2</sup> |
| Temperature sensor              | max. 10 m            | -                         |
| Stepper valve connection        | max. 30 m            | 0.14 /1.5 mm <sup>2</sup> |
| Power supply                    | max. 5 m             | 0.2 / 2.5 mm <sup>2</sup> |
| Digital input                   | max. 10 m            | 0.14 /1.5 mm <sup>2</sup> |
| Digital output                  | -                    | 0.2 / 2.5 mm <sup>2</sup> |
| Digital MMI                     | max. 3 m over CAN RJ | -                         |
| Communication bus               | max. 1000 m          | 0.14 /1.5 mm <sup>2</sup> |

- All valves are driven with a 24 V supply chopped to control the current (Current driver).
- The stepper motor is connected to the "Stepper Valve" terminals (see terminal assignment) with Danfoss M12 connection cable.
- To configure stepper motor valves other than Danfoss stepper motor valves, the correct valve parameters must be set as described in the Valve configuration section (see the configuration section for details).
- The correct valve must be defined in "Valve configuration", i.e., parameter 1067.

Table 12: Valve Cable Connection

| Stepper valve connector | ETS/KVS/CCM/ CCMT/CTR/ CCMT L<br>(Using Danfoss M12 Cable) | ETS 8M Bipolar | ETS 6  |
|-------------------------|--|----------------|--------|
| A1                      | White  | Orange         | Orange |
| A2                      | Black  | Yellow         | Yellow |
| B1                      | Red  | Red            | Red    |
| B2                      | Green  | Black          | Black  |
| Not connected           | -  | -              | Grey   |

#### **A** WARNING:

- 1. All valves are driven in a bipolar mode with a 24 V supply chopped to control the current (Current driver).
- 2. The stepper motor is connected to the "Stepper Valve" terminals (see terminal assignment) with a standard M12 connection cable.
- 3. To configure stepper motor valves other than Danfoss stepper motor valves, the correct valve parameters must be set as described in the Valve configuration section by selecting user defined valve.

#### Guideline for long M12 cables on Danfoss stepper motor valves

- 1. Long cables will lead to degradation of performance.
- 2. This guideline is based on the cable type being the same type as the standard Danfoss stepper motor cable.



Table 13: Recommended wire size and cable distance between EKE controller and stepper motor valve

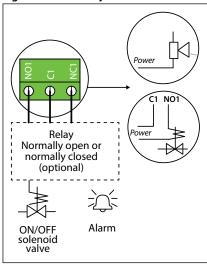
| Cable length  | 1 m – 15 m                                | 15 m – 30 m                   |
|---------------|---|-------------------------------|
| Wire diameter | 0.52 / 0.33 mm <sup>2</sup> (20 / 22 AWG) | 0.33 mm <sup>2</sup> (20 AWG) |

## **3.5 Connecting Relay Outputs**

EKE1 series has 1 relay output

• Type SPDT relay. Digital Output can be used to connect either a solenoid valve or an alarm

Figure 9: SPDT relay



#### • NOTE:

The relays cannot be used for the direct connection of loads such as LEDs and ON/OFF control of EC motors. All loads with a switch-mode power supply must be connected to a suitable contactor or similar

# 3.6 Temperature Sensor Mounting

Figure 10: Temperature sensor mounting

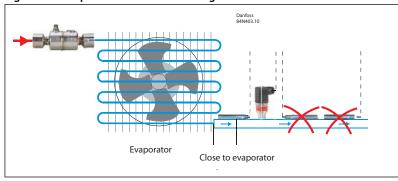
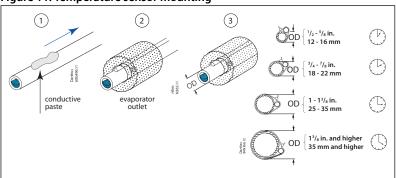


Figure 11: Temperature sensor mounting





- Mount sensor on a clean surface without any paints
- Remember to put on heat conducting paste and insulate the sensor
- Sensor mounting max. 5 cm from the outlet of the evaporator
- Physical temperature sensor can't be shared

Installation of the pressure transmitter is less critical. but mounting of pressure transmitter should be closer to the temperature sensor right after the evaporator and with its head in "upright position

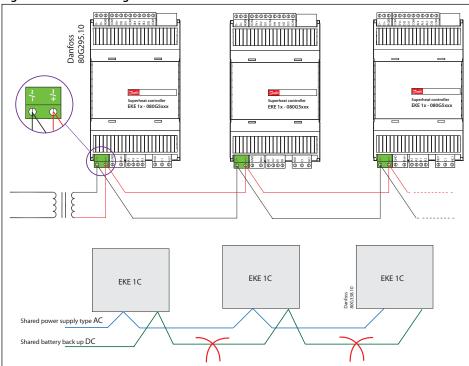
# 3.7 Power and signal sharing

## 3.7.1 Sharing Power Sources

The EKE 1x series can share common power supplies with multiple controllers because the power supply input of the EKE is galvanically isolated from the outputs. The external power supply must have enough power rating Watt/VA to operate multiple EKEs and most importantly enough power to run the valves. The Battery backup is an optional feature. If Battery backup is connected to EKE terminals, the EKE will close the stepper motor if the controller losses its supply voltage

- 1. A special attention is needed on sharing both external power supply as well as battery backup. it is not allowed to share AC power supply and DC EKE 2U backup battery simultaneously with multiple controllers
- 2. In case both DC power supply and battery are shared between several units, it is recommended to have the negative poles of battery and power input shorted together at each unit. Such solution requires EMC test to be conducted on the final equipment by customer

Figure 12: Power sharing from EKEs





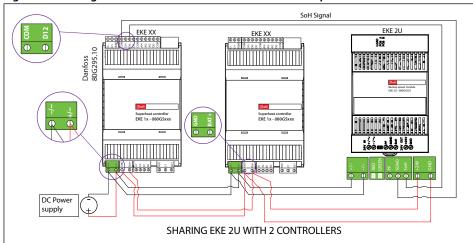


Figure 13: Sharing a DC source and EKE 2U module with multiple EKEs

Danfoss recommends using EKE 2U as the preferred battery backup device, for more details check the EKE 2U datasheet. The battery backup device power rating Watt/VA must match the valves requirements

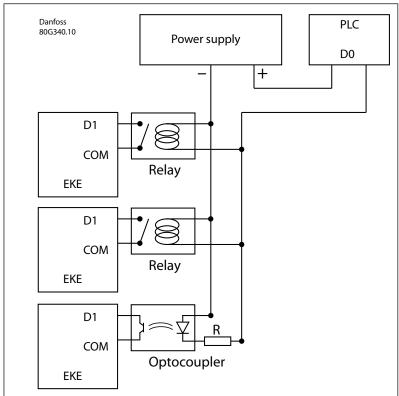
- The power supply terminals must be connected at every Unit.
- The battery voltage must not be connected from main power supply connected to EKE.
- A battery voltage lower than 16.5 V and higher than 27V will trigger the battery alarm.
- It is not allowed to shared AC power supply and DC backup battery simultaneously with multiple controllers.
- EKE 2U can only support a maximum of two valves for emergency closing, or only one valve in case the valve used consumes higher power. See EKE 2U documents for more details.

#### 3.7.2 Sharing input signal

The EKE cannot share digital inputs. The digital inputs (voltage free Contacts) cannot share the same signal directly or be connected to external power supply. To share a digital signal between multiple digital inputs, a special circuitry is needed. For example, Each DI can be provided with its own relay (or optocoupler) that must withstand 100mA impulses at 15V. EKE 1 series (Except 1C) can share analog input between multiple controllers



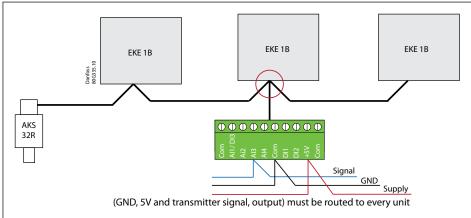
Figure 14: Possible circuitry to share a digital signal between Multiple



#### 3.7.3 Sharing pressure sensor signal

For EKE 1A, EKE 1D up to 5 controllers can share one Ratiometric pressure transmitter readings. To get a correct acquisition on all the units all the three wires (GND, 5V and transmitter signal, output) must be routed to every unit

Figure 15: Signal sharing between EKE 1A, 1B, 1C, 1D



For a correct acquisition on all the units all the three wires (GND, 5V and transmitter signal, output) must be routed to every unit

In **EKE 1C**, a physical pressure transmitter can only be shared via wired CANBus or Modbus

Sensor Signal sharing via CANBus in EKE 1C, 1D in EKE 1C, 1D Signal can be broadcasted once per second to all the following parameters enable/disable broadcasting of local signals (refer to the configuration parameter section):

[G012 - Signal sharing Pe]



[G013 - Signal sharing Pc]

[G014 - Signal sharing S3]

- If two or more sensors are connected to same sharing group, the controller which start up as the first one will broadcast the signal.
- If the receiving controllers has not received a shared signal from another controller for 3 seconds (parameter G003 CAN bus min update interval) it will start broadcast the local sensor.
- When more controllers are connected via CANBus each end of the bus must be terminated with a jumper between CANH and R120

#### NOTE:

Broadcasting is not possible via Modbus. In case of Sensor error, broadcast will stop.

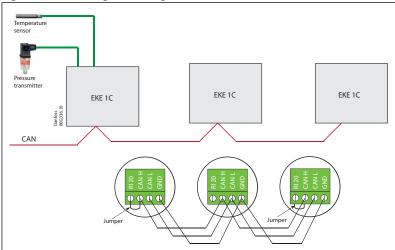
Only EKEs from the same group address can share signals

- Group 1 address 1 to 31
- Group 2 address 32 to 63
- Group 3 address 64 to 95
- Group 4 address 96 to 125

A controller knows its own address and knows from which address the broadcast is coming, this information is used to discard broadcast signals for controllers outside own group.

Address 0 is invalid, Address 126 and 127 are reserved for remote displays.

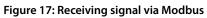
Figure 16: Sensor Signal sharing

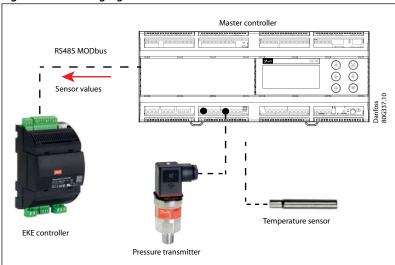


**Receiving Sensor Signal via Modbus:**EKE 1B/1C controllers can receive the external sensor values like Po, Pc, S2, S3 and S4 via Modbus. In some applications, the suction pressure and/or the refrigerant temperature on the evaporator outlet, is measured by a system controller. In these cases, the sensors can be omitted from EKE, and the sensor values can be received via Modbus instead. This requires that the systems main controller continuously transmits these values to EKE, If no new sensor value is received within defined Modbus time interval in seconds i.e. G004 of the last transmission, the EKE will raise sensor alarm which will stop the regulation.

**Example**: The suction gas temperature S2 and the evaporator pressure Pe can be set by activating bus shared sensor configuration registers i.e "1040 = 5" and "1044 = 8" respectively.









# 4 Applications

EKE series devices are used where precise control of superheat in air conditioning system is needed. It helps achieving high energy efficiency and reliable operation

EKE serves 2 main applications:

- Controller Mode
- Standalone Superheat control
- Temperature control
- Driver Mode

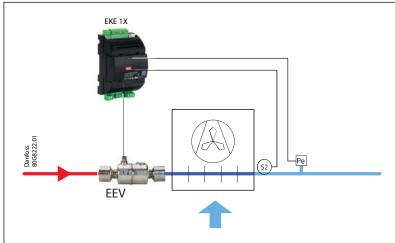
The need for cooling can either be defined by the incoming media (S3) or the outgoing media (S4) temperature

# **4.1 Controller Mode**

#### 4.1.1 Superheat control mode

EKE can serve as a PI controller for stepper motor valve that controls the superheat of the evaporator based on a pressure Pe and temperature (S2) sensors. In superheat mode the controller will control the superheat to be stable and close to the superheat reference. If superheat is too low the flow in the expansion is decreased and superheat will be higher

Figure 18: Superheat control application



#### 4.1.2 Temperature control mode

Temperature control Can be accomplished via a signal from temperature sensor S3 placed in the air flow before the evaporator or S4 placed in the air flow after the evaporator.

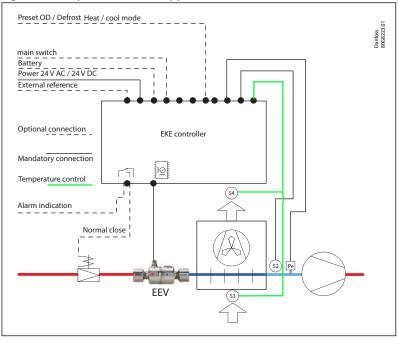
EKE has 2 methods of controlling temperature:

- ON/OFF thermostat
- Modulating thermostat (MTR)

The temperature control can be done using an ON/OFF thermostat that opens/closes the stepper valve as per S3/S4 temperature values or modulating thermostat that regulates the stepper valve more smoothly based on S3/S4 temperature setpoints. The need for cooling can either be defined by the incoming media (S3) or the outgoing media (S4) temperature







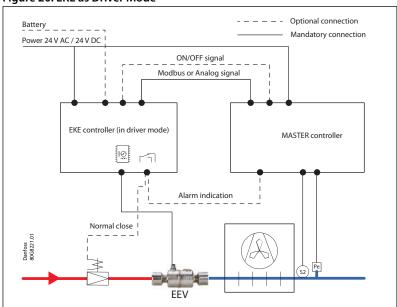
EKE1A cannot support thermostatic modes

#### **4.2 Driver Mode**

A master is commanding the valve open degree to the EKE controller. The control signal can be fed for example by:

- Analog signal e.g., 0 10 V, a 0 20 mA
- Bus communication

Figure 20: EKE as Driver Mode



#### A NOTE:

'Normal closed' valve in front of EEV is optional alternative to a battery backup solution which closes the EEV in case of power fail. The Digital output can also be used as alarm indication to the master controller. The Master can send a start signal to EKE DI terminals

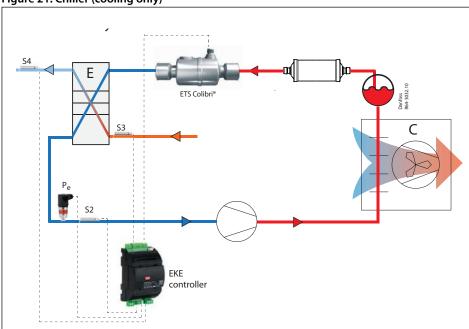


# **4.3 Typical EKE applications**

The EKE 1x series can be used for various refrigeration applications like Chiller, Reversible Chillers, Reversible Heat pump, AC air handler, cold room Standalone, Multi evaporators ext.

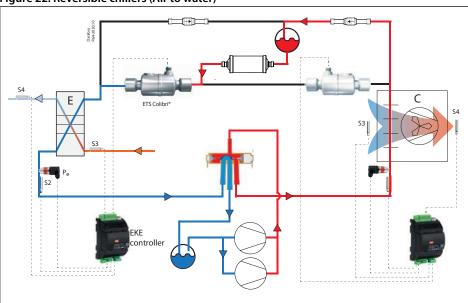
#### **Chiller (cooling only)**

Figure 21: Chiller (cooling only)



#### **Reversible chillers (Air to water)**

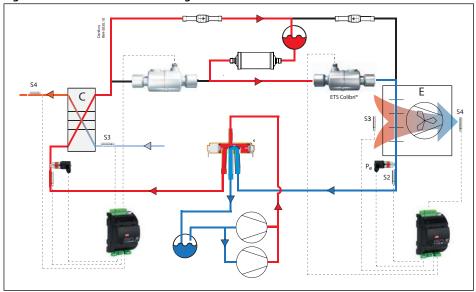
Figure 22: Reversible chillers (Air to water)



# **Reversible Chiller Heating**



Figure 23: Reversible Chiller Heating



# **Reversible heat pump**

Figure 24: Air to water heat pump cooling

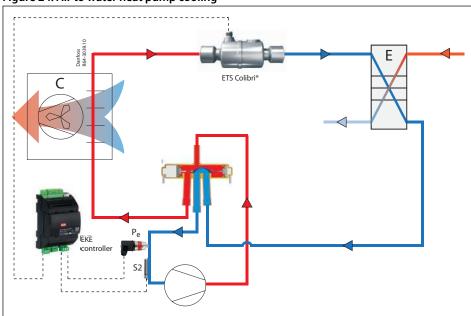
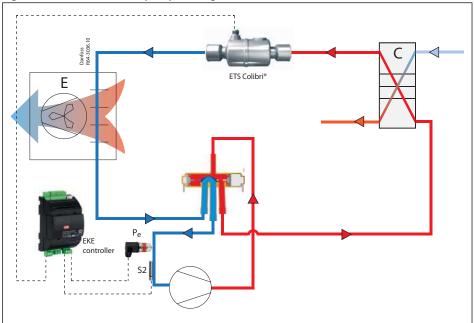


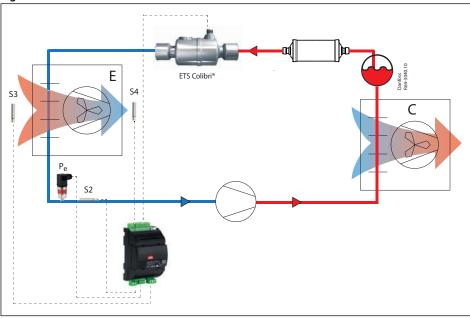


Figure 25: Air to water heat pump cooling



# AC air handler

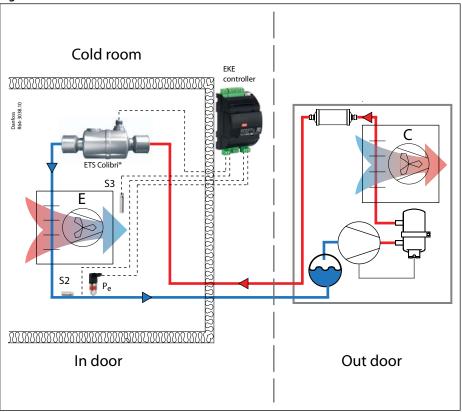
# Figure 26: AC air handler



# **Cold Room**

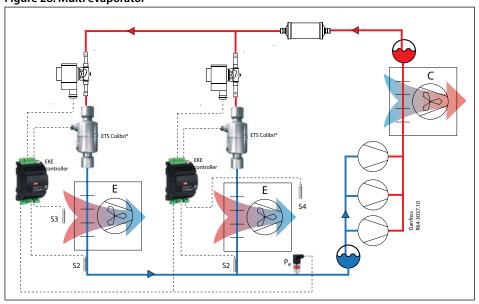


Figure 27: Cold Room



# Multi evaporator

Figure 28: Multi evaporator





#### **5 User Interface**

In this section the user interfaces are described. EKE 1x controllers can be used with 2 main user interfaces:

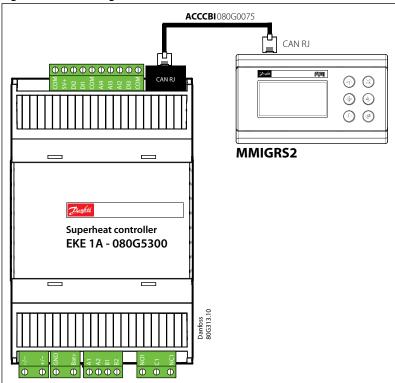
- · MMI display
- KoolProg Software

#### 5.1 Configuration using MMI Display

MMIGRS2 is a graphical display. The connection with each EKE controller is made through the CAN RJ or CANBus network. All the information about the user interface is loaded inside the EKE controller. that's why there is no need of programming the MMIGRS2 interface.

MMIGRS2 is powered externally or from the controller (while using RJ12) which it is connected to and automatically shows its user interface. EKE can be configured with basic settings quickly using the wizard setup and advanced settings can be made afterwards.

Figure 29: Connecting MMIGRS interface



When MMI is not connected to EKE via CANRJ12 the autodetection feature of the EKE CAN address will not work.

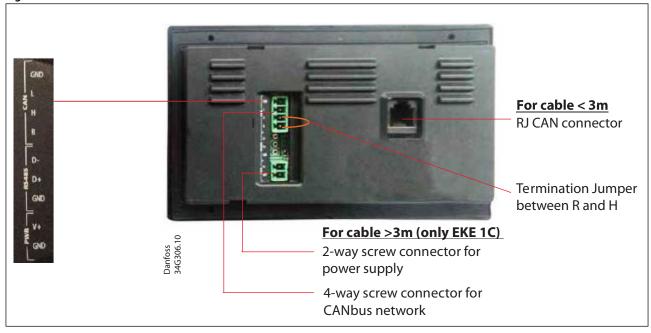
Therefore, check the following MMIGRS2 setting:

- 1. enter BIOS menu pressing and holding X + Enter keys for 5 s.
- 2. select "MCXselection"->" Manual Mode" and set the CAN address of the EKE you wish to connect to. CAN H-CAN R shorting should be done only on the first and last node of the network.

For the series EKE 1C and EKE 1D, to connect via MMI via the wired CAN, the R and H terminal of the MMI needs to be shorted.



Figure 30: MMIGR2 Back view



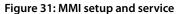
Even when connecting to the MMI via CAN RJ12 cable, it is still required to short R and H of the MMI.

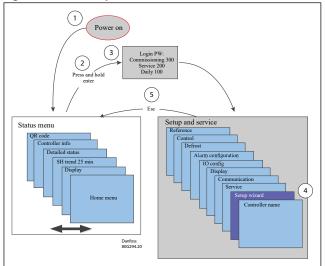
# 5.1.1 MMIGRS2 Setup and service

Table 14: MMI setup and service

| Table 14. Mini Setup |   |
|----------------------|---|
| Setup and service    | Setup description   |
| Reference            | Main switch, Mode selection   |
| Control              | General control parameter for example selecting control mode, protection function ext   |
| Defrost              | Parameters about the defrost mode   |
| Alarm configuration  | Alarm parameters  |
| IO config            | IO configuration Sensor's configuration Valve Configuration External reference configuration  |
| Display              | For: Changing the language. Login timeout. Changing passwords. Brightness. Display unit (Metric or Imperial). Opening Degrees Unit  |
| Communication        | Communication settings Signal sharing, signal sharing update interval   |
| Service              | Service Mode allows Entering -Manual mode, Service Mode and Applying factory default.   |
| Setup wizard         | The Wizard is a quick tool for configuration, the workflow is as follows a. Language selection. b. Application selection. c. Input configuration. d. Output configuration. When using the Setup Wizard, repeat the following sequence for all parameter settings: a. From Setup wizard, select relevant parameters. b. Press ENTER to highlight 1st option c. Scroll with UP / DOWN to your desired option d. If the selected default value is acceptable, press DOWN to get to the next settings. Otherwise, press ENTER to set your choice e. Scroll with DOWN to the next parameter (repeat sequence a. to e.) |







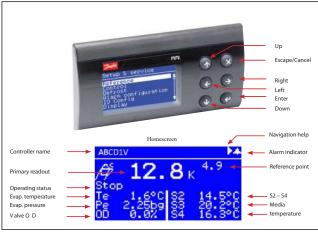
For more parameter and settings refer to the parameter table

#### 5.1.2 MMIGRS2 Main screen

On the main screen the following data are displayed:

- The main analog inputs measurements or other information.
- The icon indicating operating status.
- The alarm or service icon.

Figure 32: MMIGRS2 Main screen



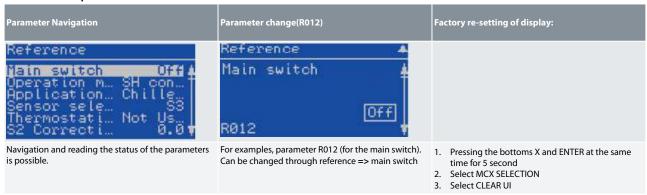


**Table 15: Navigation through MMIGRS2** 

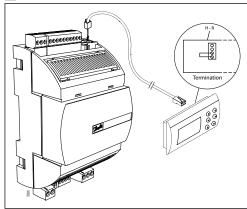
| Home screen    Home screen   Shows the operating status  | Press UP and<br>lete list<br>graph for 25<br>tus. Press UP |
|--|--|
| Down button to see complete selected  ## Trend SH 25 min. **  ## Right x2  ## Trend SH 25 min. **  ## Shows logged Superheat gminutes.  ## Detailed status **  ## Right x3  ## Detail Status  ## | graph for 25<br>tus. Press UP                              |
| 18 90 SH OD 2i 10  Right x3 Detail Status Actual superheat 9.6 K U021  minutes.  Detail Status Shows detail operating stat and Down to see complete  | tus. Press UP  |
| Actual superheat  9.6 K  U021  |  |
| Controller info Right x4 Controller info Provides information about  |  |
| Type: EKE 1C<br>Name: ABCD<br>No : 080G5400<br>SW : 2.02.000<br>Bios: 3v09<br>Adr: 1   | t the product  |
| Right x 5  QR code  QR code that directs you to webpage for more info.   | the product  |
| Setup & service  Holding Enter for 3 seconds  Log in / Setup and Service  If User has not logged in, Er word. Press UP/Down to che and Enter to confirm the value of the configuration of the configur | nange digit  |
| Escape/Cancel  Go back to main screen  Fig. 12.8 k 4.9  Stop  Te 2.25bg S3 20.200  0.0% S4 16.300  |  |
| Holding Escape for 3 Sec Logged out User logout  |  |
| Login  |  |
| Up + Increment the selected digital to the selected di |  |
| Password Down - Decrement the selected dig   | _  |
| 3 * * Confirm the vale and skip to digit or execute login  | o the next   |
| Escape/cancel Go back to main menu.  |  |



#### **Table 16: Examples**



#### **A** WARNING:



#### 5.1.3 ERR31 Error Alarm on the external display - MMIGRS2

If the communication to the display is not carried out correctly, it will send an "ERR31" error notification. This may be caused by the displayed wires H to R not being shorted, or that there have been interruptions in data communication during the time when the display retrieves the basic information from the controller. Once the terminations have been inspected, you should then check the software version of the external display. This is done by holding down the Enter key and the X key for 5 seconds, until the Bios menu appears. Next, press the X key and read off the software version in the bottom right corner. The software version must be 1.13 or newer. Once the display's software version has been checked, check the display's settings as follows:

- 1. Hold the Enter key and the X key down for 5 seconds, until the Bios menu appears.
- 2. Select the "MCX selection" menu Select the "Clear UI" line and press Enter Select the "Autodetect" line and press Enter.
- 3. Press the X key to return to the Bios menu.
- 4. Select the "COM selection" menu Select the "CAN" line and press Enter.
- 5. Press the X key to return to the Bios menu.
- 6. Select the "Startup mode" menu Select the "Remote application" line and press Enter.
- 7. Press the X key to return to the Bios menu.
- 8. Select the "CAN" menu Select the "Baudrate" line and check that it is 50K Select the "Node ID" line and check that it is 126
- 9. Press the X key to return to the Bios menu.
- 10. Select the "Application" menu and press Enter. The display will once again retrieve data from the controller. This process will take about 5 minutes

#### 5.1.4 Service mode through MMIGRS2

Service mode is designed to provide a very simple way of operating the valve for diagnostic and service purpose. There is neither application nor protection in this mode. The user can open and close the valve using simple button presses on MMIGRS2.



#### A NOTE.

This mode only has a home screen and do not have any menu structure. All function is carried out using the "Escape", "Up", "Down" and "Enter" buttons on MMIGRS2

Service mode is only available via MMIGRS2 display. This function is not possible in KoolProg

Figure 33: Service mode through MMIGRS2



Figure 34: Service mode through MMIGRS2

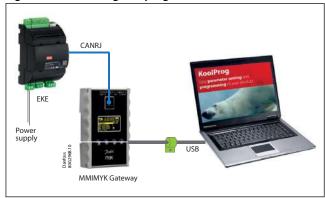


# **5.2 Configuration using KoolProg Software:**

KoolProg is a software tool that can configure the EKE Controllers in fast and easy way. The main features of the KoolProg are listed as follows

- Make Online changes to parameter configurations
- Monitor live status of inputs and outputs
- · Quickly analyze controller behavior. and program patterns by using the graphical trending tool

Figure 35: Connecting koolprog to EKE 1x



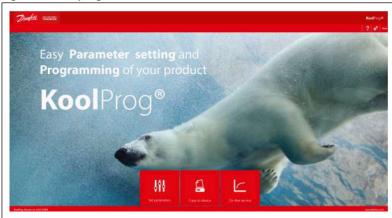
#### A NOTE:

- Make sure to install the latest version of the EKE. Always use latest KoolProg version and User must check the software version of EKE and create configuration "le in KoolProg for that version. Configuration made with the different software version should not be copied to controller.
- The connection of the EKE to the koolprog software, must be done through the MMIKYK gateway.
- KoolProg software do not support multiple EKE controllers in a daisy chain network.



- EKE must be powered up before starting programming.
- To guarantee a reliable USB connection to a host device (e.g., industrial PC), you must: keep USB cable length < 1
  m.</li>
- When programming with koolprog if there is any error with values set then EKE will go to factory defualt settings after restart. Make sure values entered are within range specified for each parameter.

Figure 36: koolprog to EKE 1x





- Create your own configuration files on your PC without having to connect a controller
- Import a parameter configuration file to your PC from a connected controller. Save the file and download it to other controllers of the same model
- Select the most frequently used parameters as your favorites
- Find all the technical documentation for each controller model within one location



 Quickly program one. or multiple controllers by using the progress and completion status indicators



- Quickly analyze controller behavior and program patterns by using the graphical trending tool
- Make Online changes to parameter configurations
- Monitor live status of inputs and outputs

#### 4.2.1 Setting Up KoolProg

KoolProg software supports wide range of Danfoss product, so first you need to select the EKE 1x series from the preferences.

Figure 37: Setting Up KoolProg



Then if you want to setup, click the set parameter and select a new project



Figure 38: Setting Up KoolProg

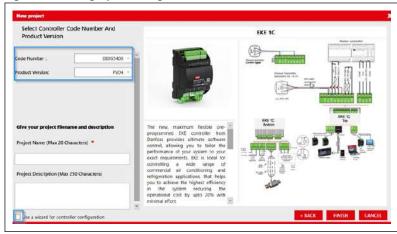


Then select the EKE variant you have

Figure 39: Setting Up KoolProg



Figure 40: Setting Up KoolProg



#### • NOTE:

- The product code number and product versions are found in the product label.
- The wizard tool is optional, it allows to go through a quick configuration for a specific application. You can still configure it through the koolprog main menu

#### **4.2.2 KoolProg Wizard for Rapid Controller Configuration:**



The KoolProg wizard, is a tool that allows you to quickly set the parameters for your specific application. The workflow for the wizard is as follows:

The Wizard is a quick tool for configuration, the workflow is as follows

- 1. Language selection
- 2. Application selection
- 3. Input configuration
- 4. Output configuration

Figure 41: Wizard for Rapid Controller Configuration



Figure 42: Wizard for Rapid Controller Configuration



Figure 43: Wizard for Rapid Controller Configuration

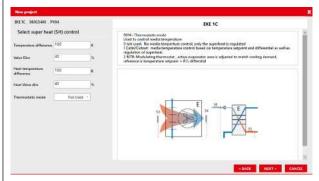


Figure 44: Wizard for Rapid Controller Configuration

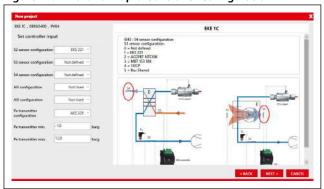
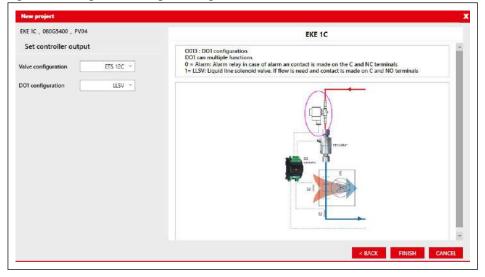




Figure 45: Configuration using KoolProg wizard



#### 4.2.3 KoolProg Set parameters menu

The main menu is used to get a configuration file with the desired settings that can be uploaded to EKE 1x devices, you can customize the parameter according to your specific application. The parameters are organized in parameter groups. Also, you can use the search box to search for a parameter, however Search feature will only display the parameters relevant to your settings. Example 1035, 1034 min max external voltage reference only appears if you select R102 as 'Valve driver' and 1033 as 'Voltage to OD'

#### • NOTE:

The parameters for various applications are illustrated in the configuration section

Figure 46: koolprog main menu, example EKE 1C

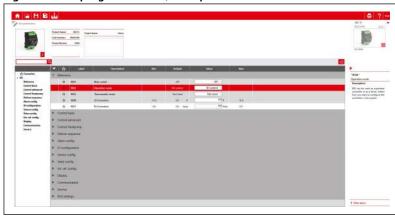




Figure 47: Uploading the settings to EKE



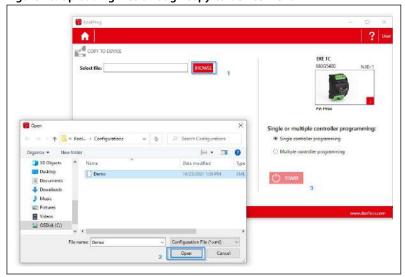
Table 17: KoolProg main Menu Summary

| Parameter Group                  | Setup description  |
|----------------------------------|--|
| Reference                        | Main switch, Mode selection  |
| Control                          | General control parameter for example selecting control mode, protection function ext, it is divided into 3 sections:  Control Basic, Control Advanced, Control heatpump |
| Defrost Sequence                 | Parameters about the defrost mode  |
| Alarm configuration              | Alarm parameters   |
| IO config                        | Confuguring For analog and digital inputs  |
| Sensor's configuration           | Configuring pressure and temperature sensor  |
| Valve Configuration              | Configure settings for the valve   |
| External reference configuration | For more settings for External reference and the Al4   |
| Display                          | Display Settings of the MMI screen, and passwords and logout configuration   |
| Communication                    | -Communication settings (controller address, communication baud rate for CANbus and Modbus) -Signal Sharing settings   |
| Service                          | Service Mode allows Entering -Manual mode, Service Mode and Applying factory default.  |

## 4.2.4 Copy to device- Uploading configuration file to KoolProg:

From the parameter selection menu, any change made can be saved as file using the saving options, save or save as, also you can know the folder containing these files by clicking the folder icon. To upload a configuration file. Click on browse, select the file you saved from the parameter selection menu, then click open, then Start.

Figure 48: Uploading files through copy-to-device menu





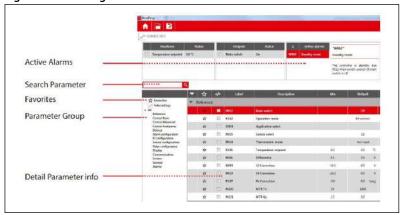
#### 4.2.5 KoolProg On-line service Menu:

The service menu allows a quick analyze controller behavior and program patterns by using the graphical tool. It is also possible to make online changes to parameter configurations and monitor live status of inputs and outputs.

#### • NOTE:

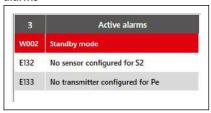
The service menu is only available in the service mode

Figure 49: KoolProg service Menu



The alarm Menu shows all the warnings or missing I/O in a dynamic way, that depends on the specific application. For example, if your application requires connecting a Sensor S2 and a pressure sensor Pe, and they are not connected, it will appear in the active alarms, if you connect the missing sensors the alarm will disappear

Figure 50: Service Menu Active alarms



Monitoring the operation is also possible through the koolprog datalogger tool. if you decide to log a parameter you need to select it first then, press the graph icon on top.

#### • NOTE:

When the startup is complete with success you can setup the datalogger. The datalogger work over the service port so use of KoolProg / MMIGRS2 is not possible when datalogging is active. In case of need to check operation, it requires to stop the datalogger and reconnect KoolProg/MMIGRS2

Figure 51: Parameter logging





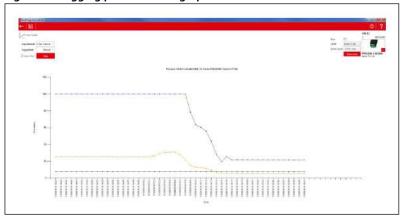
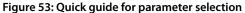


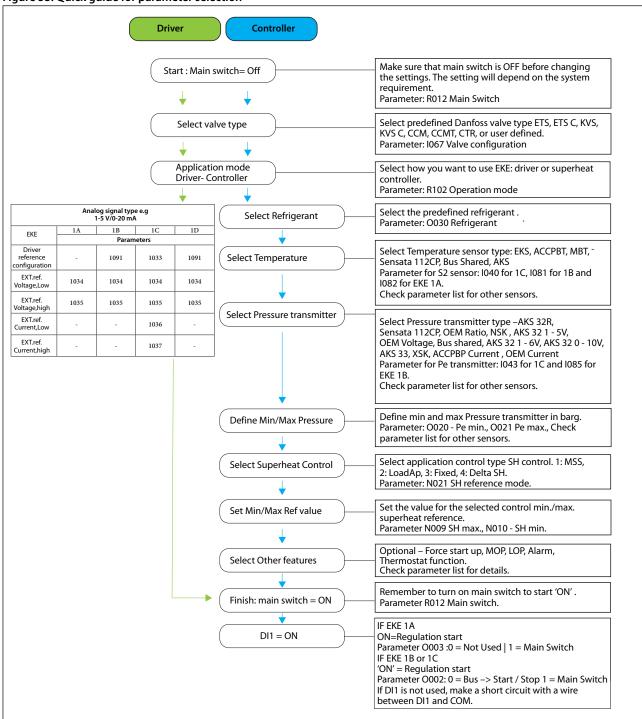
Figure 52: Logging parameters as graphs

# **5.3 Quick Configuration**

Apart from wizard setup, users can also use the following section which describes quick parameter settings for general applications. For both mode Controller Mode or Driver Mode. The parameters are explained in more detail in the following section.







#### MOTE:

Some important Parameters e.g., Superheat close function, P control[SO1], valve neutral zone are enabled in a default setting. Make sure that you activate other feature/function/ alarm as per the application requirement before you start the controller. Refer to the configuration section for more details.



# **6 Configuration**

### **6.1 Driver Mode**

In this mode The EKE 1x is acting as stepper motor valve driver, where master is commanding the valve opening degrees to the EKE controller. In this mode, no sensor is needed as we are not doing any superheat control. The control signal can be:

- Analog signal e.g., 0 10 V or 4 20 mA
- Bus communication via RS485 (Modbus RTU)

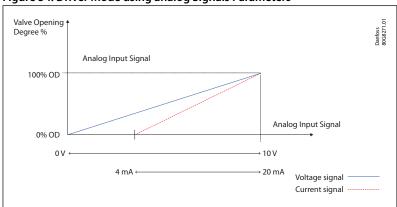
Table 18: Driver mode

| EKE            | 1A           | 1B           | 1C           | 1D           |
|----------------|--------------|--------------|--------------|--------------|
| Applicable     | ✓            | $\checkmark$ | ✓            | $\checkmark$ |
| Voltage signal | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |
| Current signal | -            | -            | $\checkmark$ | -            |
| Bus            | -            | ✓            | ✓            | $\checkmark$ |

### 6.1.1 Driver Mode using analog signal

The signal can be used to drive the valve's opening degree to a desired position. This feature is used to drive the stepper motor valve to the desired level.

Figure 54: Driver Mode using analog Signals Parameters



**Table 19: Driver Mode using analog Signals Parameters** 

| Parameter | Function                                  | Description  |
|-----------|---|--|
| RI02      | Operation mode                            | 1 = valve Driver, select 1 to operate as valve driver  |
| 1091      | Driver reference configuration for 1B, 1D | 0 = Voltage to OD                                      |
| 1033      | Driver reference configuration for 1C     | 0 = Voltage to OD<br>3 = Current to OD                 |
| 1034      | Ext ref voltage low                       | If $1091$ or $1033 = 0$ , define min reference voltage |
| 1035      | Ext ref. voltage high                     | If I091 or I033 = 0, define max reference voltage      |
| 1036      | Ext ref. current low                      | If I033 = 3, define min reference current              |
| 1037      | Ext ref. current high                     | If I033 = 3, define max reference current              |

#### **A** WARNING:

EKE 1A can implement Voltage to OD only



### 6.1.2 Driver Mode using Communication Bus

#### **Driver Mode using Communication Bus**

The opening degree of a stepper valve can be operated manually between 0% and 100% OD via communication bus

**Table 20: Driver Mode using Communication Bus** 

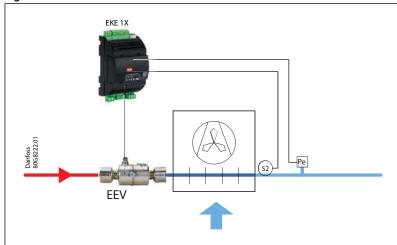
| Parameter | Function                              | Description  |  |
|-----------|---------------------------------------|--|--|
| RIO2      | Operation mode                        | Mode selection, select 1 to operate as valve driver                      |  |
| NIU2      | Operation mode                        | 1 = valve Driver,  |  |
|           |                                       | Select reference configuration,  |  |
| 1091      | Driver reference configuration for 1B | 1- Modbus to OD  the controller receives opening degrees from the bus    |  |
|           |                                       | 2- Modbus to steps  the controller receives opening degrees from the bus |  |
| 1033      | Driver reference configuration for 1C | 1 = Bus to OD  |  |
| 1033      |                                       | 2 = Bus to step  |  |
| O045      | Manual OD                             | Set the desired OD in percent  |  |
| B100      | Manual step                           | Set the desired OD in number of steps                                    |  |
| X004      | Modbus main switch                    | 1 = ON, 0 = OFF  |  |
| X002      | Modbus preset OD                      | 1 = ON, 0 = OFF  |  |

# **6.2 Superheat Control Mode**

In this section some important parameters for SH control mode and other sub modes are described.

For basic superheat control, one temperature sensor S2, and one pressure sensor Pe are needed. The actual superheat is calculated based on these two sensor readings, and the controller will adjust the OD of the valve to bring the superheat to the desired reference. If superheat is too low the flow in the expansion is decreased and superheat will be higher and vice versa. For advanced SH control the use of additional temperature and pressure sensors are needed.

Figure 55: EKE as SH controller



**Table 21: Super Heat Control Parameters** 

| Parameter | Function          | Selector  | Description   |
|-----------|-------------------|---|---|
| Reference |                   |   |   |
| R012      | Main switch       | On  | <ul> <li>The software main switch is used to start / or stop refrigerating</li> <li>The hardware main switch (DI) can be used also.</li> <li>If the main switch is on changes are not allowed.</li> </ul> |
| R102      | Operation mode    | SH control  | Selected to use EKE in the superheat control mode   |
| R014      | Thermostatic Mode | 0-Not Used<br>1-Cut-in/cut-out mode<br>2-MTR modulating thermostat<br>mode. | If you select Not used, only superheat is regulated regardless of the media temperature.  |

| Parameter            | Function                               | Selector  | Description  |
|----------------------|--|---|--|
| R009                 | Temperature<br>Sensor S2<br>correction | Defined by the user in K  | Correction value for temperature sensor. This value is defined by the user.  |
| R107                 | Pressure sensor<br>Pe correction       | Defined by the user in Brag   | Correction value for pressure sensor. This value is defined by the user.   |
| Sensor configur      | ation                                  |   |  |
| 1082                 | S2 sensor configuration                | Select based on the supported temperature sensors                       | Selection of the used temperature sensor.  |
| 1086                 | Pe transmitter configuration           | Select based on the supported pressure sensors                          | Selection of the used pressure sensor.   |
| <b>Control Basic</b> |  |   |  |
| O030                 | Refrigerant                            | Select from variety of refrigerants.                                    | User defined refrigerant is possible by Selecting <b>R user</b> and define Antoine constants A1, A2, A3  |
| N102                 | Startup mode                           | 0-Prop.cntrl<br>1-Fix OD with protection<br>2-fix OD without protection | This feature is used when it is necessary to open the valve Quickly when the compressor turns on, to prevent too low suction pressure  |
| N021                 | SH Reference Mode                      | 0-Fixed step<br>1-Loadap<br>2-MSS<br>3-DeltaTemp                        | Used to choose how the superheat reference is calculated   |
| 1066                 | Minimum OD                             |   | The valve minimum OD can be set to a required minimum opening position. Default: $0\%$   |
| N032                 | Maximum OD                             |   | To limit the maximum OD of an oversized valve used in the system. This maximum OD % can be set to lower value if required.  Default: 100%  |
| Control Advanc       | ed                                     |   |  |
| N143                 | SH control sensor<br>error action      | 0-Stop<br>1- Fixed OD<br>2-Average                                      | If SH control sensor S2, S3*, Pe has an error, then an action can be set top position the valve OD.  Stop: Close the valve and SH control.  Fixed OD: set OD to a fixed value defined by parameter N145  Average OD: set OD to be the average OD for the last hour.  |
| N144                 | Thermostatic<br>sensor error<br>action | 0-Stop<br>1- Fixed OD<br>2-Average                                      | If a thermostatic sensor error as happened (S3 and S4) has an error.  Stop: Close the valve and SH control.  Fixed OD: set OD to a fixed value defined by parameter N145  Average:  Cutin /cutout use average on and off time to continue cooling.  MTR use reduced OD based average OD (70% of average OD). |

# 6.2.1 Superheat Reference Calculation Parameters

As mentioned in the previous section, in superheat mode the controller will control the superheat to be stable and closer to the superheat reference. The Superheat reference is determined and calculated based on following different methods:

- Fixed Superheat reference
- MSS
- · Load AP
- Delta Temperature Reference

### **Fixed Superheat reference**

In this method, the EKE tries to keep the superheat at a fixed value determined by the user. SH fixed setpoint can be varied according to the need of application.

Table 22: Fixed Superheat reference

| EKE        | 1A | 1B | 1C           | 1D           |
|------------|----|----|--------------|--------------|
| Applicable | ✓  | ✓  | $\checkmark$ | $\checkmark$ |



**Table 23: Fixed superheat parameters** 

| Parameter | Function                     | Description  |
|-----------|------------------------------|--|
| R102      | Operation mode               | 0 = SH Control   |
| N021      | SH reference mode            | 0 = Fixed Superheat  |
| N107      | SH fixed setpoint            | The fixed superheat reference defined by the user.                             |
|           | SH close Function            | Safety feature to prevent the flooding of the liquid into the compressor.      |
| N117      |                              | When the measured superheat goes bellow the SH close setpoint (parameter N119) |
|           |                              | 0 = Off   1 = On, default = 1  |
| N119      | SH close setpoint            | It is recommended to set the SH close setpoint 2k below the minimum SH.        |
| NII9      |                              | Default value =2 K (recommended).  |
| 1082      | S2 sensor configuration      | -Selection of the used evaporator temperature sensor S2                        |
| 1086      | Pe transmitter configuration | -Selection of the used evaporator pressure sensor Po                           |

#### **Minimum Stable Superheat (MSS)**

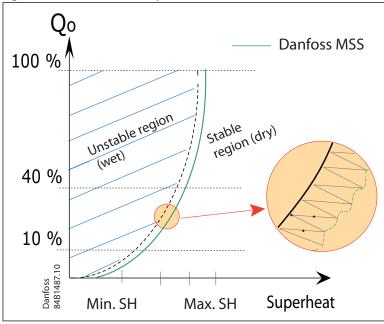
The controller will be searching for the minimum stable superheat between an upper and lower boundary specified by the user. Then if the superheat is stable at a certain value, the controller decreases the superheat reference, if the SH gets unstable, the SH reference is raised again.

The goal of this method is to search for the lowest possible superheat that can be obtained while still maintaining a stable system.

Table 24: Minimum Stable Superheat (MSS)



Figure 56: Minimum stable Superheat



**Table 25: MSS parameters** 

| Parameter | Function                              | Description   |
|-----------|---------------------------------------|---|
| R102      | Operation mode                        | 0 = SH Control  |
| N021      | SH reference mode                     | 2 = MSS   |
| N009      | SH max. value                         | Maximum allowed SH reference in the range.  |
| N010      | SH min. value                         | Minimum allowed SH reference in the range.  |
| N018      | MSS Stability                         | The amount of allowed fluctuation in the superheat before the reference is changed (the range at which the SH is considered stable) |
| N129      | T0 variant factor (Value from 0 to 1) | Defines how Pressure variation (From Pe) influence the SH reference.  |

| Parameter | Function                     | Description  |
|-----------|------------------------------|--|
| N117      | SH close Function            | Safety feature to prevent the flooding of the liquid into the compressor. When the measured superheat goes bellow the SH close setpoint (parameter N119) $0 = Off \mid 1 = On$ , default = 1 |
| N119      | SH close setpoint            | It is recommended to set the SH close setpoint $2k$ below the minimum SH. Default value = $2 K$ (recommended).   |
| 1082      | S2 sensor configuration      | -Selection of the used evaporator temperature sensor S2  |
| 1086      | Pe transmitter configuration | -Selection of the used evaporator pressure sensor Po   |

#### **Load AP**

In Load ap application, SH reference follows a defined curve as shown in the diagram. This two-point curve is defined by SH max and SH min. These two values must be selected in such a way that the curve is situated between the MSS curve and the curve for average temperature difference ΔTm (temperature difference between media temperature and evaporating temperature). This makes the regulation more stable compare to MSS because it does not seek a usability.

Table 26: Load AP



Figure 57: Load AP parameters

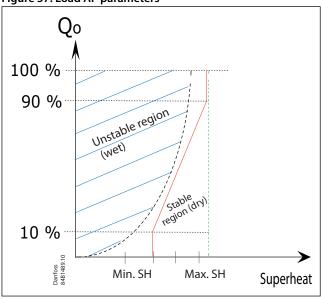


Table 27: Load AP parameter

| Parameter | Function                     | Description  |
|-----------|------------------------------|--|
| R102      | Operation mode               | 0 = SH Control   |
| N021      | SH reference mode            | 1 = LoadAp   |
| N009      | SH max. value                | SH max. defines the reference for OD between 90-100% SH max. must be greater than or equal to SH min.                                |
| N010      | SH min. value                | SH min defines the SH reference for OD between 0 and 10 %. Note: SH min. value must be $>0.5K$ higher than SH close value, if N117=1 |
| N117      | SH close function            | 0 = Off   1 = On, default = 1  |
| N119      | SH close setpoint            | It is recommended to set the SH close setpoint 2k below the minimum SH.  Default value = 2 K (recommended).                          |
| 1082      | S2 sensor configuration      | -Selection of the used evaporator temperature sensor S2  |
| 1086      | Pe transmitter configuration | -Selection of the used evaporator pressure sensor Po   |
| 1041      | S3 Temperature sensor        | -Selection of the used Media temperature S3  |



#### **Delta Temperature Reference**

**Table 28: Delta Temperature Reference** 

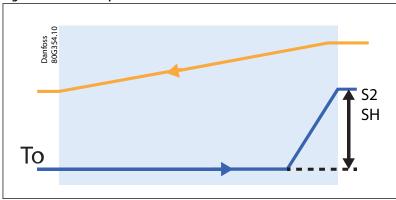
| EKE        | 1A | 1B | 1C | 1D           |
|------------|----|----|----|--------------|
| Applicable |    | ✓  | ✓  | $\checkmark$ |

In delta temperature, the reference is calculated using evaporator pressure Po and Media temperature S3. It is based on the fact that most evaporators have a good efficiency if the SH reference is set to be 0.65 multiplied by temperature difference from inlet temperature to evaporating temperature. The temperature difference is calculated as follows **SH = Delta temp factor \* (S3-T0)**.

T0: temperature corresponding to evaporator pressure Po

S3: Media temperature

Figure 58: Delta Temperature Reference



In this mode the response of the controller is quicker in case of load changes.

**Table 29: Delta Temperature Reference** 

| Table 29: Delta Temperature Reference |                              |   |  |
|---------------------------------------|------------------------------|---|--|
| Parameter                             | Function                     | Description   |  |
| R102                                  | Operation mode               | 0 = SH Control  |  |
| N021                                  | SH reference mode            | 3 =Delta temp   |  |
| N009                                  | SH max. value                | Maximum allowed SH reference in the range.                                |  |
| N010                                  | SH min. value                | Minimum allowed SH reference in the range.                                |  |
| NOTO                                  | on min. value                | Note: Value must be >0.5K higher than SH close value, if N117=1           |  |
| N116                                  | SH ref. delta temp factor    | Note: this value should be between 0.4 and 0.1. Lower value may flood the |  |
| NTTO                                  |                              | compressor whereas higher values will result in low efficiency            |  |
| N117                                  | SH close function            | 0 = Off   1 = On, default = 1   |  |
| N119                                  | SH close setpoint            | It is recommended to set the SH close setpoint 2k below the minimum SH.   |  |
| NII9                                  |                              | Default value =2 K (recommended).   |  |
| 1082                                  | S2 sensor configuration      | -Selection of the used evaporator temperature sensor S2                   |  |
| 1086                                  | Pe transmitter configuration | -Selection of the used evaporator pressure sensor Po                      |  |
| 1041                                  | S3 Temperature sensor        | -Selection of the used Media temperature S3                               |  |

# **6.2.2 Temperature Control Parameters**

EKE has 2 methods of controlling the superheat while considering the temperature of the incoming media (using temperature sensor S3) or based on the outgoing media (using temperature sensor S4).

The 2 methods are:

- ON/OFF thermostat.
- Modulating thermostat (MTR).



**Table 30: Temperature Control Parameters** 

| EKE        | 1A | 1B | 1C | 1D           |
|------------|----|----|----|--------------|
| Applicable | -  | ✓  | ✓  | $\checkmark$ |

These modes require one extra temperature sensor S3 or S4, the user can select only one sensor not both.

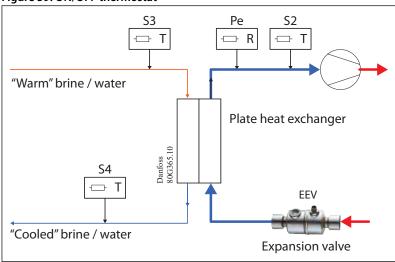
#### **A** WARNING

Superheat control with Thermostatic Mode is not available on EKE 1A.

#### **ON/OFF thermostat**

In this mode, if temperature is above the set point + differential cooling is started with maximum cooling capacity. In maximum capacity superheat is controlled to be on superheat set point. Cooling is active until the temperature is below set point. In a startup, cooling will be active if temperature is above temperature set point.

Figure 59: ON/OFF thermostat



#### **A** WARNING:

Need for Defrosting During cooling is not considered. If defrosting is needed another system must ensure defrosting is done when needed.

Figure 60: ON/OFF thermostat

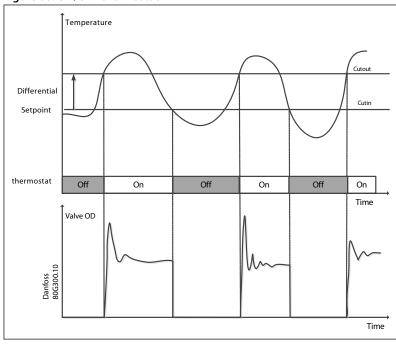




Table 31: ON/OFF thermostat parameters

| Parameter | Function                            | Description  |
|-----------|-------------------------------------|--|
|           |                                     | -Uses a temperature setpoint (parameter R101), and the differential constant (R001).   |
| R014      | Thermostatic Mode (1-Cutin /cutout) | -The temperature media is maintained at a level defined by the set point.  |
|           |                                     | -If the temperature is higher than the reference $\pm$ the differential, the supper heat control will start, and it stops when the temperature goes below the reference. |
| R015      | Sensor                              | Select the used sensor S3 or S4  |
| 1041      | S3 Temperature sensor               | Only if S3 is selected in R015, Selection of the used Media temperature S3   |
| 1041      | S4 Temperature sensor               | Only if S4 is selected in R015, Selection of the used Media temperature S4   |
| B101      | Temperature setpoint, Deg C         | Desired media temperature  |
| R001      | Differential                        | Differential constant.   |
| U118      | Operational Status                  | 7 = Thermo, cutout, (read value)   |

#### **Modulating thermostat (MTR)**

When the temperature is well above the MTR set point (The MTR reference is defined by temperature set point +  $\frac{1}{2}$ differential) cooling capacity is at maximum and superheat is controlled to be on superheat reference. When temperature is getting close to the MTR reference the cooling capacity gradually reduce so that the

temperature can be stable on the MTR reference and the superheat will be floating.

Figure 61: Modulating thermostat (MTR)

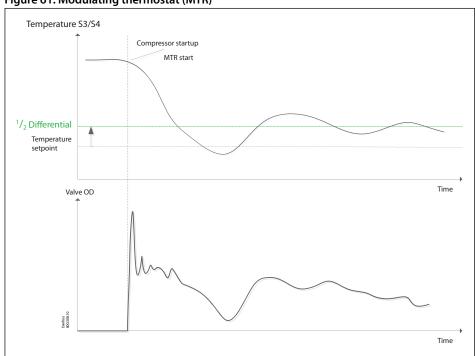


Table 32: Modulating thermostat (MTR) parameters

| Parameter | Function                    | Description   |
|-----------|-----------------------------|---|
| R014      | Thermostatic Mode (2-MTR)   | <ul> <li>Uses a temperature setpoint (parameter R101), and the differential constant(R001).</li> <li>The goal is to maintain the temperature media at the level defined by the set point.</li> <li>If the temperature is higher than the reference + the differential, the supper heat control will start, and it stops when the temperature goes below the reference.</li> </ul> |
| R015      | Sensor                      | Select the used sensor S3 or S4   |
| 1041      | S3 Temperature sensor       | Only if S3 is selected in R015, Selection of the used Media temperature S3  |
| 1041      | S4 Temperature sensor       | Only if S4 is selected in R015, Selection of the used Media temperature S4  |
| B101      | Temperature setpoint, Deg C | Desired media temperature   |
| R001      | Differential                | Differential constant.  |
| U118      | Operational Status          | 11= Injection MTR, (read value)   |



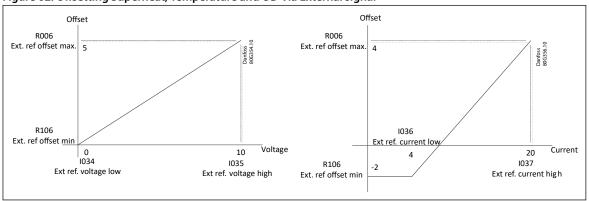
# 6.2.3 Offsetting Superheat, Temperature and OD Via External signal

Temperature and superheat references can be displaced in positive or negative direction using a current signal (EKE1C only), voltage signal or via Modbus.

Table 33: Offsetting Superheat, Temperature and OD Via External signal

| EKE                                    | 1A           | 1B | 1C           | 1D           |
|--|--------------|----|--------------|--------------|
| Offset via External current signal     | -            | -  | ✓            | -            |
| Offset via Voltage current sig-<br>nal | $\checkmark$ | ✓  | $\checkmark$ | $\checkmark$ |
| Offset via Bus                         | -            | ✓  | ✓            | $\checkmark$ |

Figure 62: Offsetting Superheat, Temperature and OD Via External signal



### • NOTE:

Offset can be done in positive and negative direction. Extra care must be taken while doing this setting.

Table 34: Offsetting references for EKE 1A

| Parameter | Function              | Description  |
|-----------|-----------------------|--|
| 1021      | Al4 Configuration     | Ext. reference   |
| R106      | Ext. ref offset min.  | This setting determines how large the offset is when input signal is at min. |
| R006      | Ext. ref offset max   | This setting determines how large the offset is when input signal is at max. |
| O089      | Ext ref. supply       | Define how the external reference signal is used                             |
|           |                       | 0 = V->SH: Displacement of SH reference given by External voltage signal.    |
|           |                       | 1 = V->Temp: Displacement of temperature given External voltage signal.      |
| 1034      | Ext ref voltage low   | Define min. reference Voltage  |
| 1035      | Ext ref. voltage high | Define max. reference Voltage  |

Table 35: Offsetting references for EKE 1B, 1D

| ······································ |                       |  |
|--|-----------------------|--|
| Parameter                              | Function              | Description  |
| 1021                                   | Al4 Configuration     | Ext. reference   |
| R106                                   | Ext. ref offset min.  | This setting determines how large the offset is when input signal is at min. |
| R006                                   | Ext. ref offset max   | This setting determines how large the offset is when input signal is at max. |
|  |                       | Define how the external reference signal is used                             |
|  |                       | 1 = V->SH: Displacement of SH reference given by External voltage signal.    |
| O089                                   | Ext ref. supply       | 3 = V->Temp: Displacement of temperature given External voltage signal.      |
|  |                       | 4 = Bus -> SH: Displacement of SH reference given via Modbus.                |
|  |                       | 6 = Bus -> T: Displacement of temperature given via Modbus                   |
| 1034                                   | Ext ref voltage low   | Define min. reference Voltage  |
| 1035                                   | Ext ref. voltage high | Define max. reference Voltage  |
|  |                       |  |



| Parameter | Function              | Description                   |
|-----------|-----------------------|-------------------------------|
| 1036      | Ext ref. current low  | Define min. reference current |
| 1037      | Ext ref. current high | Define max. reference current |
| X010      | Bus ext. ref          | Readout offset in Kelvin      |

### Table 36: Offsetting parameters EKE 1C

| Parameter | Function              | Description  |
|-----------|-----------------------|--|
| 1021      | Al4 Configuration     | Ext. reference   |
| R106      | Ext. ref offset min.  | This setting determines how large the offset is when input signal is at min.               |
| R006      | Ext. ref offset max   | This setting determines how large the offset is when input signal is at max.               |
|           |                       | Define how the external reference signal is used   |
|           |                       | 1 = V->SH: Displacement of SH reference given by External voltage signal.                  |
|           |                       | $2=\mbox{V->Max}$ OD: Maximum opening degree of the valve given by external voltage signal |
|           |                       | 3 = V->Temp: Displacement of temperature given External voltage signal.                    |
| O010      | Ext rof cumply        | 4 = Bus -> SH: Displacement of SH reference given via Modbus.                              |
| 0010      | Ext ref. supply       | 5 = Bus->Max OD: Maximum opening degree of the valve given via Modbus.                     |
|           |                       | 6 = Bus -> T: Displacement of temperature given via Modbus                                 |
|           |                       | 7 = mA->SH: Displacement of SH reference given by External current signal.                 |
|           |                       | 8= Bus->Max OD: Maximum opening degree of the valve given by External current signal.      |
|           |                       | 9 = mA->Temp: Displacement of temperature given External current signal.                   |
| 1034      | Ext ref voltage low   | Define min. reference Voltage  |
| 1035      | Ext ref. voltage high | Define max. reference Voltage  |
| 1036      | Ext ref. current low  | Define min. reference current  |
| 1037      | Ext ref. current high | Define max. reference current  |
| X010      | Bus ext. ref          | Readout offset in Kelvin   |
|           |                       |  |

#### **A** WARNING:

- SH reference is not allowed to offset the signal below SH min.
- Only analog input AI4 can be set as an analog external reference for displacing references
- EKE1D receives reference parameter via wired CANBus, while EKE 1C, EKE 1B receive it via Modbus.

### 6.2.4 Compressor feed Forward function

When a compressor speed changes, system dynamics change correspondingly. Hence, Compressor speed feed forward function changes the PI parameter values according to the actual compressor speed, which means the reactivity of the controller is changed.

For example, when the speed of the compressor is low, this feature increases the integration time which leads to a slower response of the PI controller.

To use this feature bus communication is needed and the master controller must send a feed-back about the compressor speed to the EKE controller.

Table 37: Compressor feedforward function

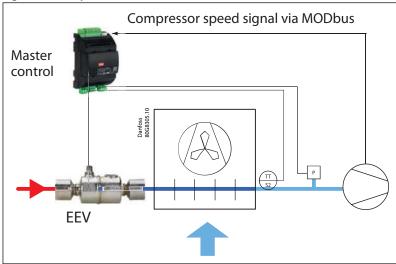
| EKE        | 1A | 1B | 1C | 1D           |
|------------|----|----|----|--------------|
| Applicable | -  | ✓  | ✓  | $\checkmark$ |

### **A** WARNING:

This function is basically used in one-to-one systems and requires a Modbus (Or CANBus in EKE 1D) to feed the compressor speed. This functionality may not be used in multi-evaporator system.



Figure 63: Compressor feedforward function



**Table 38: Compressor feed Forward** 

| Parameter | Function                          | Description  |
|-----------|-----------------------------------|--|
| N135      | Comp. speed feed forward function | 0 = Off   1 = On, default Off                                    |
| R100      | Compressor Capacity               | compressor capacity value in percentage via Modbus               |
| N136      | FF low capacity turning point     | The point where SH control is starting to slow. Below this speed |
|           | rr low capacity turning point     | superheat control is slower                                      |
| N137      | FF maximum factor for Tn turning  | Define max. reference current                                    |

### 6.3 Other features and modes

# 6.3.1 Startup and Defrost Modes

A Startup mode allows the valve to open faster on start-up to avoid any unwanted low-pressure situation. EKE 1x controllers implements 3 different modes for startup, and one sequence for startup.

**Table 39: Startup and Defrost Modes** 

| EKE        | 1A | 1B | 1C | 1D           |
|------------|----|----|----|--------------|
| Applicable | ✓  | ✓  | ✓  | $\checkmark$ |

#### P-control

The controller is programmed for auto proportional control that will quickly Change the opening degree based on the superheat of the system. The proportional control is active during the Minimum start time set by the user, and until the Super heat crosses the reference.

### **A** WARNING:

If SH didn't cross the Superheat reference after the **minimum stop time**(N104), the Proportional control will stop after the **start time**(N105), set by the user.





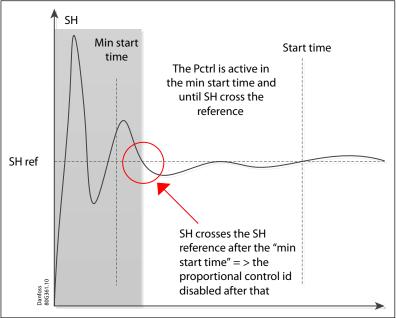


Table 40: The parameters to setup this mode is illustrated in the following table:

| Parameter | Function                   | Description   |
|-----------|----------------------------|---|
| N102      | Startup<br>mode            | 0 = Prop. Ctrl  |
| N104      | Minimum<br>startup<br>time | Min value: 1 second   Max value: 240 seconds If the SH crosses the reference between minimum startup time, and startup time the Proportional control is disabled. |
| N105      | Startup<br>time            | Min value: 1 second   Max value: 600 seconds  After startup time the Proportional control is disabled even if the SH didn't cross the reference.                  |
| N017      | Startup OD                 | Starting OD degree of the valve.  WARNING:  This parameter has lower priority then limiters (LOP, SH close, MOP.)   |

### **Start OD with protection**

This function will provide a start opening degree during a fixed start time. If the limiters such as LOP has been activated, the valve will do the auto adjustment-based set limitations.

Figure 65: Fixed OD with protection

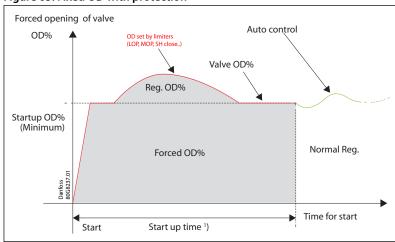




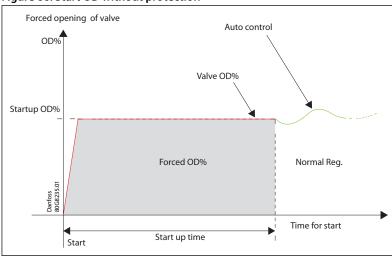
Table 41: Start OD with protection

| Parameter | Function        | Description  |  |
|-----------|-----------------|--|--|
| N102      | Startup<br>mode | 1 = Minimum OD with protection   |  |
| N105      | Startup<br>time | Min value: 1 second   Max value: 600 seconds<br>After startup time the Startup OD is Disabled, and controller will switch to the set control mode. |  |
| N017      | Startup OD      | Starting OD degree of the valve.  WARNING:  This parameter has lower priority then limiters (LOP, SH close, MOP)                                   |  |

#### **Start OD without protection**

This function will provide a start opening degree during a set time. This function is not affected by the limiters such as LOP.

Figure 66: Start OD without protection



**Table 42: Start OD without protection** 

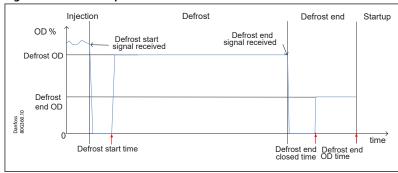
| Parameter | Function     | Description  |
|-----------|--------------|--|
| N102      | Startup mode | 2 = Minimum OD without protection  |
| N105      | Startup time | Min value: 1 second   Max value: 600 seconds<br>After startup time the Startup OD is Disabled, and controller will switch to the set control mode. |
| N017      | Startup OD   | Starting OD degree of the valve.   |

#### **Defrost sequence**

Defrost Sequence must be initiated by the master controller. In a standalone configuration, the defrost mode is not possible.

To initiate defrost, the system mode is changed from Heat pump to A/C, hereby the outdoor unit will act as a condenser and the hot discharge gas from the compressor will defrost the coil. In some system electrical heaters are used instead of reversible system but defrost sequence can still be used.

Figure 67: Defrost sequence





The user sets the Defrost OD, the Defrost end OD, defrost start and end time (see table below).

The defrost start/end commands are received from one of the following options:

- 1. Modbus register (nonvolatile memory) default OFF at power-up
- 2. Dl's for use as defrost start/stop. Only one Dl can be assigned for defrost start/stop. Start is defined as a transition from off to on, a transition from on to off is a stop signal.

**Table 43: Defrost Sequence parameters** 

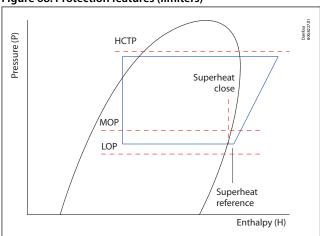
| Parameter | Function                         | Description  | Default  |
|-----------|----------------------------------|--|----------|
| D101      | Defrost start low pressure limit | The defrost sequence starts by closing the valve, which is kept closed until the 'D101 Defrost start low pressure limit' is reached or D102 'Defrost start time' is exceeded.  •• WARNING: This parameter is valid only if the defrost start time >0 | 1.0 brag |
| D102      | Defrost start time               | The defrost sequence starts by closing<br>the valve, which is kept closed until the<br>'D102 'Defrost start time' is exceeded or<br>'D101 Defrost start low pressure limit' is<br>reached  |          |
| D100      | Defrost OD                       | Sets the valve opening degree after the Defrost start time is passed.  | 0%       |
| D104      | Defrost end closed time          | After the defrost stop signal, the valve closes and will open again after 'Defrost end closed time' is exceeded  | 1s       |
| D103      | Defrost end OD time              | End of the defrost, start of the startup mode.   | 1s       |
| D105      | Defrost end OD                   | Sets the valve opening degree after Defrost end closed time.   | 50%      |

#### 6.3.2 Protection features

EKE 1x series has protection features that prevents the system from operating under bad conditions, these protection features are:

- Fail safe operation
- Superheat close
- LOP (Low operating pressure)
- MOP (Maximum operating pressure)
- HCTP (High condensing temperature protection)
- Min. S4 (Minimum S4 temperature)

Figure 68: Protection features (limiters)





#### **Fail Safe Operation**

In the case of sensor error, the EEV controller will go into an emergency mode ("safe mode"). where the valve opening degree is defined by desired OD scheme as described below

User can read the failure status via [U118 Operation status].

EKE 1x implements two Failsafe mode:

- SH control Failsafe mode
- · Thermostat Failsafe mode

# Table 44: SH control Failsafe mode

| SH control Failsafe mode:   | Description  |                     |  |  |
|---|--|---------------------|--|--|
| SH control needs Pe and S2 signal. so, if one of these signal fails, SH control based on the actual superheat | User can via parameter [ <b>N143</b> ] SH control sensor error action, under control advanced. con option  | figure the relevant |  |  |
| is not possible.  | Stop valve forced closed and SH control (default)  |                     |  |  |
|   | <b>Fixed OD</b> valve at fixed position (Fail safe OD), this keeps the refrigeration unit running  |                     |  |  |
|   | <b>Use average OD</b> (calculated as an average of the last hour) to set a reduced OD which wing error period. This keeps the refrigeration unit running | ill be fixed dur-   |  |  |
|   |  |                     |  |  |

#### Table 45: SH control Failsafe mode parameters

| Parameter              | Function                          | Description   |
|------------------------|-----------------------------------|---|
| N143                   | SH control sensor error           | 0 = Stop   1 = Fixed OD   2 = Average OD  |
| N145 [only if N143= 1] | Fixed OD during emergency cooling | define fixed OD % during Emergency cooling  |
| N138 [only if N144= 2] | Average OD                        | Calculated When superheat control/ Temperature control is active and stored in EEPROM. Its value is updated every 3 hours. Reset to factory will not delete the calculated average values. Used in average OD |

#### Table 46: Thermostat Failsafe mode

| Thermostat Failsafe mode   | Description  | n          |  |
|--|--------------|------------|--|
| Thermostat sensor error. Thermostat operation needs the signal selected in [R015 Sensor select] to oper- | evant option | •          | eter [N144] Thermostat sensor error action] configure the rel-   |
| ate the thermostat function, if this signal fails operation based on actual temperature is not possible  | Stop valv    | lve forced | d closed, SH control and Temperature control (default)   |
|  | Fixed OD     | valve a    | t fixed position (Fail safe OD). This Keeps the refrigeration  |
|  | Use Avera    | age OD     | Cutin /cutout use average on and off time to continue cooling MTR use reduced OD based average OD (70% of average OD). |

#### **Table 47: Thermostat Failsafe mode parameters**

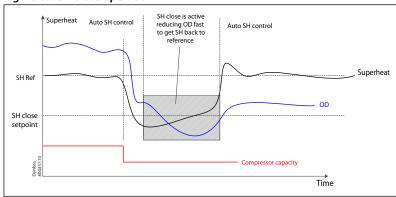
| Parameter              | Function                          | Description   |
|------------------------|-----------------------------------|---|
| N144                   | Thermostat sensor error action    | 0 = Stop   1 = Fixed OD   2 = Average OD  |
| N145 [only if N144= 1] | Fixed OD during emergency cooling | Define fixed OD % during Emergency cooling  |
| N138 [only if N144= 2] | Average OD                        | Calculated When superheat control/ Temperature control is active and stored in EEPROM. Its value is updated every 3 hours. Reset to factory will not delete the calculated average values. Used in average OD |

#### **Superheat close**

SH close ensures that superheat is on or above 'SH close set point to avoid liquid getting back to the compressor. If the media inlet temperature drops or if compressor goes down in capacity, the superheat may drop below the SH close setpoint, then the flow in the expansion valve is reduced to bring superheat up to SH close setpoint as shown in the figure below.







**Table 48: Superheat close Parameters** 

| Parameter | Function          | Description                          |
|-----------|-------------------|--------------------------------------|
| N117      | SH close function | 0 = Off   1 = On, default Valve = On |
| N119      | SH close setpoint | Default value =2 K                   |

### **Lowest Operating Pressure (LOP)**

Lowest Operating Pressure (LOP) will make sure that the evaporating pressure (Pe) is kept above LOP set point, this will prevent the compressor from stopping due to low suction pressure. If the pressure comes below this limit the controller will quickly open the valve.

Figure 70: Lowest Operating

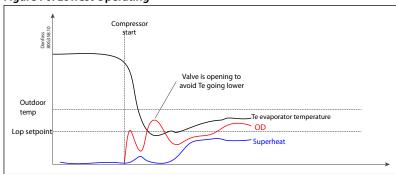


Table 49: Lowest Operating Pressure (LOP) Parameters

| Table 13. Lowest Operating 1 ressure (LOT) I didirected |                   |  |  |
|---|-------------------|--|--|
| Parameter   | Function          | Description  |  |
| N140  | LOP function      | 0 = Off   1 = On, default Valve = Off  |  |
| N141  | LOP setpoint °C   | Lowest Operating Pressure setpoint. Setpoint unit is saturated temperature in evaporator   |  |
| N142  | LOP priority mode | In case of conflict between low pressure and SH close, LOP function can be set to override SH close actions. (Could be needed for startup in low ambient temperatures)  On: LOP can override low superheat  0 = Off   1 = On, default= Of  A WARNING:  As default, controller will not be allowed to open the valve when the superheat is low. If such feature is needed for a short time, parameter" N142 LOP priority mode" can be set to ON. This will allow LOP to have higher priority than bringing the superheat out of low superheat for the time defined in N131 LOP max. time".  A WARNING:  A specialCare should be taking that compressor can handle this condition. |  |
| N131  | LOP max. time     | Maximum time for LOP to override SH close  |  |



#### **Maximum Operating Pressure (MOP)**

Maximum Operating Pressure (MOP) will make sure that the evaporating pressure (P0) is kept below the MOP setpoint set by the user. This is achieved by lowering the flow in the expansion valve. When this mode is active this Super heat reference will be higher, the controller will switch back to superheat control once the pressure Po is kept on the MOP setpoint. This feature is helpful especially during startup During startup and pulldown to avoid overload of the compressor.

Figure 71: Maximum Operating Pressure (MOP)

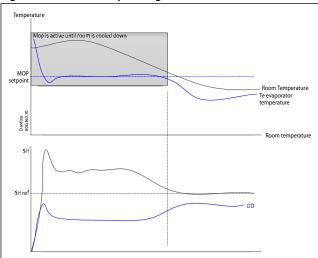


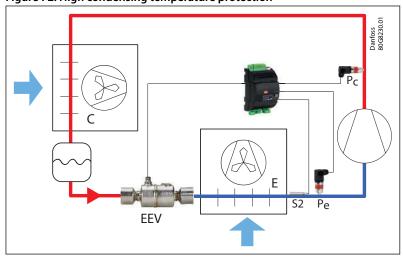
Table 50: Maximum Operating Pressure (MOP) Parameters

| Parameter | Function     | Description   |
|-----------|--------------|---|
| N130      | MOP function | 0 = Off   1 = On, default value = Of  |
| N011      | ·            | Setpoint unit is saturated temperature in evaporator. If the suction pressure reaches the set MOP limit, the valve will close faster irrespective of superheat. |

### **High Condensing Temperature Protection**

This protection mode reduces the load on the condenser in case the high condensing temperature by reducing the OD of the valve. The high condensing temperature is defined by the user through the parameter N134 'High cond. temp. protection setpoint', this value is converted from pressure input.

Figure 72: High condensing temperature protection





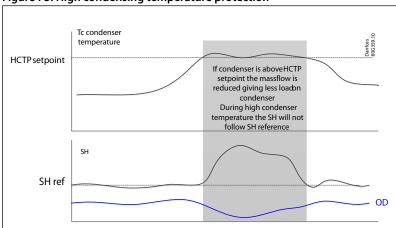


Figure 73: High condensing temperature protection

#### O NOTE:

HCTP feature requires mounting pressure transducer Pc at compressor discharge line or getting its value via Bus

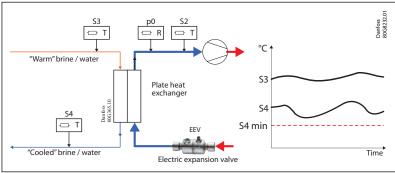
Table 51: High condensing temperature protection Parameters

| Parameter | Function                             | Description   |
|-----------|--------------------------------------|---|
| N133      | High cond. temp. protection function | 0 = Off   1 = ON  |
| N134      |                                      | $\label{thm:production} \mbox{High condensing temperature protection setpoint unit is saturated temperature in condenser.}$ |

### Minimum S4/leaving media (freeze protection)

This protection modes keeps the temperature of leaving media out of the evaporator (given by temperature sensor S4) on or above of minimum temperature set by the user. This is achieved by lowering the flow in the expansion valve. When this mode is active this Super heat reference will be higher, the controller will switch back to superheat control once the Temperature of leaving media goes above S4 min

Figure 74: Minimum S4/leaving media



#### • NOTE:

An undershoot below the Min S4 is possible, so a frost protection is still needed to secure that the compressor is stopped before the braze plate heater is destroyed by ice.

Table 52: Minimum S4/leaving media parameter table

| Parameter | Function         | Description                                   |
|-----------|------------------|---|
| N126      | Min. S4 mode     | 0 = Off   1 = ON                              |
| N127      | Min. S4 setpoint | Minimum S4 (media outlet) protection setpoint |

### **Priority of Protection features:**

To overcome conflicts between different limiters, a priority function is implemented as follows:



- 1. Superheat close (it is always important to avoid liquid back to the compressor)
- 2. LOP (Low operating pressure)
- 3. HCTP (High condensing temperature protection)
- 4. Min. S4 (Minimum S4 temperature)
- 5. MOP (Maximum operating pressure)

As an example, if the pressure is low and at the same time the superheat is low. LOP control would like to open the valve to raise the pressure. but SH close will decrease the flow to regain a safe superheat. In this case the LOP demand is overruled by SH close. So, in the end if the conflict still is active the mechanical low-pressure switch will need stop the compressor.

#### 6.3.3 Manual Mode

In the manual mode, the user can select actions based on signals from digital inputs DI2/DI3. In the manual mode we can use 4 different options:

- 1. Manual OD from preset parameter via DI
- 2. Manual control of Relay
- 3. Manual control Valve
- 4. Manual Homing

#### A NOTE:

Too often use of Manual Homing could wear out the valve. For normal operation use overdriving feature.

Manual OD When DI 2 is configured as Preset OD, the valve OD will be positioned as defined by valve OD parameter [1078 - Preset OD].

#### Table 53: Manual OD

| Digital input        | O022 DI2 configuration                  | 2 = Preset OD      |
|----------------------|---|--------------------|
|                      | O037 DI3 configuration (only in EKE 1A) | 2 = Preset OD      |
| Manual Preset via DI | 078 Preset OD                           | desired Valve OD % |

When manual mode becomes active, the state of alarm output will remain the same and be transferred to the parameter(s) for Manual relay DO1. When manual mode becomes inactive the actual state of Manual relay DO1 will be the starting point for the next mode.

Table 54: Manual control of Relay:

| Parameter | Function            | Description  |
|-----------|---------------------|--|
| O018      | Manual mode         | 1 = On   |
| B101      | Manual mode timeout | time in sec. When timed out the parameter [O018 - Manual Mode] will be set to of |
| B103      | Manual relay DO1    | 0 = Off   1 = ON   |

When DI2 /DI 3 is configured as Preset OD, the valve OD will be positioned as defined by valve OD parameter [1078 - Preset OD].

**Table 55: Manual Control Valve:** 

| Parameter | Function            | Description   |
|-----------|---------------------|---|
| O018      | Manual mode         | 1 = On  |
| B101      | Manual mode timeout | time in sec. When timed out the parameter [O018 - Manual Mode] will be set to Off |
| O045      | Manual OD           | Set desired OD in Percentage %  |

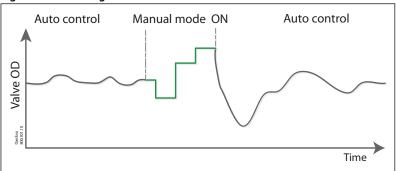
Used to calibrate the valve at Zero OD %. When the user set the manual homing, a full closing operation will be performed (same as initial closing). After the operation is performed the manual homing parameter [B104 - Manual Homing] will be set back to off and the parameter for [O045 Manual OD] will be set to 0%. When manual mode becomes inactive the actual OD will be the starting point for automatic control

**Table 56: Manual Homing:** 

| Parameter | Function            | Description   |
|-----------|---------------------|---|
| O018      | Manual mode         | 1 = On  |
| B101      | Manual mode timeout | time in sec. When timed out the parameter [O018 - Manual Mode] will be set to Off |
| O045      | Manual OD           | Set desired OD in Percentage %  |







# 6.3.4 Valve configuration

**Table 57: Valve Configuration** 

| Parameter | Function            | Description  |
|-----------|---------------------|--|
| 1067      | Valve Configuration | Danfoss stepper motor are easily selected from Valve configuration list. On selecting the valve, the controller will automatically load pre-defined default values. The user is not required to set other stepper motor parameters for a selected valve from the valve configuration list.  NOTE:  1028 parameter (Valve drive current) needs to be adjusted if the chosen cable length is between 15 and 30m, refer to the installation section |
| 1067      | User Defined valve  | If a valve from other manufacturers is used, such valve can be defined as  1. Set I067 to "User defined Valve"  2. Enter the Valve parameters (Parameters described below).  |

Table 58: Parameters Non-Danfoss valves: for Danfoss vales these parameters are preconfigured, if the user decides to use a valve from a different manufacturer, then these parameters must be provided by the user.

| Parameter | Function                   | Description   |
|-----------|----------------------------|---|
| 1027      | Valve Motor Type           | Define a type of motor used in the stepper valve (Unipolar/Bipolar).  |
| 1028      | Valve drive current        | Setting the Peak current requirement of the motor in mA.  NOTE:  Please be aware that this value must be set in a Peak value. Some valve manufacturers are using RMS current (1mA RMS = 1.41mA Peak).   |
| 1029      | Valve step positioning     | Defines which position step the valve motor should stop, while changing the opening degree of the valve.  Choose between:  Full-step  Half-step  Auto - controller will automatically choose based on the valve type right arrow Half step if Unipolar valve  Full step whereas Bipolar valves              |
| 1030      | Valve Total Steps          | The number of steps that correspond to a valve position of 100%. The total no of steps will vary according to the selected Valve motor type. For example: ETS 6 has total number of 480 half steps on driving with half phase excitation whereas only 240 full steps on driving with Full phase excitation. |
| 1031      | Valve speed                | The desired valve drive rate in steps per second.  NOTE: Higher valve speed will produce a lower torque. If the valve is used in system having high differential pressure, it is better to operate the valve with lower step rate   |
| 1032      | Valve start speed          | Valve initial speed as % of the valve speed (I031). The parameter Is used to avoid high acceleration rate of the stepper motor.  NOTE:  Make sure to select a start speed which is recommended for the used valve.  |
| 1061      | Valve emergency speed      | During power failure conditions, the valve can be driven at higher speed when required to close faster. To run this feature, it is required to connect EKE with backup battery.   |
| 1062      | Valve acceleration current | To control the torque in the start and stop sequence, the unit is % of the normal valve driving current I028 (I031). Note that the torque of the motor is directly proportional to the supplied current  NOTE:  Make sure not to exceed the rated current of the valve motor, because this might damage it. |
| 1063      | Valve Acceleration Time    | Defines the time of the acceleration/ deacceleration in the start/stop of the motor.  |

| Parameter | Function                         | Description   |
|-----------|----------------------------------|---|
| 1077      | Holding Current                  | For some valves, this represents the percent of the programmed Max Phase Current that should be applied to each phase of the stepper motor to maintain the valve at its last programmed position. Not all valve designs require a holding current, make sure to check this with your valve manufacturer   |
| 1064      | Valve step Mode                  | Stepper motor can be driven with various step excitation method, which depends valve requirements as well as operating conditions of an application.  The user can choose  Full stepping 1/1  Half stepping 1/2  Micro-stepping (1/4, 1/8, 1/16)  NOTE:  For half and micro stepping, the risk of step loss is higher because the torque provided is lower  Danfoss recommends using 1/8 stepping mode as this provides a good balance between torque, speed, and smooth operation. |
| 1065      | Valve duty cycle                 | Defines the valve motion and stop time in a window of 60 seconds.   |
| 1070      | Start Backlash                   | The parameter defines the operation of the start backlash function. The valve will normally open from this point onwards.   |
| 1071      | Start backslash                  | The number of steps needed to correct for mechanical hysteresis when a reduction gear is part of the valve design.  |
| 1072      | Overdrive                        | The extra steps taken to secure the closure of the valve.it is defined as a percentage of the full opening.   |
| 1076      | Valve Excitation Time After Stop | The time that the drive current is applied after the motor has stopped before going to holding current. This will make sure that the valve has achieved the final position before going to holding current.   |

Table 59: Common Valve parameters (For Danfoss/Non-Danfoss valves)

| Parameter | Function   | Description   |
|-----------|--|---|
| 1069      | Valve OD During Stop   | For some application, it is required that the valve remains open after the controller is off. This parameter defines that OD in %.  NOTE:  This parameter requires connecting a Battery Backup  |
| 1073      | Overdrive Enable OD  | The Overdrive happens only after Exceeding Override Enable OD.  |
| 1074      | Overdrive Block time   | To limit how frequent overdrive can performed the parameter [1074 - Overdrive block time] defines the minimum time between 2 overdrive actions. The default value is 10 minutes   |
| 1078      | Preset OD  | The DI can be used to force the valve to go to this opening degree.   |
| 1068      | Valve neutral Zone   | EKE controller has a complex algorithm implemented to handle oscillation issues related to output valve OD by defining some neutral zone. In neutral zone, the valve will not move until it overcomes the definite variation in the valve opening degree.  The benefit of using such techniques will not affect the performance of the system but will reduce the problem related with the fluctuating signal, step loss and hysteresis in the valve. |
| 1079      | Forced overdrive   | Forced overdrive is use to trigger an overdrive purely based on time. The controller will move the valve to 0 position with overdrive and immediately come back to the requested position as per the new valve OD requirement.  |
| 1080      | Forced overdrive time is a timer forced overdrive when activated | · · · · · · · · · · · · · · · · · · ·   |

### • NOTE:

**Failsafe Position:** During failsafe mode of operation (e.g., SH control sensor error or Thermostat sensor error) the valve position can be set to full close, fixed opening degree or average calculated OD. For detail check section Failsafe operation and parameter list under section control advance sub section Diagnostic SH and Emergency cooling.



# 6.3.5 Adding user Defined Refrigerant

Most of the used common Refrigerants have been defined as a pre selectable profile under "Refrigerant list para O030". for unlisted refrigerants, user defined refrigerants can be used.

### Table 60: Adding user defined refrigerants

| Parameter | Function            | Description   |
|-----------|---------------------|---|
| O030      | Refrigerant         | 13 = R User. to select user defined refrigerant   |
| O100      | Antoine Constant A1 | Antoine Constant A1 for the user defined refrigerant. Available only if O030 is on R user option. |
| O101      | Antoine Constant A2 | Antoine Constant A2 for the user defined refrigerant. Available only if O030 is on R user option. |
| O102      | Antoine Constant A3 | Antoine Constant A3 for the user defined refrigerant. Available only if O030 is on R user option. |



# 7 Parameter List

Table 61: Parameter list

|                                    | Label | Parameter name                       | Variants   | Min | Max  | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration   |
|------------------------------------|-------|--------------------------------------|------------|-----|------|---------|------|---------------|----------------|-------------------|---|
| Reference                          |       |                                      |            |     |      |         |      |               |                |                   |   |
| Refrigeration on/of                | R012  | Main switch                          |            | 0   | 1    | 0       |      | 3001          | 550B           | B8                | 0 = Off   1 = On                                      |
|                                    | R102  | Operation mode                       |            | 0   | 1    | 0       |      | 3002          | 550B           | В9                | 0 = SH control   1 = Valve driver                     |
| Application con-<br>figuration     | R100  | Compressor capacity                  |            | 0   | 100  | 0       | %    | 4001          |                |                   |   |
|                                    | R015  | Sensor                               | 1B, 1C, 1D | 0   | 1    | 0       |      | 3004          | 550B           | ВВ                | 0 = S3   1 = S4                                       |
|                                    | R101  | Temperature setpoint                 |            | -70 | 70   | 3       | °C   | 3006          | 550B           | BD                |   |
| _                                  | R001  | Differential                         |            | 0.1 | 10   | 2       | K    | 3007          | 550B           | BE                |   |
| Temperature<br>control             | R014  | Thermostat-<br>ic mode               | 1B, 1C, 1D | 0   | 2    | 0       |      | 3005          | 550B           | ВС                | 0 = Not Used   1 = CutIn/<br>CutOut   2 = MTR         |
|                                    | N100  | MTR Tn                               |            | 20  | 3600 | 1800    |      | 3015          | 550B           | C6                |   |
|                                    | N101  | MTR Kp                               |            | 0.2 | 20   | 3       |      | 3016          | 550B           | C7                |   |
| External refer-                    | R006  | External reference off-<br>set max.  |            | -50 | 50   | 0       | К    | 3008          | 550B           | BF                |   |
| ence signal                        | R106  | External reference offset min.       |            | -50 | 50   | 0       | К    | 3009          | 550B           | CO                |   |
|                                    | R009  | S2 Correction                        |            | -10 | 10   | 0       | K    | 3010          | 550B           | C1                |   |
|                                    | R010  | S3 Correction                        | 1B, 1C, 1D | -10 | 10   | 0       | К    | 3011          | 550B           | C2                |   |
| Sensor/transmit-<br>ter correction | R105  | S4 Correction                        | 1B, 1C, 1D | -10 | 10   | 0       | K    | 3012          | 550B           | C3                |   |
|                                    | R107  | Pe Correction                        |            | -5  | 5    | 0       | barg | 3013          | 550B           | C4                |   |
|                                    | R108  | Pc Correction                        |            | -5  | 5    | 0       | barg | 3014          | 550B           | C5                |   |
| Valve configurati                  | ion   |                                      |            |     |      |         |      |               |                |                   |   |
|                                    | 1027  | Valve motor<br>type                  |            | 0   | 1    | 0       |      | 3133          | 550C           | 3C                | 0 = Unipolar   1 = Bipolar                            |
|                                    | 1028  | Valve drive<br>current               |            | 10  | 1000 | 10      | mA   | 3134          | 550C           | 3D                |   |
|                                    | 1029  | Valve step<br>positioning            |            | 0   | 2    | 0       |      | 3135          | 550C           | 3E                | 0 = Fullstep   1 = Half-<br>step   2 = Auto           |
|                                    | 1030  | Valve total steps                    |            | 1   | 8000 | 1       | stp  | 3136          | 550C           | 3F                |   |
|                                    | 1031  | Valve speed                          |            | 10  | 400  | 10      | PPS  | 3137          | 550C           | 40                |   |
|                                    | 1032  | Valve start speed                    |            | 1   | 100  | 20      | %    | 3138          | 550C           | 41                |   |
|                                    | 1061  | Valve emen-<br>gency speed           |            | 50  | 200  | 100     | %    | 3139          | 550C           | 42                |   |
|                                    | 1062  | Valve accel-<br>eration cur-<br>rent |            | 100 | 150  | 100     | %    | 3140          | 550C           | 43                |   |
|                                    | 1063  | Valve acceleration time              |            | 10  | 150  | 10      | ms   | 3141          | 550C           | 44                |   |
|                                    | 1064  | Valve step<br>mode                   |            | 0   | 4    | 3       |      | 3143          | 550C           | 46                | 0 = Full   1 = Half   2 =<br>1/4   3 = 1/8   4 = 1/16 |
|                                    | 1065  | Valve duty cycle                     |            | 5   | 100  | 100     | %    | 3144          | 550C           | 47                |   |
|                                    | N032  | Maximum<br>OD                        |            | 0   | 100  | %       |      | 3146          | 550C           | 49                |   |
|                                    | 1066  | Minimum<br>OD                        |            | 0   |      | 0       | %    | 3145          | 550C           | 48                |   |



| Make continued   1   |                  | Label | Parameter name    | Variants   | Min | Max  | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration   |
|--|------------------|-------|-------------------|------------|-----|------|---------|------|---------------|----------------|-------------------|---|
| 1069   |                  | 1067  |                   |            | 0   | 32   | 0       |      | 3132          | 550C           | 3B                | Def   2 = ETS 12C   3 = ETS 24C   4 = ETS 25C   5 = ETS 50C   6 = ETS 100C   7 = ETS 50C   6 = ETS 100C   7 = ETS 6   8 = ETS 12.5   9 = ETS 25   10 = ETS 50   11 = ETS 100   12 = ETS 50   13 = ETS 400   14 = KVS 2C   15 = KVS 3C   16 = KVS 5C   17 = KVS 15   18 = KVS 42   19 = CCMT 0   20 = CCMT 1   21 = CCMT 2   22 = CCMT 4   23 = CCMT 8   24 = CCMT 16   25 = CCMT 24   26 = CCMT 30   27 = CCMT 42   28 = CCM 10   29 = CCM 20   30 = CCM 30   31 = CCM 40   32 = CTR 20   33 = CCMT 5L   34 = CCMT 5L   35 = CCMT 8L   36 = CCMT 10   37 = ETS 175L   38 = ETS 175L   38 = ETS 175L   39 = ETS 250L   40 = ETS 250L   40 = ETS 250L   42 = ETS 400L   42 = ETS 500L   44 = ETS 500L   45 = ETS 8M Bi- |
| 1009   during stop   0   100   0   %   3147   550C   4A       1070   Start back   0   50   0   %   3148   550C   4B       1071   Compensation back   10   10   0   %   3149   550C   4C       1072   Overdrive   0   20   4   %   3150   550C   4D       1073   Overdrive   0   100   0   %   3151   550C   4E       1074   Overdrive   0   1440   10   min   3152   550C   4F       1076   Valve excitation time after the stop   0   1000   10   ms   3154   550C   51     1077   Valve holding current   0   1000   0   %   3142   550C   45       1078   Preset OD   0   1000   50   %   3155   550C   52       1079   Forced overdrive   0   100   50   %   3155   550C   52       1080   Forced overdrive   0   9000   0   hour   3158   550C   55      10 configuration   1B, 1C, 1D   0   2   0   3098   550C   19   0 = Not Used   1 = ExtRef   2 = S4   12 = S4   13 = S4    |                  | 1068  |                   |            | 0   | 5    | 0.5     | %    | 3156          | 550C           | 53                |   |
| 1070   lash   0   50   0   96   3148   550C   45     1071   tion back   lash   0   10   0   96   3149   550C   4C     1072   Overdrive   0   20   4   96   3150   550C   4D     1073   Overdrive   0   100   0   96   3151   550C   4E     1074   Overdrive   0   1440   10   min   3152   550C   4F     1076   Valve exitation time after stop   0   1000   10   ms   3154   550C   51     1077   Valve holding current   0   100   0   96   3142   550C   45     1078   Preset OD   0   100   50   96   3155   550C   52     1079   Forced overdrive   0   1   0   3157   550C   54   0=Off, 1=ON     1080   Forced overdrive time   0   9000   0   hour   3158   550C   55     1020   Al1 configuration   18, 1C, 1D   0   2   0   3098   550C   19   0 = Not Used   1 = ExtRef   2 = pc     1021   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   2 = pc   3     1080   Al4 configuration   1C   0   2   0   3100   550C   18   0 = Not Used   1 = ExtRef   3     1080   Al4 configuration   1   0   3260   550C   1   0 = Not Used   1 = ExtRef   3     1080   Al4 configuration   1   0   0   0   0   0   0   0     1080   Al4 configuration   1   0   0   0   0   0   0   0   0     1080   Al4 configuration   1   0   0   0   0   0   0   0   0     1080   Al4 configuration   1   0   0   0   0   0   0   0   0   0  |                  | 1069  |                   |            | 0   | 100  | 0       | %    | 3147          | 550C           | 4A                |   |
| 1071   |                  | 1070  |                   |            | 0   | 50   | 0       | %    | 3148          | 550C           | 4B                |   |
| 1073   Overdrive enable OD   0   100   0   %   3151   550C   4E  |                  | 1071  | tion back-        |            | 0   | 10   | 0       | %    | 3149          | 550C           | 4C                |   |
| 1073   |                  | 1072  |                   |            | 0   | 20   | 4       | %    | 3150          | 550C           | 4D                |   |
| 1074   block time   0  |                  | 1073  | enable OD         |            | 0   | 100  | 0       | %    | 3151          | 550C           | 4E                |   |
| 1076   tion time after stop   1000   10   10   ms   3154   550C   51   |                  | 1074  |                   |            | 0   | 1440 | 10      | min  | 3152          | 550C           | 4F                |   |
| 1077   ing current   0   100   0   %6   3142   550C   45     1078   Preset OD   0   100   50   %6   3155   550C   52     1079   Forced overdrive   0   9000   0   hour   3157   550C   54   0=Off, 1=ON     1080   Forced overdrive time   0   9000   0   hour   3158   550C   55     1080   Forced overdrive time   0   9000   0   hour   3158   550C   55     1080   Al1 configuration   1B, 1C, 1D   0   2   0   3098   550C   19   0 = Not Used   1 = S3   2 = S4     1021   Al4 configuration   1C   0   2   0   3099   550C   1A   0 = Not Used   1 = ExtRef   2 = pc     1022   Al5 configuration   1C   0   2   0   3100   550C   1B   0 = Not Used   1 = S3   2 = S4     1080   Al4 configuration   1C   0   2   0   3100   550C   1B   0 = Not Used   1 = ExtRef     1080   Al4 configuration   0   1   0   3260   550C   BB   0 = Not Used   1 = ExtRef     1080   Al4 configuration   0   2   0   3104   550C   1F   0 = Alarm   1 = LLSV   2 = Max cap     1080   DO1 configuration   1A   0   1   0   0   0 = Not Used   1 = Main   Switch   1 = M |                  | 1076  | tion time af-     |            | 0   | 1000 | 10      | ms   | 3154          | 550C           | 51                |   |
| 1079   Forced overdrive  |                  | 1077  |                   |            | 0   | 100  | 0       | %    | 3142          | 550C           | 45                |   |
| 1079   drive   0   1   0   3157   550C   54   0=Off, 1=ON     1080   Forced overdrive time   0   9000   0   hour   3158   550C   55     1080   Al1 configuration   1B, 1C, 1D   0   2   0   3098   550C   19   0 = Not Used   1 = S3   2 = S4     1021   Al4 configuration   1C   0   2   0   3099   550C   1A   0 = Not Used   1 = ExtRef   2 = pc     1022   Al5 configuration   1C   0   2   0   3100   550C   1B   0 = Not Used   1 = S3   2 = S4     1080   Al4 configuration   0   1   0   3260   550C   BB   0 = Not Used   1 = ExtRef     1080   Al4 configuration   0   2   0   3104   550C   1F   0 = Alarm   1 = LLSV   2 = Max cap     1080   D01 configuration   1A   0   1   0   3104   550C   1F   0 = Not Used   1 = Main     1080   D11 configuration   1A   0   1   0   3101   550C   1C   0 = Bus->Start/Stop   1 = Main     1080   D11 configuration   1A   1   1   3101   550C   1C   0 = Bus->Start/Stop   1 = Main     1080   D11 configuration   1B   1C   D   0   1   1   1   3101   550C   1C   0 = Bus->Start/Stop   1 = Main     1080   D11 configuration   1B   1C   D   0   1   1   1   3101   550C   1C   0 = Bus->Start/Stop   1 = Main     1080   D11 configuration   1B   1C   D   0   1   1   1   1   1   1   1   1   1   |                  | 1078  | Preset OD         |            | 0   | 100  | 50      | %    | 3155          | 550C           | 52                |   |
| 10 configuration   10   10   10   10   10   10   10   1  |                  | 1079  |                   |            | 0   | 1    | 0       |      | 3157          | 550C           | 54                | 0=Off, 1=ON   |
| 1020   |                  | 1080  |                   |            | 0   | 9000 | 0       | hour | 3158          | 550C           | 55                |   |
| 1020   ration   18, 16, 10   0   2   0   3098   550C   19   = \$4     1021   Al4 configuration   0   2   0   3099   550C   1A   0 = Not Used   1 = ExtRef   2 = pc     1022   Al5 configuration   1C   0   2   0   3100   550C   1B   0 = Not Used   1 = \$3   2 = \$4     1080   Al4 configuration   0   1   0   3260   550C   BB   0 = Not Used   1 = ExtRef     1080   Al4 configuration   0   2   0   3104   550C   1F   0 = Alarm   1 = LLSV   2 = Max cap     1080   D11 configuration   1A   0   1   0   0 = Not Used   1 = Main     1080   D11 configuration   1A   0   1   0   0 = Not Used   1 = Main     1080   D11 configuration   1A   0   1   0   0 = Not Used   1 = Main     1080   D11 configuration   1A   0   1   0   0 = Not Used   1 = Main     1080   D11 configuration   1B   1C   1D   0   1   1   1   3101   550C   1C   0 = Bus->Start/Stop   1 = Not Used   1 = Main     1080   D11 configuration   1B   1C   1D   0   1   1   1   3101   550C   1C   0 = Bus->Start/Stop   1 = Not Used   1 = Not Used   1 = Main     1080   D11 configuration   1B   1C   1D   0   1   1   1   1   1   1   1   1   1   | IO configuration | 1     |                   |            |     |      |         |      |               |                |                   |   |
| 1021   ration   0   2   0   3099   550C   1A   2 = pc     2 = pc   2 = |                  | 1020  |                   | 1B, 1C, 1D | 0   | 2    | 0       |      | 3098          | 550C           | 19                |   |
| 1022   ration   10   10   10   10   10   10   10   1   |                  | 1021  |                   |            | 0   | 2    | 0       |      | 3099          | 550C           | 1A                |   |
| DO1 configuration  |                  | 1022  |                   | 1C         | 0   | 2    | 0       |      | 3100          | 550C           | 1B                |   |
| O003 Uration 0 2 0 3104 550C IF Max cap 0 = Not Used   1 = Main Switch   |                  | 1080  |                   |            | 0   | 1    | 0       |      | 3260          | 550C           | ВВ                | 0 = Not Used   1 = ExtRef   |
| ration   |                  | O013  |                   |            | 0   | 2    | 0       |      | 3104          | 550C           | 1F                |   |
| O002 DI1 configuration 1B, 1C, 1D 0 1 1 1 3101 550C 1C 0 = Bus->Start/Stop   1 = Main Switch   |                  | O003  |                   | 1A         | 0   | 1    | 0       |      |               |                |                   |   |
|  |                  | O002  | DI1 configuration | 1B, 1C, 1D | 0   | 1    | 1       |      | 3101          | 550C           | 1C                |   |

|                         | Label | Parameter name                  | Variants | Min | Max | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration  |
|-------------------------|-------|---------------------------------|----------|-----|-----|---------|------|---------------|----------------|-------------------|--|
|                         | O022  | DI2 configu-<br>ration          |          | 0   | 4   | 0       |      | 3102          | 550C           | 1D                | 0 = Not Used   1 = De-<br>frost Start   2 = Preset<br>OD   3 = Heat/Cool   4 =<br>PWR Backup   |
|                         | O037  | DI3 configuration               | 1A       | 0   | 4   | 0       |      |               |                |                   | 0 = Not Used   1 = De-<br>frost Start   2 = Preset<br>OD   3 = Heat/Cool   4 =<br>PWR Backup   |
| Sensor configura        | ation |                                 |          |     |     |         |      |               |                |                   |  |
|                         | 1040  | S2 sensor<br>configura-<br>tion | 1C       | 0   | 6   | 0       |      | 3105          | 550C           | 20                | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   5 = Bus<br>Shared   6 = AKS   |
|                         | 1041  | S3 sensor<br>configura-<br>tion | 1C       | 0   | 6   | 0       |      | 3106          | 550C           | 21                | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   5 = Bus<br>Shared   6 = AKS   |
|                         | 1042  | S4 sensor<br>configura-<br>tion | 1C       | 0   | 6   | 0       |      | 3107          | 550C           | 22                | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   5 = Bus<br>Shared   6 = AKS   |
| Temperature sensor type | 1081  | S2 sensor<br>configura-<br>tion | 1B, 1D   | 0   | 5   | 0       |      | 3266          | 550C           | C1                | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   5 = Bus<br>Shared   |
|                         | 1082  | S2 sensor<br>configura-<br>tion | 1A       | 0   | 4   | 0       |      |               |                |                   | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   |
|                         | 1083  | S3 sensor<br>configura-<br>tion | 1B, 1D   | 0   | 5   | 0       |      | 3264          | 550C           | BF                | 0 = Not defined   1 = EKS<br>221   2 = ACCPBT<br>NTC10K   3 = MBT 153<br>10K   4 = 112CP   5 = Bus<br>Shared   |
|                         | 1084  | S4 sensor<br>configura-<br>tion | 1B, 1D   | 0   | 5   | 0       |      | 3262          | 550C           | BD                | $\begin{array}{l} 0 = Not \; defined \mid 1 = EKS \\ 221 \mid 2 = ACCPBT \\ NTC10K \mid 3 = MBT \; 153 \\ 10K \mid 4 = 112CP \mid 5 = Bus \\ Shared \end{array}$ |



|                                | Label | Parameter name                         | Variants   | Min | Max | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration  |
|--------------------------------|-------|--|------------|-----|-----|---------|------|---------------|----------------|-------------------|--|
|                                | 1038  | Pc current<br>low                      | 1C         | 0   | 10  | 4       | mA   | 3122          | 550C           | 31                |  |
|                                | 1039  | Pc current<br>high                     | 1C         |     | 20  | 20      | mA   | 3123          | 550C           | 32                |  |
|                                | 1043  | Pe transmit-<br>ter configu-<br>ration | 1C         | 0   | 14  | 0       |      | 3108          | 550C           | 23                | 0 = Not defined   1 = AKS<br>32R   2 = ACCPBP Ratio  <br>3 = 112CP   4 = OEM Ra-<br>tio   5 = NSK   6 = AKS 32<br>1-5V   7 = OEM Voltage  <br>8 = Bus shared   9 = AKS<br>32 1-6V   10 = AKS 32<br>0-10V   11 = AKS 33   12<br>= XSK   13 = ACCPBP<br>Current   14 = OEM Current   15=DST P110 |
|                                | 1044  | Pc transmit-<br>ter configu-<br>ration | 1C         | 0   | 14  | 0       |      | 3117          | 550C           | 2C                | 0 = Not defined   1 = AKS<br>32R   2 = ACCPBP Ratio  <br>3 = 112CP   4 = OEM Ra-<br>tio   5 = NSK   6 = AKS 32<br>1-5V   7 = OEM Voltage  <br>8 = Bus shared   9 = AKS<br>32 1-6V   10 = AKS 32<br>0-10V   11 = AKS 33   12<br>= XSK   13 = ACCPBP<br>Current   14 = OEM Current   15=DST P110 |
|                                | 1045  | Pe ratio. low                          |            | 3   | 97  | 10      | %    | 3109          | 550C           | 24                |  |
|                                | 1046  | Pe ratio high                          |            | 3   | 97  | 90      | %    | 3110          | 550C           | 25                |  |
|                                | 1047  | Pe voltage<br>low                      | 1C         | 0   | 10  | 0       | V    | 3111          | 550C           | 26                |  |
|                                | 1048  | Pe voltage<br>high                     | 1C         | 0   | 10  | 10      | V    | 3112          | 550C           | 27                |  |
|                                | 1049  | Pe current<br>low                      | 1C         | 0   | 10  | 4       | mA   | 3113          | 550C           | 28                |  |
| Pe and Pc Pressure Transmitter | 1050  | Pe current<br>high                     | 1C         | 0   | 20  | 20      | mA   | 3114          | 550C           | 29                |  |
| sure mansimitter               | 1051  | Pc transmit-<br>ter configu-<br>ration | 1B, 1D     | 0   | 8   | 0       |      | 3308          | 550C           | ЕВ                | 0 = Not defined   1 =<br>8=Bus shared  |
|                                | 1023  | Pc ratio. low                          |            | 3   | 1   | 3       | %    | 3118          | 550C           | 2D                |  |
|                                | 1024  | Pc ratio high                          | 1C         | 3   | 97  | 97      | %    | 3119          | 550C           | 2E                |  |
|                                | 1025  | Pc voltage<br>low                      | 1C         | 0   | 10  | 0       | V    | 3120          | 550C           | 2F                |  |
|                                | 1026  | Pc voltage<br>high                     | 1C         | 0   | 10  | 10      | V    | 3121          | 550C           | 30                |  |
|                                | O047  | Pc transmit-<br>ter min.               | 1C         | -1  | 0   | -1      | barg | 3124          | 550C           | 33                |  |
|                                | O048  | Pc transmit-<br>ter max                | 1C         | 1   | 200 | 34      | barg | 3125          | 550C           | 34                |  |
|                                | O020  | Pe transmit-<br>ter min.               |            | -1  | 0   | -1      | barg | 3115          | 550C           | 2A                |  |
|                                | O021  | Pe transmit-<br>ter max.               |            | 1   | 200 | 12      | barg | 3116          | 550C           | 2B                |  |
|                                | 1085  | Pe transmit-<br>ter configu-<br>ration | 1B, 1D     | 0   | 8   | 0       |      | 3270          | 550C           | C5                | 0 = Not defined   1 = AKS<br>32R   2 = ACCPBP Ratio  <br>3 = 112CP   4 = OEM Ra-<br>tio   5 = NSK   6 = AKS 32<br>1-5V   7 = OEM Voltage  <br>8 = Bus shared   9 = DST<br>P110   |
|                                | 1086  | Pe transmit-<br>ter configu-<br>ration | 1A         | 0   | 7   | 0       |      |               |                |                   | 0 = Not defined   1 = AKS<br>32R   2 = ACCPBP Ratio  <br>3 = 112CP   4 = OEM Ra-<br>tio   5 = NSK   6 = AKS 32<br>1-5V   7 = OEM Voltage  <br>8 = DST P110   |
|                                | 1087  | Pe voltage<br>low                      | 1A, 1B, 1D | 0   |     | 0       | V    | 3276          | 550C           | СВ                |  |
|                                | 1088  | Pe voltage<br>high                     | 1A, 1B, 1D |     | 5   | 5       | V    | 3274          | 550C           | C9                |  |



|                           | Label | Parameter name                       | Variants   | Min   | Max   | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration   |
|---------------------------|-------|--------------------------------------|------------|-------|-------|---------|------|---------------|----------------|-------------------|---|
|                           | 1090  | Ext ref. con-<br>figuration          | 1A         | 0     | 2     | 0       |      |               |                |                   | 0 = Not Used   1 = V->SH<br>  2 = V->Max OD   |
|                           | 1089  | Ext ref. configuration               | 1B, 1D     | 0     | 6     | 0       |      | 3278          | 550C           | CD                | 0 = Not Used   1 = V->SH<br>  2 = V->Max OD   3 = V-<br>>Temp   4 = Bus->SH   5<br>= Bus->Max OD   6 =<br>Bus->Temp   |
|                           | O010  | Ext ref. configuration               | 1C         | 0     | 9     | 0       |      | 3126          | 550C           | 35                | 0 = Not Used   1 = V->SH<br>  2 = V->Max OD   3 = V-<br>>Temp   4 = Bus->SH   5<br>= Bus->Max OD   6 =<br>Bus->Temp   7 = mA-<br>>SH   8 = mA->Max OD  <br>9 = mA->Temp   |
| External refer-           | 1035  | Ext ref. volt-<br>age high           | 1A, 1B, 1D |       | 10    | 10      | V    | 3129          | 550C           | 38                |   |
| ence signal               | 1036  | Ext ref. cur-<br>rent low            | 1C         | 0     |       | 4       | mA   | 3128          | 550C           | 37                |   |
|                           | 1037  | Ext ref. cur-<br>rent high           | 1C         |       | 20    | 20      | mA   | 3127          | 550C           | 36                |   |
|                           | 1034  | Ext ref. volt-<br>age low            | 1A, 1B, 1D | 0     |       | 0       | V    | 3130          | 550C           | 39                |   |
|                           | 1091  | Driver reference configuration       | 1B, 1D     | 0     | 2     | 0       |      | 3282          | 550C           | D1                | 0 = Voltage to OD   1 =<br>Bus to OD   2 = Bus to<br>steps  |
|                           | 1033  | Driver reference configuration       | 1C         | 0     | 3     | 0       |      | 3131          | 550C           | 3A                | 0 = Voltage to OD   1 =<br>Bus to OD   2 = Bus to<br>steps   3 = Current to OD  |
|                           | 1079  | Al4 lowpass<br>bandwidth             |            | 0     | 5     | 5       |      | 3257          | 550C           | B8                | 0 = None   1 = 4 Hz   2 =<br>2 Hz   3 = 1 Hz   4 = 1/2<br>Hz   5 = 1/5 Hz   |
| Control Basics            |       |                                      |            |       |       |         |      |               |                |                   | 0 = Undef   1 = R12   2 =   |
| Refrigerant configuration | O030  | Refrigerant                          |            | 0     | 49    | 0       |      | 3017          | 550B           | C8                | R22   3 = R134a   4 = R502   5 = R717   6 = R13   7 = R13b1   8 = R23   9 = R500   10 = R503   11 = R114   12 = R142b   13 = R227   16 = R401A   17 = R507   18 = R402A   19 = R404A   20 = R407C   21 = R407A   22 = R407B   23 = R410A   24 = R170   25 = R290   26 = R600   27 = R600a   28 = R744   29 = R1270   30 = R417A   31 = R422A   32 = R413A   33 = R422D   34 = R427A   35 = R438A   36 = R513A   37 = R407F   38 = R1234ze   39 = R1234yf   40 = R448A   41 = R449A   42 = R452B   45 = R454B   46 = R1233zdE   47 = R1234zeZ   48 = R449B   49 = R407H   50 = R469A |
|                           | O100  | Antoine constant A1                  |            | 8     | 12    | 9.8     |      | 3018          | 550B           | C9                |   |
|                           | O101  | Antoine<br>constant A2               |            | -3000 | -1300 | -2250   |      | 3019          | 550B           | CA                |   |
|                           | O102  | Antoine constant A3                  |            | 210   | 300   | 253     |      | 3020          | 550B           | СВ                |   |
|                           | O103  | Refrigerant<br>min. tem-<br>perature |            | -100  |       | -100    | °C   | 3021          | 550B           | СС                |   |
|                           | O104  | Refrigerant<br>max. tem-<br>perature |            |       | 100   | 100     | °C   | 3022          | 550B           | CD                |   |



|                         | Label | Parameter name  | Variants   | Min | Max | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub- | Enumeration  |
|-------------------------|-------|---|------------|-----|-----|---------|------|---------------|----------------|----------|--|
|                         | N102  | Startup<br>mode   |            | 0   | 2   | 0       |      | 3023          | 550B           | CE       | 0 = Prop. Ctrl   1 = Fix OD<br>w prot   2 = Fix OD wo<br>prot    |
| Start up                | N015  | Startup time  |            | 1   | 600 | 90      | S    | 3024          | 550B           | CF       | prot   |
| Start up                | N104  | Minimum<br>startup time                                     |            | 1   | 240 | 15      | S    | 3025          | 550B           | D0       |  |
|                         | N017  | Startup OD  |            | 1   | 100 | 32      | %    | 3026          | 550B           | D1       |  |
|                         | N021  | SH reference<br>mode  |            | 0   | 3   | 2       |      | 3027          | 550B           | D2       | $0 = Fixed sp. \mid 1 = Loadap \mid 2 = MSS \mid 3 = Delta temp$ |
|                         | N107  | SH fixed set-<br>point                                      |            | 2   | 40  | 7       | K    | 3028          | 550B           | D3       |  |
|                         | N009  | SH maxi-<br>mum   |            |     | 40  | 9       | K    | 3029          | 550B           | D4       |  |
| Superheat configuration | N010  | SH mini-<br>mum   |            | 2   |     | 4       | K    | 3030          | 550B           | D5       |  |
| <b>3</b>                | N116  | SH reference<br>delta temp.<br>factor                       |            | 20  | 100 | 65      | %    | 3035          | 550B           | DA       |  |
|                         | N005  | SH Tn   |            | 20  | 900 | 90      | S    | 3031          | 550B           | D6       |  |
|                         | N019  | SH Kp Min.  |            | 0.1 | 1   | 0.6     |      | 3032          | 550B           | D7       |  |
|                         | N004  | SH Kp   |            | 0.1 | 20  | 1.5     |      | 3033          | 550B           | D8       |  |
| C                       | N020  | SH KpTe   |            | 0   | 20  | 3       |      | 3034          | 550B           | D9       |  |
| Control Advance         | N117  | SH close function   |            | 0   | 1   | 1       |      | 3036          | 550B           | DB       | 0 = Off   1 = On   |
|                         | N119  | SH close set-<br>point                                      |            | -5  | 20  | 2       | K    | 3037          | 550B           | DC       |  |
| SH Close                | N120  | SH close Tn<br>divide                                       |            | 1   | 5   | 3       |      | 3038          | 550B           | DD       |  |
|                         | N121  | SH close Kp<br>factor                                       |            | 0.5 | 10  | 1.5     |      | 3039          | 550B           | DE       |  |
| S4 Temperature          | N126  | Minimum S4<br>mode  | 1B, 1C, 1D | 0   | 1   | 0       |      | 3042          | 550B           | E1       | 0 = Off   1 = On   |
| protection              | N127  | Minimum S4 setpoint   | 1B, 1C, 1D | -50 | 60  | 5       | °C   | 3043          | 550B           | E2       |  |
|                         | N123  | Limit Kp  |            | 1   | 20  | 5       |      | 3040          | 550B           | DF       |  |
| Superheat con-          | N125  | Limit Tn  |            | 20  | 900 | 45      | S    | 3041          | 550B           | E0       |  |
| figuration Ad-<br>vance | N018  | MSS Stabili-<br>ty  |            | 0   | 10  | 5       |      | 3044          | 550B           | E3       |  |
|                         | N129  | MSS T0 sta-<br>bility factor                                |            | 0   | 1   | 0       |      | 3045          | 550B           | E4       |  |
|                         | N130  | MOP func-<br>tion<br>MOP set-                               |            | 0   | 1   | 0       |      | 3046          | 550B           | E5       | 0 = Off   1 = On   |
|                         | N011  | point<br>LOP func-  |            | -70 | 60  | 0       | °C   | 3047          | 550B           | E6       |  |
|                         | N140  | tion  |            | 0   | 1   | 0       |      | 3048          | 550B           | E7       | 0 = Off   1 = On   |
| MOP/LOP                 | N141  | LOP setpoint  |            | -90 | 40  | -40     | °C   | 3049          | 550B           | E8       |  |
|                         | N142  | LOP priority mode   |            | 0   | 1   | 0       |      | 3050          | 550B           | E9       | 0 = Off   1 = On   |
|                         | N131  | LOP maxi-<br>mum time                                       |            | 0   | 600 | 120     | S    | 3051          | 550B           | EA       |  |
|                         | N132  | LOP oscilla-<br>tion detec-<br>tion                         |            | 0   | 1   | 1       |      | 3052          | 550B           | ЕВ       | 0 = Off   1 = On   |
| НСТР                    | N133  | tection func-<br>tion                                       | 1B, 1C, 1D | 0   | 1   | 0       |      | 3053          | 550B           | EC       | 0 = Off   1 = On   |
|                         | N134  | High con-<br>densing<br>temp. pro-<br>tection set-<br>point | 1B, 1C, 1D | 0   | 100 | 50      | °C   | 3054          | 550B           | ED       |  |

|                             | Label | Parameter name                                   | Variants   | Min | Max | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration                              |
|-----------------------------|-------|--|------------|-----|-----|---------|------|---------------|----------------|-------------------|--|
|                             | N135  | Compressor<br>speed feed-<br>forward<br>function |            | 0   | 1   | 0       |      | 3055          | 550B           | EE                | 0 = Off   1 = On                         |
| Compressor<br>Feed Forward  | N136  | FF low ca-<br>pacity turn-<br>ing point          |            | 0   | 100 | 25      | %    | 3056          | 550B           | EF                |  |
|                             | N137  | FF maxi-<br>mum factor<br>for Tn tun-<br>ing     |            | 1   | 5   | 2       |      | 3057          | 550B           | F0                |  |
| Diagnostic SH               | N143  | SH control sensor error action                   |            | 0   | 2   | 0       |      | 3058          | 550B           | F1                | 0 = Stop   1 = Fixed OD  <br>2 = Average |
| Emergency cool-             | N144  | Thermostat-<br>ic sensor er-<br>ror action       | 1B, 1C, 1D | 0   | 2   | 0       |      | 3059          | 550B           | F2                | 0 = Stop   1 = Fixed OD  <br>2 = Average |
| ing                         | N145  | Fixed OD<br>during<br>emergency<br>cooling       |            | 0   | 100 | 0       | %    | 3060          | 550B           | F3                |  |
|                             | N112  | Heat startup<br>time                             |            | 1   | 600 | s       | 0    | 3061          | 550B           | F4                |  |
|                             | N103  | Heat mini-<br>mum start-<br>up time              |            | 1   | 240 | S       | 0    | 3062          | 550B           | F5                |  |
|                             | N105  | Heat startup<br>OD                               |            | 1   | 100 | %       | 0    | 3063          | 550B           | F6                |  |
|                             | N106  | Heat SH<br>fixed set-<br>point                   |            | 2   | 40  | К       | 1    | 3064          | 550B           | F7                |  |
|                             | N108  | Heat SH<br>maximum                               |            |     | 40  | K       | 1    | 3065          | 550B           | F8                |  |
|                             | N109  | Heat SH<br>minimum                               |            | 2   |     | K       | 1    | 3066          | 550B           | F9                |  |
| Control Heat-<br>pump setup | N115  | Heat SH ref.<br>delta temp.<br>factor            |            | 20  | 100 | %       | 0    | 3067          | 550B           | FA                |  |
|                             | N110  | Heat SH Tn                                       |            | 20  | 900 | s       | 0    | 3068          | 550B           | FB                |  |
|                             | N111  | Heat SH Kp<br>minimum                            |            | 0.1 | 1   |         | 1    | 3069          | 550B           | FC                |  |
|                             | N113  | Heat SH Kp                                       |            | 0.1 | 20  |         | 1    | 3070          | 550B           | FD                |  |
|                             | N114  | Heat SH<br>KpTe                                  |            | 0   | 20  |         | 1    | 3071          | 550B           | FE                |  |
|                             | N118  | Heat SH<br>close set-<br>point                   |            | -5  | 20  | К       | 1    | 3072          | 550B           | FF                |  |
|                             | N124  | Heat limit Tn                                    |            | 20  | 900 | S       | 0    | 3073          | 550C           | 00                |  |
|                             | N122  | Heat limit<br>Kp                                 |            | 1   | 20  |         | 1    | 3074          | 550C           | 01                |  |
|                             | D102  | Defrost start<br>time                            |            | 0   | 600 | s       | 0    | 3076          | 550C           | 03                |  |
| Dofrost                     | D100  | Defrost OD                                       |            | 0   | 100 | %       | 1    | 3077          | 550C           | 04                |  |
| Defrost se-<br>quence       | D104  | Defrost end closed time                          |            | 0   | 600 | s       | 0    | 3078          | 550C           | 05                |  |
|                             | D103  | Defrost end<br>OD time                           |            | 0   | 600 | s       | 0    | 3079          | 550C           | 06                |  |
| Alarm configura             | tion  |  |            |     |     |         |      |               |                |                   |  |



|                  | Label | Parameter name                            | Variants | Min | Max  | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration               |
|------------------|-------|---|----------|-----|------|---------|------|---------------|----------------|-------------------|---------------------------|
|                  | A100  | Low Min S4<br>delay                       |          | 0   | 1200 | s       | 0    | 3081          | 550C           | 08                |                           |
|                  | A101  | Low Min S4<br>band                        |          | 0   | 30   | К       | 1    | 3082          | 550C           | 09                |                           |
|                  | A001  | Upper tem-<br>perature<br>alarm           |          | 0   | 40   | К       | 1    | 3083          | 550C           | OA                |                           |
|                  | A002  | Lower tem-<br>perature<br>alarm           |          | 0   | 40   | К       | 1    | 3084          | 550C           | ОВ                |                           |
|                  | A003  | Temperature alarm delay                   |          | 0   | 90   | min     | 0    | 3085          | 550C           | 0C                |                           |
|                  | A034  | Battery<br>alarm                          |          | 0   | 1    |         | 0    | 3086          | 550C           | 0D                | 0 = Off   1 = On          |
|                  | A103  | MOP alarm<br>delay                        |          | 0   | 1200 | S       | 0    | 3087          | 550C           | 0E                |                           |
|                  | A104  | MOP alarm differential                    |          | 0   | 40   | К       | 1    | 3088          | 550C           | 0F                |                           |
|                  | A105  | LOP alarm<br>delay                        |          | 0   | 1200 | s       | 0    | 3089          | 550C           | 10                |                           |
| Alarm and Errors | A106  | LOP alarm differential                    |          | 0   | 40   | К       | 1    | 3090          | 550C           | 11                |                           |
|                  | A107  | Condensing<br>temp. alarm<br>delay        |          | 0   | 1200 | S       | 0    | 3091          | 550C           | 12                |                           |
|                  | A113  | Condensing<br>temp. alarm<br>differential |          | 0   | 40   | К       | 1    | 3092          | 550C           | 13                |                           |
|                  | A108  | High SH<br>alarm delay                    |          | 0   | 1800 | S       | 0    | 3093          | 550C           | 14                |                           |
|                  | A109  | High SH<br>alarm differ-<br>ential        |          | 0   | 40   | К       | 1    | 3094          | 550C           | 15                |                           |
|                  | A110  | Low SH<br>alarm delay                     |          | 0   | 1200 | S       | 0    | 3095          | 550C           | 16                |                           |
|                  | A102  | Low SH<br>alarm differ-<br>ential         |          | 0   | 40   | К       | 1    | 3096          | 550C           | 17                |                           |
|                  | A112  | Lack of ca-<br>pacity alarm<br>delay      |          | 0   | 120  | min     | 0    | 3097          | 550C           | 18                |                           |
| Display          |       |   |          |     |      |         |      |               |                |                   |                           |
|                  | 0011  | Language                                  |          | 0   | 0    |         | 0    | 3157          | 550C           | 54                | 0 = \$ActiveLanguageList  |
|                  | K004  | Login time-<br>out                        |          | 1   | 120  | min     | 0    | 3158          | 550C           | 55                |                           |
|                  | K006  | Backlight<br>timeout                      |          | 0   | 120  | min     | 0    | 3159          | 550C           | 56                |                           |
|                  | O005  | Password daily                            |          | 0   | 999  |         | 0    | 3160          | 550C           | 57                |                           |
|                  | K002  | Password service                          |          | 0   | 999  |         | 0    | 3161          | 550C           | 58                |                           |
|                  | K003  | Password commission                       |          | 0   | 999  |         | 0    | 3162          | 550C           | 59                |                           |
|                  | K005  | Contrast                                  |          | 0   | 100  | %       | 0    | 3163          | 550C           | 5A                |                           |
|                  | K001  | Brightness                                |          | 0   | 100  | %       | 0    | 3164          | 550C           | 5B                |                           |
|                  | R005  | Display unit                              |          | 0   | 1    |         | 0    | 3165          | 550C           | 5C                | 0 = MET   1 = IMP         |
|                  | K010  | Opening de-<br>gree unit                  |          | 0   | 1    |         | 0    | 3166          | 550C           | 5D                | 0 = Percentage   1 = Step |
| Communication    |       |   |          |     |      |         |      |               |                |                   |                           |



|                        | Label | Parameter name  | Variants   | Min    | Max   | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub-<br>index | Enumeration   |
|------------------------|-------|---|------------|--------|-------|---------|------|---------------|----------------|-------------------|---|
|                        | G001  | Controller address                                    |            | 1      | 127   |         | 0    | 3167          | 550C           | 5E                |   |
|                        | G005  | Modbus<br>baudrate                                    | 1B, 1C     | 0      | 8     |         | 0    | 3170          | 550C           | 61                | 0 = 0   1 = 1200   2 =<br>2400   3 = 4800   4 =<br>9600   5 = 14400   6 =<br>19200   7 = 28800   8 =<br>38400 |
|                        | G008  | Modbus<br>mode  | 1B, 1C     | 0      | 2     |         | 0    | 3171          | 550C           | 62                | 0 = 8N1   1 = 8E1   2 =<br>8N2  |
| CAN/MODBus             | G007  | Modbus<br>mapping                                     | 1B, 1C     | 0      | 1     |         | 0    | 3172          | 550C           | 63                | 0 = Operation   1 = Configuration   |
|                        | G002  | CANbus<br>baudrate                                    |            | 0      | 5     |         | 0    | 3173          | 550C           | 64                | 0 = 20k   1 = 50k   2 =<br>125k   3 = 250k   4 =<br>500k   5 = 1M   |
|                        | G004  | Bus sharing<br>minimum<br>update in-<br>terval        | 1B, 1C, 1D | 1      | 60    | S       | 0    | 3169          | 550C           | 60                |   |
|                        | G003  | Signal shar-<br>ing mini-<br>mum up-<br>date interval |            | 1      | 60    | S       | 0    | 3168          | 550C           | 5F                |   |
|                        | G012  | Signal shar-<br>ing Pe                                |            | 0      | 1     |         | 0    | 3174          | 550C           | 65                | 0 = Off   1 = On  |
| Signal sharing via BUS | G013  | Signal shar-<br>ing Pc                                | 1B, 1C, 1D | 0      | 1     |         | 0    | 3175          | 550C           | 66                | 0 = Off   1 = On  |
|                        | G014  | Signal shar-<br>ing S3                                |            | 0      | 1     |         | 0    | 3176          | 550C           | 67                | 0 = Off   1 = On  |
| BUS Settings           |       |   |            |        |       |         |      |               |                |                   |   |
|                        | X001  | Bus shared<br>Heating                                 |            | 0      | 1     |         | 0    | 4043          | 550F           | CA                | 0 = Off   1 = On  |
| Modbus DI sig-         | X002  | Bus shared<br>Preset OD                               |            | 0      | 1     |         | 0    | 4044          | 550F           | СВ                | 0 = Off   1 = On  |
| nal                    | X003  | Bus shared<br>Defrost start                           |            | 0      | 1     |         | 0    | 4045          | 550F           | CC                | 0 = Off   1 = On  |
|                        | X004  | Bus shared<br>Main switch                             |            | 0      | 1     |         | 0    | 4046          | 550F           | CD                | 0 = Off   1 = On  |
|                        | X005  | Bus shared<br>Pc                                      |            | -1     | 200   | barg    | 2    | 4047          | 550F           | CE                |   |
|                        | X006  | Bus shared<br>Pe                                      |            | -1     | 200   | barg    | 2    | 4048          | 550F           | CF                |   |
| Modbus Sensor          | X007  | Bus shared<br>S2                                      |            | -200   | 200   | °C      | 1    | 4049          | 550F           | D0                |   |
| signal                 | X008  | Bus shared<br>S3                                      |            | -200   | 200   | °C      | 1    | 4050          | 550F           | D1                |   |
|                        | X009  | Bus shared<br>S4                                      |            | -200   | 200   | °C      | 1    | 4051          | 550F           | D2                |   |
|                        | X010  | Bus shared<br>Ext. ref.                               |            | -100   | 100   |         | 1    | 4052          | 550F           | D3                |   |
|                        | X015  | Number of active alarms                               |            | 0      | 100   |         | 0    | 4055          | 550F           | D6                |   |
| Alarms status          | X016  | Alarm notification                                    |            | 0      | 1     |         | 0    | 4056          | 550F           | D7                | 0 = No alarms   1 = Alarms active   |
|                        | X040  | Alarm status  |            | 0      | 1     |         | 0    | 4057          | 550F           | D8                | 0 = Off   1 = On  |
|                        | X017  | Warning sta-<br>tus                                   |            | 0      | 1     |         | 0    | 4058          | 550F           | D9                | 0 = Off   1 = On  |
|                        | X018  | Error status  |            | 0      | 1     |         | 0    | 4059          | 550F           | DA                | 0 = Off   1 = On  |
|                        | X027  | Valve cur-<br>rent position                           |            | 0      | 10000 | steps   | 0    | 4068          | 550F           | E3                |   |
| Valve status           | X028  | Valve target position                                 |            | 0      | 10000 | steps   | 0    | 4069          | 550F           | E4                |   |
|                        | X031  | Service<br>number of<br>steps                         |            | -32767 | 32767 |         | 0    | 4072          | 550F           | E7                |   |



|                          |       | Parameter                               |            |     |       |         |      | Modbus | Can In- | Can Sub- | _  |
|--------------------------|-------|---|------------|-----|-------|---------|------|--------|---------|----------|--|
|                          | Label | name                                    | Variants   | Min | Max   | Default | Unit | PNU    | dex     | index    | Enumeration  |
|                          | X037  | User con-<br>trols LEDs                 |            | 0   | 1     |         | 0    | 4074   | 550F    | E9       | 0 = Off   1 = On   |
| User control<br>LEDs     | X038  | Green LED<br>pattern                    |            | 0   | 65535 |         | 0    | 4075   | 550F    | EA       |  |
|                          | X039  | Red LED pat-<br>tern                    |            | 0   | 65535 |         | 0    | 4076   | 550F    | EB       |  |
| Service                  |       |   |            |     |       |         |      |        |         |          |  |
| Status Readout           | U118  | Operation<br>status                     |            | 0   | 20    |         | 0    | 4005   | 550F    | A4       | 0 = Power up   1 = Stop  <br>2 = Manual   3 = Service  <br>4 = Safe State   5 = De-<br>frosting   6 = Valve driver<br>  7 = Ther. Cutout   8 =<br>Emer. cooling   9 = SH<br>ctrl err.   10 = SH start<br>Potrl   11 = SH start fix<br>OD   12 = SH ctrl normal<br>  13 = SH ctrl MTR   14 =<br>SH ctrl LOP   15 = SH ctrl<br>miPC   16 = SH ctrl<br>MOP   17 = SH ctrl<br>maxPc   18 = SH ctrl SH<br>cl   19 = SH ctrl dinis4  <br>20 = SH ctrl Tc |
|                          | U022  | Actual SH reference                     |            | 0   | 100   | K       | 1    | 4006   | 550F    | A5       |  |
|                          | U021  | Actual su-<br>perheat                   |            | 0   | 100   | К       | 1    | 4007   | 550F    | A6       |  |
|                          | U024  | Actual OD                               |            | 0   | 100   | %       | 1    | 4008   | 550F    | A7       |  |
|                          | U100  | Actual step                             |            | 0   | 10000 | stp     | 0    | 4009   | 550F    | A8       |  |
|                          | U028  | Actual tem-<br>perature ref-<br>erence  |            | 0   | 100   | К       | 1    | 4010   | 550F    | A9       |  |
|                          | U020  | S2 suction pipe                         |            | -50 | 150   | °C      | 1    | 4011   | 550F    | AA       |  |
|                          | U027  | S3 media in-<br>let                     | 1B, 1C, 1D | -50 | 150   | °C      | 1    | 4012   | 550F    | AB       |  |
|                          | U016  | S4 media<br>outlet                      | 1B, 1C, 1D | -50 | 150   | °C      | 1    | 4013   | 550F    | AC       |  |
|                          | U025  | Pe evapora-<br>tor                      |            | -1  | 200   | barg    | 2    | 4014   | 550F    | AD       |  |
|                          | U026  | Te saturated evaporation temperature    |            | 0   | 100   | °C      | 1    | 4015   | 550F    | AE       |  |
|                          | U104  | Pc condens-<br>er                       | 1B, 1C, 1D | -1  | 200   | barg    | 2    | 4016   | 550F    | AF       |  |
|                          | U105  | Tc saturated condenser temperature      | 1B, 1C, 1D | 0   | 100   | °C      | 1    | 4017   | 550F    | В0       |  |
|                          | U101  | Actual bat-<br>tery voltage             |            | 0   | 30    | V       | 1    | 4018   | 550F    | B1       |  |
|                          | U058  | Liquid line<br>solenoid<br>valve        |            | 0   | 1     |         | 0    | 4026   | 550F    | B9       | 0 = Off   1 = On   |
|                          | U114  | Alarm relay                             |            | 0   | 1     |         | 0    | 4027   | 550F    | ВА       | 0 = Off   1 = On   |
|                          | U007  | External ref-<br>erence sig-<br>nal     | 1A, 1B, 1D | 0   | 12    | V       | 1    | 4028   | 550F    | ВВ       |  |
|                          | U006  | External ref-<br>erence sig-<br>nal     | 1C         | 0   | 24    | mA      | 1    | 4029   | 550F    | ВС       |  |
|                          | U107  | Act. ext. ref.<br>temperature<br>offset |            | 0   | 40    | К       | 1    | 4030   | 550F    | BD       |  |
|                          | U108  | Act. ext. ref.<br>SH offset             |            | 0   | 40    | К       | 1    | 4031   | 550F    | BE       |  |
|                          | U124  | Act. ext. ref.<br>maximum<br>OD         |            | 0   | 100   | %       | 1    | 4092   | 550F    | FB       |  |
| Digital Input<br>Readout | U109  | DI main<br>switch                       |            | 0   | 1     |         | 0    | 4032   | 550F    | BF       | 0 = Off   1 = On   |

|                       | Label | Parameter name                         | Variants   | Min | Max   | Default | Unit | Modbus<br>PNU | Can In-<br>dex | Can Sub- | Enumeration   |
|-----------------------|-------|--|------------|-----|-------|---------|------|---------------|----------------|----------|---|
|                       | U110  | DI defrost<br>start                    |            | 0   | 1     |         | 0    | 4033          | 550F           | C0       | 0 = Off   1 = On  |
|                       | U111  | DI preset OD                           |            | 0   | 1     |         | 0    | 4034          | 550F           | C1       | 0 = Off   1 = On  |
|                       | U112  | DI heating                             |            | 0   | 1     |         | 0    | 4035          | 550F           | C2       | 0 = Off   1 = On  |
|                       | U113  | DI PWR<br>Backup sig-<br>nal           |            | 0   | 1     |         | 0    | 4093          | 550F           | FC       | 0 = Off   1 = On  |
|                       | U115  | PWR Backup<br>status                   |            | 0   | 4     |         | 0    | 4094          | 550F           | FD       | 0 = Initializing   1 =<br>Ready   2 = Charge   3 =<br>Replace   4 = Failure |
|                       | U018  | Thermostat cut-in time                 |            | 0   | 16300 | min     | 0    | 4019          | 550F           | B2       |   |
|                       | U119  | Thermostat average cut-in time         |            | 0   | 16300 | min     | 0    | 4020          | 550F           | В3       |   |
|                       | U120  | Thermostat<br>average cut-<br>out time |            | 0   | 16300 | min     | 0    | 4021          | 550F           | B4       |   |
|                       | U122  | Average temperature                    |            | 0   | 100   | °C      | 1    | 4091          | 550F           | FA       |   |
|                       | U121  | Average SH                             |            | 0   | 100   | K       | 1    | 4090          | 550F           | F9       |   |
|                       | U123  | Average OD                             |            | 0   | 100   |         | 0    | 4002          | 550F           | A1       |   |
|                       | U125  | Estimated<br>KpTe                      |            | 0   | 100   |         | 1    | 4003          | 550F           | A2       |   |
|                       | U126  | Average del-<br>ta tempera-<br>ture    | 1B, 1C, 1D | 0   | 50    |         | 1    | 4004          | 550F           | А3       |   |
| Manual opera-<br>tion | O018  | Manual<br>mode                         |            | 0   | 1     |         | 0    | 4036          | 550F           | C3       | 0 = Off   1 = On  |
|                       | B101  | Manual<br>mode time-<br>out            |            | 0   | 3600  | S       | 0    | 3177          | 550C           | 68       |   |
|                       | O045  | Manual OD                              |            | 0   | 100   | %       | 1    | 4037          | 550F           | C4       |   |
|                       | B100  | Manual step                            |            | 0   | 8000  | stp     | 0    | 4038          | 550F           | C5       |   |
|                       | B104  | Manual<br>homeing                      |            | 0   | 1     |         | 0    | 4039          | 550F           | C6       | 0 = Off   1 = On  |
|                       | B103  | Manual relay<br>DO1                    |            | 0   | 1     |         | 0    | 4040          | 550F           | C7       | 0 = Off   1 = On  |
|                       | B007  | Apply de-<br>faults                    |            | 0   | 3     |         | 0    | 4041          | 550F           | C8       | 0 = None   1 = Factory   2<br>= EKD 316 like   3 = EKC<br>316 like          |
|                       | B105  | Enter service state                    |            | 0   | 1     |         | 0    | 3178          | 550C           | 69       | 0 = Off   1 = On  |



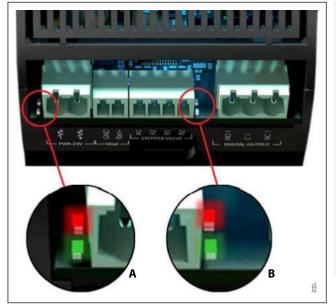
## 8 Alarms and troubleshooting

Depending on the application, the EKE 1x series implements error codes and alarms to help the user troubleshoot and correct parameters easily. When an alarm occurs, the following actions generally ensue:

- the "Alarm" or "Warning" relay is activated
- an icon and the alarm code are displayed on the screen

The alarms are reset automatically. The alarm is deactivated as soon as the alarm condition ceases. Otherwise, the user must follow the deactivation procedure once the alarm conditions is over. When the alarm is eliminated the alarm, relay is deactivated, and the alarm code will no longer be displayed.

Figure 76: LED indication



- A Two status LEDs to indicate operational status
  - Steady green = power ON
  - Flashing green = data transmission / initialization
  - Flickering red = alarm / error condition
- **B** Two status LEDs to indicate valve operation
  - Flashing red = valve closing
    - Steady red = valve fully closed
    - Flashing green = valve opening
    - Steady green = valve fully open
    - Both green and red flashing = valve-related alarm

### 8.1 Alarms

## 8.1.1 Configuration errors

**Table 62: Configuration errors** 

| Label | all Bloom do mindion Bostino domino and Trimon (bost bloom 16 House already all and the alleman) |                           |  |   |   |  |
|-------|--|---------------------------|--|---|---|--|
| Label | Alarm description  | Actions during active     | Trigger (how the alarm IS raised)  | How to clear the alarm  | Remark  |  |
| E101  | Configuration error  | Auto operation<br>blocked | Active when: - D12 and D13<br>have the same mapping config-<br>uration All and Al5 have the<br>same mapping configuration. | Correct application settings  | One or more configuration errors is blocking operation to start. Check the other active alarms to identify the configuration problem.   |  |
| E011  | No refrigerant selected  | Auto operation blocked    | 0030 refrigerant set to none   | Set 0030 refrigerant set to an actual refrigerant   | No refrigerant is selected, configure the correct refrigerant. See "0030 Refrigerant"   |  |
| E104  | SH reference too<br>close to SH close set<br>point   | Auto operation<br>blocked | SH close is used and SH close<br>set pint is too close the actual<br>reference/ reference minimum                          | Disable SH close or correct the actual SH reference / reference minimum to have 0.5K difference to SH close set point | SH reference can come to close to the SH close safety functions et point. which can result in unstable operation. Keep min. 0.5K separation between minimum SH reference and N119 SH close set point. |  |
| E105  | LOP set point too<br>close to MOP set<br>point   | Auto operation<br>blocked | If MOP and LOP is used, Mop<br>set point - Lop set point must ><br>5K  | Disable MOP or LOP, or adjust<br>the difference on MOP-LOP set<br>point >= 5K   | The set point for the 2-pressure safety<br>function Lop and Mop is to close. Keep<br>min. 5K separation between NO11 MOP<br>set point and N140 LOP set point  |  |
| E129  | No sensor config-<br>ured for S4   | Auto operation<br>blocked | Application need a S4 signal for<br>either thermostat or Min S4.<br>but S4 signal is configured                            | Disable the functions needing<br>S4 or configure a S4 signal  | Operation is configured to use S4 (media out) sensor, but no S4 sensor is configured Correct IO20 All configuration or Al5 configuration and check IO42 S4 sensor configuration                       |  |
| E106  | No sensor configured for S3  | Auto operation<br>blocked | Thermostat need a S3 signal and no s3 signal is configured   | Disable the functions needing S4 or configure a S4 signal   | Operation is configured to use 53 (media<br>in) sensor, but no S3 sensor is configured,<br>Correct 1020 All configuration or Al5 con-<br>figuration and check I041 S3 sensor configuration            |  |

| Label | Alarm description                    | Actions during active     | Trigger (how the alarm IS raised)                                      | How to clear the alarm   | Remark  |
|-------|--------------------------------------|---------------------------|--|--|---|
| E107  | SH min higher than<br>SH max         | Auto operation blocked    | SH max lower than SH low   | Adjust SH max or SH low, SH<br>Max >=SH low  | NO10 SH min. is set higher than N009 SH max.  |
| E108  | OD min higher than<br>OD max         | Auto operation blocked    | OD max lower than OD low   | Adjust OD max or OD low, OD<br>Max >=0D low  | 1066 Minimum OD is set higher than NO32<br>Maximum OD   |
| E109  | No transmitter configured for Pc     | Auto operation<br>blocked | Application needs PC signal for high condensing temperature protection | Disable High condensing tem-<br>perature protection or config-<br>ure PC transmitter | Operation is configured to use Pc transmit-<br>ter. but no Pc transmitter is configured.<br>Correct 1022 Al4 configuration and check<br>1044 Pc transmitter configuration |
| E125  | AI5 can't operate<br>with AKS sensor | Auto operation<br>blocked | ON EKE 1C AI5 configuration is setup as AKS sensor                     | Set Al5 configuration to the of<br>NTC1OK type                                       | EKE 1C don't support AKS sensor on Al5.<br>Please use a temperature sensor on NTC<br>type on Al5. Correct, IO22 Al5 configura-<br>tion                                    |
| E132  | No sensor config-<br>ured for S2     | Auto operation blocked    | S2 Sensor configuration = Not defined                                  |  | No sensor type defined for S2   |
| E133  | No transmitter configured for Pe     | Auto operation blocked    | Pe transmitter configuration = Not defined                             |  | No pressure transmitter type defined for Pe   |
| E134  | Ext. ref. configura-<br>tion error   |                           |  | Correct setting  | Check the ext. ref. signal and the ext. ref. configuration.   |

## 8.1.2 Sensor alarms/errors

#### Table 63: Sensor alarms/errors

| Label | Alarm description                    | Actions during ac-   | Trigger (how the alarm IS   | How to clear the alarm  | Remark   |
|-------|--------------------------------------|--|---|---|--|
|       |                                      | tive   | raised)   |   |  |
| E024  | S2 suction pipe sensor error         | Alarm if backup sig-<br>nal is found, error if<br>no backup possible,<br>emergency cooling | Local sensor problem local sensor outside range + hysteresis                        | Get the local sensor inside signal range                            | S2 suction pipe sensor signal is found to<br>be out of out of range, please check con-<br>nection and I040 S2 sensor configuration               |
| E025  | S3 media inlet sensor error          | Alarm if backup sig-<br>nal is found, error if<br>no backup possible,<br>emergency cooling | If S3 is used: local sensor prob-<br>lem local sensor outside range<br>+ hysteresis | S3 not used or get the local sensor inside signal range             | S3 media inlet sensor signal is found to be out of out of range, please check connection and I041 S3 sensor configuration                        |
| E026  | S4 media outlet sensor error         | Alarm if backup sig-<br>nal is found, error if<br>no backup possible,<br>emergency cooling | If S4 is used: local sensor prob-<br>lem local sensor outside range<br>+ hysteresis | S4 not used or get the local sensor inside signal range             | S4 media outlet sensor signal is found to<br>be out of out of range, please check con-<br>nection and 1042 S4 sensor configuration               |
| E020  | Pe evaporator trans-<br>mitter error | Alarm if backup sig-<br>nal is found, error if<br>no backup possible,<br>emergency cooling | Local sensor problem local sensor outside range + hysteresis                        | Get the local sensor inside signal range                            | Pe evaporator transmitter signal is found<br>to be out of out of range, please check<br>connection and 1043 Pe transmitter config-<br>uration    |
| E121  | Pc condenser trans-<br>mitter error  | Alarm if backup sig-<br>nal is found, error if<br>no backup possible                       | Local sensor problem local sensor outside range + hysteresis                        | Pc not used or get the local sensor inside signal range             | Pc transmitter signal is found to be out of<br>out of range, please check connection and<br>1044 Pc transmitter configuration                    |
| A982  | Thermostatic signal missing          | Emergency Cooling thermostat   | If thermostat is used and S3 or<br>S4 signal missing (depending<br>on sensor select | Get valid signal on S3 or S4  | Signal for thermostat is missing due to sensor errors, check S3 or S4  |
| A981  | SH control signal missing            | Emergency cooling SH control   | Pe or S2 signal missing   | Get valid signal on Pe and S2                                       | Signal for superheat calculation is missing, check S2 and Pe   |
| E019  | External reference signal alarm      |  | External reference out of range + hysteresis  | get external signal inside range                                    | External offset/reference signal is out of<br>range, please check connection and 0010<br>Ext ref configuration and relevant<br>high/low settings |
| A999  | DI1 unstable input                   | DI is set to off   | DI is unstable, loose connection more than 10 transition per minute                 | DI has stable low or high signal,<br>below 6 transitions per minute | DI1 is found be unstable (many on/off within a Short time). DI1 is set off until stable value is present. Check connection                       |
| A998  | DI2 unstable input                   | DI2 is set to off  | DI2 is unstable, loose connection more than 10 transitions per minute               | DI2 has stable low or high signal, below 6 transitions per minute   | DI2 is found be unstable (many on/off within a Short time). DI2 is set off until stable value is present. Check connection                       |
| A983  | DI3 unstable input                   | DI3 is set to off  | DI3 is unstable, loose connection more than 10 transitions per minute               | DI3 has stable low or high signal, below 6 transitions per minute   | DI3 is found be unstable (many on/ off within a Short time). DI3 is set off until stable value is present. Check connection                      |
| E102  | Sensor supply over-<br>load          | Bios make power<br>state on the actual<br>supply, automatic<br>operation blocked           | Too much current draw on +5V<br>150mA+ or +15V (200mA+)                             | +5V below 50mA and +15V below 30mA                                  | Sensor supply is overloaded. The output is set off until the load is reduced, Check for Short to COM   |
| E123  | Low supply voltage                   | Operation is<br>blocked (main<br>switch is set to off;<br>stepper is not op-<br>erational) | Stepper voltage below 16V   | Stepper voltage above 16V   | Supply voltage is found to be lower than expected tolerance  |



# 8.1.3 Stepper alarms/errors

Table 64: Stepper alarms/errors

|       | . Stepper diarris                        | ,  |   |   |   |
|-------|--|--|---|---|---|
| Label | Alarm description                        | Actions during active  | Trigger (how the alarm IS raised)   | How to clear the alarm  | Remark  |
| E103  | No valve configured                      | Auto operation blocked   | 1067 valve configuration set none   | 1067 valve configuration set a valve from the list  | No valve selected. Please configure the correct valve in 1067 Valve configuration   |
| E100  | Valve configuration<br>error             | Auto operation<br>blocked  | One or more stepper configuration errors  | Correct stepper config  | One or more valve configuration errors is blocking operation of stepper valve. Check the other active alarms to identify the valve configuration problem  |
| E114  | check valve step<br>mode vs positioning  | Auto operation<br>blocked  | Stepper mode is full step and half as final is requested  | If full step mode is wanted set<br>final positioning to full. If half<br>step as final position is wanted,<br>set step mode to minimum half<br>step | With 1064 Valve step mode set to "full"<br>and IO29 Valve step positioning set Half<br>step operation is possible, Correct either<br>IO29 or IO64   |
| E115  | Valve speed too fast                     | Auto operation<br>blocked  | Combination of step mode and speed give too few micro speed per sec (below 8)                     | Adjust valve speed and/ or valve step mode to be with limits  | Number of micro steps/sec is too high<br>(higher than 12800 micro step/sec), Re-<br>duce IO31 Valve speed or use less micro<br>step per full step (IO64 Valve step mode)                              |
| E116  | Valve speed to slow                      | Auto operation<br>blocked  | Combination of step mode and<br>speed give too many micro<br>speed per sec (higher than<br>12800) | Adjust valve speed and/ or valve step mode to be with limits  | Number of micro steps/sec is low (higher<br>than 8 micro step/sec), increase IO31 Valve<br>speed or increase IO32 Valve start speed or<br>use more micro step per full step (IO64<br>Valve step mode) |
| E117  | Valve emergency speed too fast           | Auto operation<br>blocked  | Combination of step mode and speed give too few micro speed per sec (below 8)                     | Adjust valve speed and/ or valve step mode to be with limits  | Number of micro steps/sec is too high<br>(higher than 12800 micro step/sec), Re-<br>duce IO61 Valve emergency speed   |
| E118  | Valve emergency<br>speed too slow        | Auto operation<br>blocked  | Combination of step mode and<br>speed give too many micro<br>speed per sec (higher than<br>12800) | Adjust valve speed and/ or valve step mode to be with limits  | Number of micro steps/sec is low (higher than 8 micro step/sec), increase IO61 Valve emergency speed  |
| E119  | Valve start speed<br>too slow            | Auto operation<br>blocked  | Combination of step mode and speed give too few micro speed pr sec (below 8)                      |   | Number of micro steps/sec is low (higher<br>than 8 micro step/sec), increase IO31 Valve<br>speed or increase IO32 Valve start speed or<br>use more micro step per full step (IO64<br>Valve step mode) |
| E126  | Valve Short circuit or<br>driver too hot | Auto operation<br>blocked, stepper will<br>try to recover every<br>10 secs | Stepper driver report thermal<br>Shutdown,  | Stepper driver has recovered from thermal overload  | Valve driver is unable to drive valve. Check for Short the coils or if ambient is higher than 60 $^\circ\text{C}$   |
| A997  | Battery critical low voltage             |  | Battery input below 12V   | Battery input above 12.2V   | Battery voltage is found to be critical low;<br>valve will not be closed in case of power<br>fail. Replace battery /check connections   |
| A996  | Battery too high voltage                 |  | Battery input above 27V   | Battery input below 25V   | Battery voltage is too high. Valve will not<br>be closed in case of power fail. Replace<br>battery with one of correct type (18-24V.).  |
| W001  | Battery low voltage                      |  | Battery input below 17V   | Battery input above 17.2V   | Battery voltage is found to be low, replace battery.  |
|       |  |  |   |   |   |

## 8.1.4 Bus alarms/errors

#### Table 65: Bus alarms/errors

| Label | Alarm description               | Actions during active       | Trigger (how the alarm IS raised)   | How to clear the alarm  | Remark  |
|-------|---------------------------------|-----------------------------|---|---|---|
| E122  | Shared signal time-<br>out      |                             | One or more signals (52, 53, 54, P0, PC) are not Shared through CAN within "CAN bus Min. update interval" or Modbus with" Modbus min. update interval seconds". |   | A needed control / sensor / reference signal via CAN bus is missing. Check CAN bus connection and operation of other CAN bus controllers.           |
| E128  | Ext. ref. via Modbus<br>timeout | If bus signal via<br>Modbus | Bus ext ref. needs to be updated within "Modbus min. update interval seconds".  | Ext reference signal updated within Modbus min. update interval | A needed control / sensor / reference sig-<br>nal via Modbus is missing. Check Modbus<br>connection and operation of other Mod-<br>bus controllers. |



### 8.1.5 Application alarms

**Table 66: Application alarms** 

| Label               | Alarm description                     | Actions during active | Trigger (how the alarm IS raised)  | How to clear the alarm  | Remark  |
|---------------------|---------------------------------------|-----------------------|--|---|---|
| A994                | Low S4 media outlet<br>temperature    |                       | Injection active and Min S4<br>function active and S4 below<br>MIN S4 set point - Low Min S4<br>band and Low Min S4 delay ex-<br>pired   | Injection not active or Min S4<br>function disabled or S4 above<br>MIN S4 set point - Low Min S4<br>band    | Media out temperature is below alarm limit and alarm delay has expired. |
| A991                | High evaporation pressure (MOP)       |                       | Injection active and Mop active<br>and Te higher than mop set<br>point + MOP alarm differential<br>and MOP alarm delay expired           | Injection not active or Mop dis-<br>abled or Te below mop set<br>point + MOP alarm differential             | Pe /Te is higher than alarm limit and alarm delay has expired.          |
| A990                | Low evaporation pressure (LOP)        |                       | Injection active and Lop active<br>and Te lower than lop set point<br>- LOP alarm differential and<br>Cond temp alarm delay expired      | Injection not active or Lop disa-<br>bled or Te above lop set point +<br>LOP alarm differential             | Pe /Te is lower than alarm limit and alarm delay has expired.           |
| A989                | High condensing<br>temperature        |                       | Injection active and HCTP ac-<br>tive and Tc above HCTP set<br>point + Cond. temp.alarm dif-<br>ferential and LOP alarm delay<br>expired | Injection not active or HCTP<br>disabled or Tc below HCTP set<br>point + Cond. temp.alarm dif-<br>ferential | Pc / Tc is higher than alarm limit and alarm delay has expired.         |
| A988 <sup>(1)</sup> | High superheat                        |                       | Injection active and SH above<br>SH reference +High SH alarm<br>differential and High SH alarm<br>delay expired                          | Injection not active or SH below<br>SH reference +High SH alarm<br>differential                             | Superheat is higher than alarm limit and alarm delay has expired.       |
| A987 <sup>(2)</sup> | Low superheat                         |                       | Injection active and SH below<br>SH reference - low SH alarm dif-<br>ferential and low SH alarm de-<br>lay expired                       | Injection not active or SH above<br>SH reference - low SH alarm dif-<br>ferential                           | Superheat is below alarm limit and alarm delay has expired.             |
| A986                | Lack of valve capacity                |                       | Injection active and OD higher<br>than max OD - 5% for more<br>than 90 96 of Lack of capacity<br>alarm delay time                        | Injection not active or OD higher OD - 5% in less than 88% for Lack of capacity alarm delay time            | Valve is running close to full capacity for long time.                  |
| E135                | Error in Heat/Cold in thermostat mode |                       | Use of DI as H/C function in thermostat mode.  | Avoid H/C function in DI while in thermostat mode.  | H/C function not available in thermostat mode.                          |

<sup>(1) •</sup> Length of monitoring window for High superheat detection can be adjusted using parameter [A108 – High SH alarm delay]. If the parameter is set to 0 the function is disabled.

Low superheat limit= SH close set point.

#### 8.1.6 Thermostat alarms

Table 67: Thermostat alarms

| Label | Alarm description | Actions during ac-<br>tive | Trigger (how the alarm IS raised)  | How to clear the alarm                                       | Remark  |
|-------|-------------------|----------------------------|--|--|---|
| A993  | High temperature  |                            |  | mostat temperature (s4/S3) below actual reference + Upper    | Thermostat temperature is higher than alarm limit and alarm delay has expired |
| A992  | Low temperature   |                            | Thermostat active and thermostat temperature (s4/S3) below actual reference - lower temperature alarm for Temperature alarm delay time | mostat temperature (s4/S3)<br>above actual reference - lower | Thermostat temperature is lower than alarm limit and alarm delay has expired  |

<sup>•</sup> The high superheat limit is defined by the user through parameter [A109 – High SH alarm differential] High superheat limit = SH ref+ High SH alarm differential.

<sup>(2) •</sup> Length of monitoring window for Low superheat detection can be adjusted using parameter [A110 – Low SH alarm delay]. If the parameter is set to 0 the function is disabled.

<sup>•</sup> The high superheat limit is defined by the user through parameter [A998 - Low SH alarm differential] Low superheat limit = SH ref- Low SH alarm differential, If Low superheat limit is lower than SH close set point, then



# 8.1.7 Stop state alarm

### Table 68: Stop state alarm

| Label | Alarm<br>descrip-<br>tion | Trigger (how the alarm IS raised) | How to clear the alarm | Remark  |
|-------|---------------------------|-----------------------------------|------------------------|---|
| W002  | Standby<br>mode           | Controller is in stop state       | ·                      | The controller is standby due R012 Main switch and/or DI main switch is off |

## 8.1.8 Manual mode alarm

### Table 69: Manual mode alarm

| Label | Alarm description | Actions during active | Trigger (how the alarm IS raised) | How to clear the alarm | Remark   |
|-------|-------------------|-----------------------|-----------------------------------|------------------------|--|
| W003  | Manual control    |                       | Controller is in manual state     |                        | The controller is manual control, no automatic control is active, and many alarms are disabled |

## 8.1.9 Index Alarm

### Table 70: Alarm label

| Label | Alarm name                                  | Modbus PNU | Bit number | Can Index | Can Subindex | Bit number |
|-------|---|------------|------------|-----------|--------------|------------|
| E100  | Valve configuration error                   | 1901       | 8          | 5507      | 6C           | 0          |
| E101  | Configuration error                         | 1901       | 9          | 5507      | 6C           | 1          |
| E102  | Sensor supply overload                      | 1901       | 10         | 5507      | 6C           | 2          |
| E024  | S2 suction pipe sensor error                | 1901       | 11         | 5507      | 6C           | 3          |
| E025  | S3 media inlet sensor error                 | 1901       | 12         | 5507      | 6C           | 4          |
| E026  | S4 media outlet sensor error                | 1901       | 13         | 5507      | 6C           | 5          |
| E020  | Pe evaporator transmitter error             | 1901       | 14         | 5507      | 6C           | 6          |
| E121  | Pc condenser transmitter error              | 1901       | 15         | 5507      | 6C           | 7          |
| E019  | External reference signal alarm             | 1901       | 0          | 5507      | 6C           | 8          |
| E011  | No refrigerant selected                     | 1901       | 1          | 5507      | 6C           | 9          |
| E103  | No valve configured                         | 1901       | 2          | 5507      | 6C           | 10         |
| E122  | Shared signal timeout                       | 1901       | 3          | 5507      | 6C           | 11         |
| E128  | Ext. ref. signal timeout                    | 1901       | 4          | 5507      | 6C           | 12         |
| A997  | Battery critical low voltage                | 1901       | 5          | 5507      | 6C           | 13         |
| A996  | Battery too high voltage                    | 1901       | 6          | 5507      | 6C           | 14         |
| W001  | Battery low voltage                         | 1901       | 7          | 5507      | 6C           | 15         |
| A994  | Low S4 media outlet temperature             | 1902       | 8          | 5507      | 6C           | 16         |
| A993  | High temperature                            | 1902       | 9          | 5507      | 6C           | 17         |
| A992  | Low temperature                             | 1902       | 10         | 5507      | 6C           | 18         |
| A991  | High evaporation pressure (MOP)             | 1902       | 11         | 5507      | 6C           | 19         |
| A990  | Low evaporation pressure (LOP)              | 1902       | 12         | 5507      | 6C           | 20         |
| A989  | High condensing temperature                 | 1902       | 13         | 5507      | 6C           | 21         |
| A988  | High superheat                              | 1902       | 14         | 5507      | 6C           | 22         |
| A987  | Low superheat                               | 1902       | 15         | 5507      | 6C           | 23         |
| A986  | Lack of valve capacity                      | 1902       | 0          | 5507      | 6C           | 24         |
| W002  | Standby mode                                | 1902       | 1          | 5507      | 6C           | 25         |
| W003  | Manual control                              | 1902       | 2          | 5507      | 6C           | 26         |
| E104  | SH reference too close to SH close setpoint | 1902       | 3          | 5507      | 6C           | 27         |
| E105  | LOP setpoint too close to MOP setpoint      | 1902       | 4          | 5507      | 6C           | 28         |
| E129  | No sensor configured for S4                 | 1902       | 5          | 5507      | 6C           | 29         |
| E106  | No sensor configured for S3                 | 1902       | 6          | 5507      | 6C           | 30         |
| E107  | SH min higher than SH max                   | 1902       | 7          | 5507      | 6C           | 31         |
| E108  | OD min higher than OD max                   | 1903       | 8          | 5507      | 6E           | 0          |
| E109  | No transmitter configured for Pc            | 1903       | 9          | 5507      | 6E           | 1          |
| E114  | Check valve step mode vs positioning        | 1903       | 10         | 5507      | 6E           | 2          |
| E115  | Valve speed too fast                        | 1903       | 11         | 5507      | 6E           | 3          |
| E116  | Valve speed too slow                        | 1903       | 12         | 5507      | 6E           | 4          |



| Label | Alarm name                              | Modbus PNU | Bit number | Can Index | Can Subindex | Bit number |
|-------|---|------------|------------|-----------|--------------|------------|
| E117  | Valve emergency speed too fast          | 1903       | 13         | 5507      | 6E           | 5          |
| E118  | Valve emergency speed too slow          | 1903       | 14         | 5507      | 6E           | 6          |
| E119  | Valve start speed too slow              | 1903       | 15         | 5507      | 6E           | 7          |
| A999  | DI1 unstable input                      | 1903       | 0          | 5507      | 6E           | 8          |
| A998  | DI2 unstable input                      | 1903       | 1          | 5507      | 6E           | 9          |
| A983  | DI3 unstable input                      | 1903       | 2          | 5507      | 6E           | 10         |
| E125  | AI5 cant operate with AKS sensor        | 1903       | 4          | 5507      | 6E           | 12         |
| E126  | Valve short circuit or driver too hot   | 1903       | 5          | 5507      | 6E           | 13         |
| A982  | Thermostatic signal missing             | 1903       | 6          | 5507      | 6E           | 14         |
| A981  | SH control signal missing               | 1903       | 7          | 5507      | 6E           | 15         |
| E123  | Low supply voltage                      | 1904       | 8          | 5507      | 6E           | 16         |
| E132  | No sensor configured for S2             | 1904       | 9          | 5507      | 6E           | 17         |
| E133  | No transmitter configured for Pe        | 1904       | 10         | 5507      | 6E           | 18         |
| E134  | Ext. ref configuration error            | 1904       | 11         | 5507      | 6E           | 19         |
| E135  | DI H/C cant operate with the thermostat | 1904       | 12         | 5507      | 6E           | 20         |
| A984  | PWR Backup module failure               | 1904       | 13         | 5507      | 6E           | 21         |
| A985  | Replace PWR Backup module               | 1904       | 14         | 5507      | 6E           | 22         |

# **8.2 Troubleshooting**

| ID                            | Symptom  | Possible cause/Reaction   | Solution   |
|-------------------------------|--|---|--|
| 1                             | Regulation does not start on using control modes i.e., | DI is not connected, if defined as ON/OFF hardware switch.                          | Turn on DI switch.   |
|                               | using control modes i.e.,<br>MSS                       | Sensor / transmitter error.   | Check and clear alarm.   |
|                               |  | Alarm configuration conflict i.e. S2 sensor not defined or no refrigerant selected. | Clear and clear Alarm.   |
|                               |  | Alarm: standby mode active i.e. Parameter R012 is OFF.                              | • Set R012 main switch to 1.   |
| 2                             | Suction pressure too low                               | Pressure drops across evaporator too high.  | Check refrigerant ahead of expansion valve, If valve in placed much higher than condenser outlet.     Check pressure difference.   |
|                               |  | Lack of sub cooling ahead of expansion valve.                                       | <ul> <li>Limit max opening degree of the valve setting in controller.</li> <li>Check refrigeration system capacity and compare wiexpansion valve capacity.</li> <li>Use proper valve size, Suitable for the system.</li> </ul> |
|                               |  | Evaporator superheat too high.  | • Check the section " High Superheat".   |
|                               |  | Pressure drop across the expansion valve less than valve is sized for.              | Check pressure drop across expansion valve. Replace with larger valve.   |
|                               |  | Expansion valve too small.  | <ul> <li>Check refrigeration system capacity and compare wi<br/>expansion valve capacity. Replace with larger valve in<br/>necessary.</li> <li>Check selected valve type in the controller valve list.</li> </ul>              |
|                               |  | Expansion valve block with foreign material.  | Remove valve and examine the orifice /piston.  |
|                               |  | Wrong selection of Refrigerant in the controller settings.                          | Choose the correct Refrigerant from the pre-defined list.  |
|                               |  | Lack of Charge in the system.   | <ul> <li>Charge the system with appropriate refrigerant capaty.</li> <li>Check for leakage in the system.</li> </ul>   |
|                               |  | Pressure transmitter ranges or type is wrongly defined.                             | • Define the correct pressure range.   |
|                               |  | MOP set point is defined very low.  | Check the MOP setting, if Modbus is used, check if the values have been scaled as indicated in the parameter list.   |
|                               |  | Evaporator wholly or partly iced up.  | De-ice evaporator.   |
|                               |  | Low chilled water flow  | Check flow as per design   |
|                               |  | chilled water temp too low  | Check temp set points as per Design  |
| 3                             | Low pressure cut out due to                            | Missing start signal.   | Check for digital input DI signal or its settings.   |
| compressor cut in and cut out | Startup problem.                                       | Check section start- up problem and its solution.                                   |  |

| ID   | Symptom  | Possible cause/Reaction   | Solution  |  |
|--|--|---|---|--|
| 4 Liquid hammer in compressor (noisy or unusual com- |  | Superheat reference set too low.  | Increase the SH reference by changing the SH min.<br>max. parameter.  |  |
|  | pressor sound) and /or frost<br>on the suction line                              | Superheat is too low.   | <ul> <li>Make sure SH Close function is ON.</li> <li>Increase the values of SH close and SH min.</li> <li>Also check section "Too low superheat"</li> </ul>   |  |
|  |  | Inaccurate SH measurement or slow response in S2 sensors.   | <ul> <li>Ensure that S2 sensor is secured on suction line.</li> <li>Insulate temperature sensor properly.</li> <li>Check the product installation guide section temperature sensor.</li> </ul>                          |  |
|  |  | Refrigerant or pressure transmitter is not set correctly.   | Check the related parameters.   |  |
| 5  | Too Low superheat  | Min. SH parameter is too low set.   | Raise the min. SH parameter.  |  |
|  |  | Valve Cannot Close fully.   | Reduced the Valve OD or forced opening time at Start up.  |  |
|  |  | Valve OD too large at start up.   | <ul><li> Use P-control.</li><li> Reduce Start OD.</li></ul>   |  |
|  |  | Inaccurate superheat.   | Mounting position of Temperature sensor. Place sensor close to evaporator.  |  |
|  |  | High-pressure drop-in suction line.   | <ul> <li>Mounting position of the pressure transmitter. Place<br/>the transmitter close to evaporator.</li> <li>Check the product installation guide section temperature sensor.</li> </ul>                             |  |
|  |  | Valve is stuck at open.   | Check valve installation.   |  |
|  |  | Liquid returns to compressor.   | Check section Liquid hammering.   |  |
| 6  | High superheat   | Lack of sub-cooling.  | <ul> <li>Limit max opening degree of the valve setting in controller.</li> <li>Check refrigeration system capacity and compare with expansion valve capacity. Use proper valve size suitable for the system.</li> </ul> |  |
|  |  | Controller is not setup/tuned properly.   | <ul> <li>Check the controller superheat settings SH min, SH max<br/>and sensors connected to it.</li> <li>Tune PID parameters in the controller.</li> </ul>   |  |
|  |  | Wrong valve selected from the controller list or undersized valve installed.                                | Check the right valve type and setting or use the appropriate valve size for the needed condition.  |  |
|  |  | Seasonally high load condition or overloaded the system.  | <ul><li>Check the heat exchanger for dirt's.</li><li>Check superheat performance.</li></ul>   |  |
| 7  | Too high or too low meas-<br>ured superheat                                      | Wrong sensor type, refrigerant type, pressure transmitter type and/or range.                                | <ul> <li>Check the related setting and range.</li> <li>In case of offset in sensor or pressure transmitter, perform the sensor correction.</li> <li>Always use accurate pressure transmitter</li> </ul>                 |  |
| 8  | Measured Superheat is<br>higher than reference -<br>more than 5K for 5 - 10 min. | Load condition has changed, and the superheat controller is too slow to adapt to the change.                | TN can be adjusted to 20% lower and Kp can be adjusted to be 20% higher, monitor that the adjustment doesn't make the valve OD and Pe/Te oscillate.   |  |
|  |  | Compressor capacity has changed, and the superheat controller is too slow to adapt to the change.           | <ul> <li>Compensation for compressor change is done with<br/>KpTe in this case KpTe can be adjusted to be 20% higher.</li> </ul>  |  |
|  |  | Missing valve capacity.   | <ul> <li>Check if valve OD is close to 100 %, if so, the valve is missing capacity, check if sub cooling is OK.</li> <li>System might have loss charge.</li> </ul>  |  |
|  | Measured Superheat is low-<br>er than reference - lower 3K                       | SH close parameter is disabled or not setup optimally.  | • Enable the SH close function and set the setpoint 2K below the reference.   |  |
|  |  | Compressor capacity has changed, and the superheat controller is act too aggressive to adapt to the change. | Compensation for compressor change is done with<br>KpTe in this case KpTe can be adjusted to be 20% lower.  |  |
| 9  | Fluctuating superheat  | The S2 sensor not in good contact with the suction line.  | Check proper mounting of the temperature sensor.  |  |
|  |  | Fast change in load and ambient condition.  | Wait for the stable condition and check again.  |  |
|  |  | Periodic flash gas at the valve inlet.  | Secure stable sub cooling   |  |
|  |  | Aggressive gain Kp and Kp Te parameter.   | <ul> <li>Decrease gain in the controller, ex set SH Tn to be 20 % higher and reduce Kp 20%, if still SH is fluctuating, reduce KpTe by 20%.</li> <li>Try with the higher SH reference.</li> </ul>                       |  |
| 10   | Negative superheat   | Wrong sensor type, refrigerant type, pressure transmitter type and range.                                   | Check the related setting and range.  |  |
|  |  | During start up suction pressure is low because of low Ambient temperature.                                 | Check the startup problem.  |  |
|  |  | System is not running.  | Check the system.   |  |

| ID | Symptom  | Possible cause/Reaction                                    | Solution  |  |
|----|--|--|---|--|
| 11 | Superheat outside the de-                      | Wrong valve selected or its valve parameter.               | Check the right valve type and its setting.   |  |
|    | fined range or does not reached the setpoint   | Loss of refrigerant in the system.                         | Charge the system with appropriate refrigerant capaci-  |  |
|    | reaction the setpoint                          |  | ty.  Check for leakage in the system.   |  |
|    |  | Expansion valve too small.                                 | <ul><li>Replace with larger valve if necessary.</li><li>Check the selected valve in the controller valve list.</li></ul>  |  |
|    |  | Step loss in the valve.                                    | <ul> <li>Drive the stepper valve with the recommended Speed.</li> <li>Too high or too low speed could result in loss step in the valve.</li> <li>For the user defined valves, check the other valve settings such as current, duty cycle, holding current and another relevant parameter.</li> </ul>  |  |
|    |  |  | Use overdrive features to mitigate the loss steps. Use<br>the correct overdriving values with respect to the used<br>value.   |  |
|    |  |  | Wrong defined valve type or its setting.  |  |
|    |  |  | <ul> <li>Longer cables mounted than specified for the controller.</li> <li>Separate Valve cable from other high-power cables and do not bundle the cables.</li> </ul>   |  |
|    |  |  | • Obstruction in the valve or high friction in the valve.   |  |
|    |  |  | MOPD exceeded than specified in the valve specification.  |  |
| 12 | Takes too long to settle SH at reference point | Too low gain Kp and KpTe or long integration time Tn.      | <ul> <li>Increase Kp by factor of 1.5%</li> <li>Decrease Tn 25% of the set value</li> <li>Perform 1 and 2 in a loop if needed.</li> </ul>   |  |
|    |  | At start up. the pull-down time for SH or temp is longer.  | <ul> <li>Use start with P. control and increase start OD.</li> <li>If the superheat in general is 4K higher than reference 1 minute alter start up. the startup OD can be adjusted to be 20 % higher.</li> </ul>  |  |
|    |  | Wrong selection of the valve.                              | Check the valve type and in setting.  |  |
|    |  | Wrong selection of the reference point.                    | Correctly define the min, max SH setting and/or reference type i.e MSS/Load defined ap / Fixed/delta Temp.     Also check section, High superheat and 'Too high and too low superheat'  |  |
| 13 | Startup problem                                | low pressure cut out at start up                           | Check the LEO Alarm connection.  Missing synchronization with controller and the compressor Le. D4 not connected to EKE.  Wrong Of missing valve connection. Check the M12 cable connection to the valve and to the controller.  Check other component in the suctions liquid 'Meta any keel of blockage.  Use the LOP feature during start up. |  |
|    |  | Unsynchronized signals.                                    | Make sure that main switch signal and the compressor<br>start are synchrony, it ok to have until 2 sec delay.   |  |
|    |  | High Superheat after startup.                              | Check section Too high or too low superheat.  |  |
| 14 | Startup problem after de-<br>frost             | low suction cut out  | Use EKE defrost sequence feature. Use LOP feature Use P- control at start method and prolong the start tine   |  |
|    |  |  | Check the right signal from the controller.   |  |
| 15 | Unable to maintain media<br>temperature        | Lack of sub-cooling ahead of expansion valve               | <ul> <li>Limit max opening degree of the valve setting in controller.</li> <li>Check refrigeration system capacity and compare with expansion valve capacity. Use proper valve size suitable for the system.</li> </ul>   |  |
|    |  | Check section High superheat and Low suction Pressure      |   |  |
|    |  | Wrong selection of temperature sensor and or installation. | Check for the right sensor configuration  |  |
|    |  | Check Working condition of the unit                        | Check Superheat.  |  |



| Flash gas can lead to high SH or low suction pressure   If the valve pressure difference.  | ID | Symptom                       | Possible cause/Reaction                               | Solution   |  |
|--|----|-------------------------------|---|--|--|
| - Also refer to section "High Superheat" and "Suc pressure too low"  Pressure drops across filter.  17 Steppe valves open/ close too slow  Incorrect selection of valve type. Incorrect valve installation.  Check the physical vale and cable and intake in way.  MOPD is higher than valve specification.  Check valve speed setting.  Opening degree of valve at maximum OD for longer time period  18 Opening degree of valve at maximum OD for longer time period  The condenser pressure is too low.  The filter drier is blocked by drit  Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  Wrong valve setting.  Pressure transmitter is wrongly defined.  Wrong refrigerant selected  19 Hunting or fluctuation valve position  To high gain (Kp and KpTe) or too low integration time position  To high gain (Kp and KpTe) or too low integration time position  The clutuating Al signal for SH reference.  Fluctuating Ja signal for SH reference.  Fluctuating Ja signal for SH reference.  Fluctuating Superheat.  20 Unstable OD on driving the valve guern for the valve valve.  Step loss in stepper motor valve.  Prover Cycle the controller.  Check the dambet carrect valve type.  Dane the correct valve type.  Dane the correct valve type.  Dane the correct valve timpe with the recommended to how a valve private with the recommended.  To high gate of valve at the system Also of section, expansion valve too small  Check the All signal quality.  Check the All signal timpe the comment of the valve.  Check the All signal timpe the comment of the valve.  Check the All signal timpe the comment of the valve.  Check the All signal timpe the valve and its setting.  Power cycle the controller.  Enable the step loss feature the coerdriving c | 16 | Flash gas                     | Loud refrigerant or undercharged refrigerant.         | <ul><li>Check for leakage is the system.</li><li>If the valve is placed much higher than condenser</li></ul>                                       |  |
| Dane the correct valve type.   |    |                               | Flash gas can lead to high SH or low suction pressure | <ul> <li>Also refer to section "High Superheat" and "Suction</li> </ul>  |  |
| Incorrect valve installation.    Check the physical vale and cable and intake in way.  |    |                               | Pressure drops across filter.                         | Check and replace the Stet.  |  |
| Incorrect valve installation.   Check the physical vale and cable and intake in way.   |    |                               | Incorrect selection of valve type.                    | Dane the correct valve type.   |  |
| Check valve speed setting.  Drive the stepper valve with the recommended Too high or too low speed could result in loss st the valve. For the user defined valves, check the other val tings such as current, duty cycle, holding curren other relevant parameter.  Check the cooling capacity in the system Also clearly section, expansion valve too small century.  The condenser pressure is too low.  The condenser pressure is too low.  The filter drier is blocked by dirt Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  Wrong refrigerant selected  Pressure transmitter is wrongly defined.  Wrong refrigerant selected  Too high gain (Kp and KpTe) or too low integration time position  Too high gain (Kp and KpTe) or too low integration time climical fractions of the set value.  Fluctuating Al signal for SH reference.  Fluctuating Al signal for SH reference.  Fluctuating Superheat.  Decrease Kp by factor of 1.5%  Check Al signal quality.  Fluctuating Superheat.  Fluctuating Al signal.  Check the Al signal quality.  Check the Al signal quality.  Check the Valve peand its setting.  Check the valve type and its setting.  |    | too slow                      | Incorrect valve installation.                         | Check the physical vale and cable and intake in light way.   |  |
| Too high or too low speed could result in loss st the valve. For the user defined valves, check the other valve tings such as current, duty cycle, holding curren other relevant parameter.  Lack of cooling capacity.  The condenser pressure is too low.  The condenser pressure is too low.  The filter drier is blocked by dirt Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  19 Hunting or fluctuation valve position  Too high or too low speed could result in loss st the other valve.  Fluctuating Al signal (Kp and KpTe) or too low integration time (Tin).  S2 thermal contact.  Fluctuating Al signal for SH reference.  Fluctuating Al signal for SH reference.  Fluctuating Superheat.  Pluctuating Superheat.  Fluctuating Superheat.  Pluctuating Superheat.  Fluctuating Superheat.  Pluctuating Superheat.  Fluctuating Superheat.  Fluctuating Al signal.  Check the Al signal quality.  Check the Al signal quality.  Check the Valve driver mode  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  Step loss in stepper motor valve.   |    |                               | MOPD is higher than valve specification.              | Check the valve spec and choose the correct vane.  |  |
| maximum OD for longer time period  The condenser pressure is too low.  The filter drier is blocked by dirt Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting. Pressure transmitter is wrongly defined.  Wrong refrigerant selected  Wrong refrigerant selected  Too high gain (Kp and KpTe) or too low integration time (Tn).  Stepland for SH reference. Fluctuating Al signal for SH reference.  Unstable OD on driving the valve in Valve driver mode  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  The filter drier is too low.  Check the ambient temperature. Adjust the condenser controller. Check the ambient temperature. Adjust the condenser controller. Check the ambient temperature. Adjust the condenser controller. Check section flash gas.  Check section flash gas.  Check valor setting matching installed valve.  Oita pressure range and correct pressure transmitype.  Choose the correct refrigerant in the controller.  Decrease Kp by factor of 1.5%  Increase Tn 25% of the set value. Perform 1 and 2 in loop if needed.  Check mounting of \$2 sensor, Check the installate guide section temperature sensor mounting.  Check Al signal quality.  Check section Fluctuating pressure signal.  Fluctuating Superheat.  Check the Al signal quality.  Use the Valve neutral zone feature.  Check the valve type and its setting.  Power cycle the controller.  Enable the step loss feature i.e. overdriving. cho  |    |                               | Check valve speed setting.                            | <ul> <li>For the user defined valves, check the other valve set-<br/>tings such as current, duty cycle, holding current and</li> </ul>             |  |
| The condenser pressure is too low.  The filter drier is blocked by dirt  Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  Wrong refrigerant selected  Hunting or fluctuation valve position  Too high gain (Kp and KpTe) or too low integration time (Tn).  S2 thermal contact.  Fluctuating Al signal for SH reference.  Fluctuating pressure signal.  Fluctuating Superheat.  Picturating Superheat.  Picturating Superheat.  Picturating Superheat.  Picturating Al signal.  Picturating Superheat.  Fluctuating Al signal.  Phower cycle the controller.  Check the Al signal quality.  Check the valve type and its setting.  Power cycle the controller.  Check the correct refrigerant in the controller.  Check mounting of \$2 sensor, Check the installar guide section Fluctuating pressure signal.  Check section Fluctuating Superheat.  Check section Fluctuating Superheat.  Check section Fluctuating Superheat.  Check the Al signal quality.  Check the Valve neutral zone feature.  Step loss in stepper motor valve.  Step loss in stepper motor valve.   |    | maximum OD for longer         | Lack of cooling capacity.                             | Check the cooling capacity in the system Also check<br>section, expansion valve too small  |  |
| Flash gas in liquid line due to loss of refrigerant or undercharge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  Pressure transmitter is wrongly defined.  Oita pressure range and correct pressure transmitype.  Wrong refrigerant selected  Choose the correct refrigerant in the controller.  Decrease Kp by factor of 1.5% Increase Tn 25% of the set value. Perform 1 and 2 in loop if needed.  S2 thermal contact.  Check mounting of S2 sensor, Check the installar guide section temperature sensor mounting. Fluctuating Al signal for SH reference. Fluctuating pressure signal. Fluctuating Superheat.  Check section Fluctuating Superheat.  Unstable OD on driving the valve in Valve driver mode  Unstable Al signal quality.  Use the Valve neutral zone feature.  Step loss in stepper motor valve.  Fluctoe the controller.  Check the valve type and its setting.   |    | ите репоа                     | The condenser pressure is too low.                    |  |  |
| charge of refrigerant.  Wrong valve setting.  Pressure transmitter is wrongly defined.  19 Hunting or fluctuation valve position  Too high gain (Kp and KpTe) or too low integration time (Tn).  S2 thermal contact.  Fluctuating Al signal for SH reference.  Fluctuating pressure signal.  Fluctuating Superheat.  20 Unstable OD on driving the valve in Valve driver mode  21 Internal Leakage in the valve  Internal Leakage in the valve  Wrong refrigerant selected  Check valor setting matching installed valve.  Octage range and correct pressure transmitype.  Choose the correct refrigerant in the controller.  Decrease Kp by factor of 1.5%  Increase Tn 25% of the set value.  Perform 1 and 2 in loop if needed.  Check mounting of S2 sensor, Check the installated guide section temperature sensor mounting.  Check Al signal quality.  Check section Fluctuating pressure signal.  Fluctuating Superheat.  Check the Al signal quality.  Use the Valve neutral zone feature.  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  Power cycle the controller.  Enable the step loss feature i.e. overdriving, cho   |    |                               | The filter drier is blocked by dirt                   | Replacement Filter drier.  |  |
| Pressure transmitter is wrongly defined.  Wrong refrigerant selected  19 Hunting or fluctuation valve position  Too high gain (Kp and KpTe) or too low integration time (Tn).  S2 thermal contact.  Fluctuating Al signal for SH reference.  Fluctuating pressure signal.  Fluctuating Superheat.  20 Unstable OD on driving the valve in Valve driver mode  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  Pressure transmitter is wrongly defined.  Oita pressure range and correct pressure transmitype.  Oita pressure range and correct pressure transmitype.  Oita pressure range and correct pressure transmitype.  Cheokset correct refrigerant in the controller.  Decrease Kp by factor of 1.5%  Decrease Kp by factor of 1.5%  Check sest in 125% of the set value.  Perform 1 and 2 in loop if needed.  Check mounting of S2 sensor, Check the installaguide section temperature sensor mounting.  Check Al signal quality.  Check section Fluctuating pressure signal.  Check the Al signal quality.  Use the Valve neutral zone feature.  Check the valve type and its setting.  Step loss in stepper motor valve.  Power cycle the controller.  Enable the step loss feature i.e. overdriving. cho  |    |                               |   | Check section flash gas.   |  |
| Wrong refrigerant selected  Hunting or fluctuation valve position  Too high gain (Kp and KpTe) or too low integration time (Tn).  Do high gain (Kp and KpTe) or too low integration time (Increase Tn 25% of the set value. Perform 1 and 2 in loop if needed. Perform 1 and 2 in loop if needed.  S2 thermal contact.  Check mounting of S2 sensor, Check the installar guide section temperature sensor mounting. Fluctuating Al signal for SH reference. Fluctuating pressure signal. Fluctuating Superheat.  Check section Fluctuating Superheat.  Unstable OD on driving the valve in Valve driver mode  Internal Leakage in the valve Wrong selection of the valve.  Step loss in stepper motor valve.  Vhoose the correct refrigerant in the controller. Checkesetion flustuation of 1.5%  Check and 2 in loop if needed. Check Al signal quality. Check section Fluctuating Superheat.  Check the Al signal quality. Use the Valve neutral zone feature. Check the valve type and its setting.  Step loss in stepper motor valve.  Power cycle the controller. Enable the step loss feature i.e. overdriving. cho  |    |                               | Wrong valve setting.                                  | Check valor setting matching installed valve.  |  |
| Hunting or fluctuation valve position  Too high gain (Kp and KpTe) or too low integration time (Tn).  Decrease Kp by factor of 1.5% • Increase Tn 25% of the set value. Perform 1 and 2 in loop if needed.  Check mounting of S2 sensor, Check the installar guide section temperature sensor mounting.  Fluctuating Al signal for SH reference. Fluctuating pressure signal. Fluctuating Superheat.  Check section Fluctuating Superheat.  Unstable OD on driving the valve in Valve driver mode  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  Fluctuation and KpTe) or too low integration time  Decrease Kp by factor of 1.5%  Check the section loop if needed.  Check Al signal quality. Check section Fluctuating pressure signal. Check section Fluctuating Superheat.  Check the Al signal quality. Use the Valve neutral zone feature.  Check the valve type and its setting.  Power cycle the controller. Enable the step loss feature i.e. overdriving. cho   |    |                               | Pressure transmitter is wrongly defined.              | <ul> <li>Oita pressure range and correct pressure transmitter type.</li> </ul>   |  |
| position  (Tn).  • Increase Tn 25% of the set value. • Perform 1 and 2 in loop if needed.  S2 thermal contact.  • Check mounting of S2 sensor, Check the installa guide section temperature sensor mounting.  Fluctuating Al signal for SH reference. • Check Al signal quality.  Fluctuating pressure signal. • Check section Fluctuating pressure signal.  Fluctuating Superheat.  • Check section Fluctuating Superheat.  20 Unstable OD on driving the valve in Valve driver mode  21 Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  • Power cycle the controller. • Enable the step loss feature i.e. overdriving. cho  |    |                               | Wrong refrigerant selected                            | Choose the correct refrigerant in the controller.  |  |
| Fluctuating Al signal for SH reference.  Fluctuating pressure signal.  Fluctuating Superheat.  Check section Fluctuating pressure signal.  Fluctuating Superheat.  Check section Fluctuating Superheat.  Check section Fluctuating Superheat.  Check section Fluctuating Superheat.  Check the Al signal quality.  Check the Al signal quality.  Use the Valve neutral zone feature.  Wrong selection of the valve.  Check the valve type and its setting.  Step loss in stepper motor valve.  Power cycle the controller.  Enable the step loss feature i.e. overdriving. cho   |    |                               |   | <ul> <li>Increase Tn 25% of the set value.</li> </ul>  |  |
| Fluctuating pressure signal.  Fluctuating Superheat.  Check section Fluctuating Pressure signal.  Check section Fluctuating Superheat.  Check section Fluctuating Superheat.  Check the Al signal quality.  Use the Valve neutral zone feature.  Use the Valve neutral zone feature.  Check the valve type and its setting.  Step loss in stepper motor valve.  Power cycle the controller.  Enable the step loss feature i.e. overdriving. cho  |    |                               | S2 thermal contact.                                   | Check mounting of S2 sensor, Check the installation guide section temperature sensor mounting.   |  |
| Fluctuating Superheat.  Check section Fluctuating Superheat.  Check the Al signal quality. Use the Valve neutral zone feature.  Unstable OD on driving the valve in Valve driver mode  Internal Leakage in the valve  Wrong selection of the valve.  Step loss in stepper motor valve.  Fluctuating Superheat.  Check the Al signal quality. Use the Valve neutral zone feature.  Check the valve type and its setting.  Power cycle the controller. Enable the step loss feature i.e. overdriving. cho  |    |                               | Fluctuating Al signal for SH reference.               | Check Al signal quality.   |  |
| 20 Unstable OD on driving the valve in Valve driver mode 21 Internal Leakage in the valve Wrong selection of the valve.  Step loss in stepper motor valve.  Fluctuating Al signal.  Check the Al signal quality.  Use the Valve neutral zone feature.  Check the valve type and its setting.  Power cycle the controller.  Enable the step loss feature i.e. overdriving. cho  |    |                               | Fluctuating pressure signal.                          | Check section Fluctuating pressure signal.   |  |
| valve in Valve driver mode  21 Internal Leakage in the valve Wrong selection of the valve.  Step loss in stepper motor valve.  Step loss in stepper motor valve.  Step loss feature i.e. overdriving. cho  |    |                               | Fluctuating Superheat.                                | Check section Fluctuating Superheat.   |  |
| Step loss in stepper motor valve.  • Power cycle the controller. • Enable the step loss feature i.e. overdriving. cho  |    |                               | Fluctuating Al signal.                                |  |  |
| Enable the step loss feature i.e. overdriving. cho   | 21 | Internal Leakage in the valve | Wrong selection of the valve.                         | Check the valve type and its setting.  |  |
| stalled valve.   |    |                               | Step loss in stepper motor valve.                     | <ul> <li>Enable the step loss feature i.e. overdriving. choose the<br/>recommended overdrive value with respect to the in-</li> </ul>              |  |
|  |    |                               |   | <ul> <li>Drive the stepper valve with the recommended speed.</li> <li>Too high or too low speed could result in loss step in the valve.</li> </ul> |  |
| ler.   |    |                               |   | • Separate Valve cable from other high-power cables and  |  |
| Blockage in the valve or high friction in the valve  |    |                               |   | Blockage in the valve or high friction in the valve.   |  |
| <ul> <li>MOM, exceeded than specified in the valve specified.</li> </ul>   |    |                               |   | <ul> <li>MOM, exceeded than specified in the valve specification.</li> </ul>   |  |



| Change in valve setting or other configurations.  Change in valve setting or other configurations.  Change in valve setting or other configurations.  Check for the correct valve parameter.  Check for the circuits connected to the controller.  Check the power supply and measure input voltage to the controller.  Check for the diriculation.   | ID | Symptom                     | Possible cause/Reaction                                     | Solution  |  |
|--|----|-----------------------------|---|---|--|
| Change in valve setting or other configurations.  Change in valve setting or other configurations.  Change in valve setting or other configurations.  Check for the corect valve parameters. Check the power supply and measure input voltage to the controller.  Incorrect voltage supplies to the controller.  Valve got stuck.  Valve motor is damaged; resistance of the motor varies a controller.  Valve motor is damaged; resistance of the motor varies a controller.  Valve motor is damaged; resistance of the motor varies as the power supply and measure input voltage to the controller.  Valve motor is damaged; resistance of the motor varies as the power supply and measure input voltage to the controller.  Valve motor is damaged; resistance of the motor varies as the power supply and measure input voltage to the controller.  Valve is understance in the motor between each coil. Ones the power supply and measure input voltage to the controller.  Valve is understance in the motor between each coil. Ones the dri misdle the valve.  Check the resistance in the motor between each coil. Ones the dri misdle the valve.  Check the power supply and measure input voltage to the mainty valve calibration in the following situation as a normal procedure  Wrong connection of wires at cable joint, if there is extended to the controller.  Valve is overdriven to Zero position and starp regulation  On settings.  File the valve: than Danfoss, check with valve supplier for the right connection of wire color codes as stated in installation guide.  For other valves than Danfoss, check with valve supplier for the right connection of wire color codes as sta | 22 | Valve does not move         | Valve neutral zone has been defined.                        | Check Valve parameter in chapter Stepper motor valve  |  |
| - Check for the correct state of R12 ON/OFF regulation on Dictionnection.  If All of Modbus signal is used, make use with the correct signal is connected to the controller.  Valve got stuck.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Check the resistance in the motor between each coil.  Aske sure you consider some tolerances for cable or temperature deviation.  Pepace the valve.  Check the resistance in the motor between each coil.  Aske sure you consider some tolerances for cable or temperature deviation.  Pepace the valve.  Check the resistance in the motor between each coil.  Aske sure you consider some tolerances for cable or temperature deviation.  Pepace the valve.  Check the resistance in the motor between each coil.  Aske sure you consider some tolerances for cable or temperature deviation.  Pepace the valve.  Check the valve connection of wire color configuration at the joint.  Check of the right connection of wire color configuration at the joint.  Normal operation  Normal operation  Normal operation  Observe the change in the load of the system.  Alam or Error condition will bring the valve to Zero position and stop regulation  Change in load of the system.  Alam or Error condition will bring the valve to Zero position and stop regulation  Change in load of the system.  Alam or Error condition will bring the valve to Zero position and stop regulation or the covertive feature is easted.  Alam or Error condition will bring the valve to Zero position and stop regulation.  Check the section flash gas.  Check the section flash gas.  Check the power sure transmitter.  Check the power sure transmitter.  Check the power super the position.  Controller is in safe state (check LED or display)  Alam |    |                             | Loose or incorrect M12 cable connection.                    | Check proper and firm connection of valve cable wires to ENE terminals. Also check section Valve rotates in opposite direction!                                 |  |
| Valve got stuck.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve rotates in opposite direction  Valve rotates in opposite direction  Wrong connection of wires at cable joint, if there is extension cable to the main Valve cable.  Valve is overdriven to Zero position  Valve is overdriven to Zero position  Valve verdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm of Fror condition valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  On setting DI = Off when DI is set as ON/OFF regulation  Valve is overdriven to zero ing inglier than set value;  Check the senting and the load of the system.  Fally pressure sensor.  Falls gas in the system.  Change in operating condition.  Change in operating condition.  Change in operating condition.  Controller is in safe state in the motor varies a load to the same time for some time. LOP function is disabled.  Fast change in operating condition.  Controller is in safe state in the controller.  Controller is in safe state in the controller.  Controller freeze. nothing happens  Ontroller freeze. nothing happens  No communication (indicated by LEDs)  No communication (indicated by LEDs)  Valve gots stuck.  Check the Dord silva brite in the same term for some time. LOP function is disabled.  Fast change in operating condition.  Controller need time to adjust to the stable condition.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to th |    |                             | Change in valve setting or other configurations.            | <ul> <li>Check for the correct state of R12 ON/OFF regulation or<br/>DI connection.</li> <li>If AI or Modbus signal is used, make sure that the cor-</li> </ul> |  |
| Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve motor is damaged; resistance of the motor varies a lot than specified for a valve.  Valve rotates in opposite direction  Valve M12 cable wire is wrongly connected to the controller.  Valve rotates in opposite direction  Valve M12 cable wire is wrongly connected to the controller.  Valve is overdriven to Zero position  Varing connection of wires at cable joint, if there is extension cable to the main Valve cable.  EKE performs valve calibration in the following situation as a normal procedure  Wrong defining of valve type.  Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm of Terro condition will bring the valve to Zero position and stop regulation  On setting D1 = Off when D1 is set as ON/OFF regulation  25 Fluctuating pressure signal  Change in load of the system.  Faulty pressure sensor.  Failsh gas in the system.  Chack the section flash gas.  Check mopestings.  Check mopestings.  Check mopestings.  Controller is in safe state in the load part of the change in operating condition.  26 Controller is in safe state in the state of the controller.  Fast change in operating condition.  Controller freeze, nothing happens  Controller freeze, nothing happens  No communication (indicated by LEDs)  No communication (indicated by LEDs)  Valve protection doesn't work if low superheat and low suction pressure exist same time for some time, LOP function is disabled.  Fast change in operating condition.  Controller freeze, nothing happens  No communication (indicated check LED or display)  Controller freeze, nothing happens  No communication (indicated by LEDs)  Valve protection doesn't work if low superheat and low suction pressure exist same time for some time, LOP function is disabled.  For the controller, if continue to get the same error then replace controller.  Controller freeze, nothing happens  No communication (indicated check LED or display)  Controller |    |                             | Incorrect voltage supplies to the controller.               | Check the power supply and measure input voltage to<br>the controller.  |  |
| Valve rotates in opposite direction  Valve rotates in opposite direction  Valve m12 cable wire is wrongly connected to the controle ler.  Valve rotates in opposite direction  Valve m12 cable wire is wrongly connected to the controle ler.  Valve rotates in opposite direction  Wrong connection of wires at cable joint, if there is extension cable to the main Valve cable.  Valve is overdriven to Zero position  Valve is overdriven to Zero position  EKE performs valve calibration in the following situation as a normal procedure  Wrong defining of valve type.  Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm or Forro condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Faulty pressure sensor.  Flash gas in the system.  26 Compressor thermal cut out (Mop is not working or going higher than set value)  Change in operating condition.  Change in operating condition and settings.  Check the operating condition and settings.  Check the connection |    |                             | Valve got stuck.  |   |  |
| rection ler. Installation guide. For other valves than Danfoss, check with valve supplier for the right connection.  Wrong connection of wires at cable joint, if there is extension cable to the main Valve cable.  EKE performs valve cable.  EKE performs valve calibration in the following situation as a normal procedure Wrong defining of valve type. Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON. Alarm or Error condition will bring the valve to Zero position and stop regulation On setting DI = Off when DI is set as ON/OFF regulation Change in load of the system.  Faulty pressure sensor. Flash gas in the system.  Compressor thermal cut out (Mop is not working or geing higher than set value)  Check the section flash gas.  Check the section flash gas.  Check mop settings.  Check mop settings.  Check mop settings.  Check mop settings.  Check operating condition.  Controller need time to adjust to the stable condition.  Controller reced time to adjust to the change condition.  Check operating condition and settings.  Check the controller, if continue to get the same error then replace controller.  Controller receze. nothing happens  No communication (Indicated Check LED or display)  Controller freeze. nothing happens  No communication (Indicated Check LEDs)  No communication (Indicated Check LEDs)  Wrong Modbus settings.  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol.  EKE only supprised to the controller.  Check Modbus address, baud rate, and protocol.  EKE only supprised Modbus KS 458 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  |    |                             |   | <ul> <li>Make sure you consider some tolerances for cable or<br/>temperature deviation.</li> </ul>  |  |
| Some cable to the main Valve cable.  EKE performs valve calibration in the following situation as a normal procedure  Wrong defining of valve type.  Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm or Error condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Faulty pressure sensor. Flash gas in the system.  COmpressor thermal cut out MOP is not enabled, or wrongly defined.  (Mop is not working or going higher than set value)  Change in operating condition.  Check the section flash gas.  Check mop settings.  Change in operating condition.  Controller need time to adjust to the stable condition.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  No communication (Indicated by LEDs)  No communication (Indicated by LEDs)  Wrong Modbus settings.  Loose connection or no termination.  EKE performs valve calibration in the following situation as a normal procedure  Normal operation  Normal operation of the valve to Zero position  Normal operation  Normal operation of the valve to Zero position  Normal operation  Normal | 23 | • • •                       |   | Installation guide. • For other valves than Danfoss, check with valve suppli-   |  |
| position  a normal procedure  Wrong defining of valve type.  Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm or Error condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Faulty pressure sensor.  Flash gas in the system.  Compressor thermal cut out (Mop is not working or going higher than set value)  The processor of the processor of the system of the processor of the process |    |                             |   | Check for the right color configuration at the joint.   |  |
| Valve overdrive feature is enabled, and OD is dosed to fully closed position or the overdriving timer is ON.  Alarm or Error condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Faulty pressure sensor. Flash gas in the system.  Compressor thermal cut out (Mop is not working or going higher than set value)  Change in operating condition.  Change in operating condition.  Change in operating condition.  Check the section flash gas.  Check mop settings.  Change in operating condition.  Change in operating condition.  Charge in operating condition.  Check operating condition.  Controller need time to adjust to the stable condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Check the controller.  Controller need time to adapt to the change condition.  Check the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check the other stable.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus Rs 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   | 24 |                             | -   | Normal operation  |  |
| closed position or the overdriving timer is ON.  Alarm or Error condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  25 Fluctuating pressure signal  Change in load of the system.  Faulty pressure sensor.  Flash gas in the system.  Compressor thermal cut out (Mop is not working or going higher than set value)  Change in operating condition.  Change in operating condition.  Change in operating condition.  Change in operating condition.  Controller need time to adjust to the stable condition.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Controller freeze. nothing happens  No communication (Indicated by LEDs)  No communication (Indicated by LEDs)  Classe of Mop is not every the operating condition.  Alarm of Fror condition will bring the valve to Zero position.  Check the section flash gas.  Check the section flash gas.  Check mop settings.  Check mop settings.  Check mop settings.  Check poperating condition.  Check operating condition.  Check operating condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LEC are lighting during power cycle, replace controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   |    |                             | Wrong defining of valve type.                               |   |  |
| Alarm or Error condition will bring the valve to Zero position and stop regulation On setting DI = Off when DI is set as ON/OFF regulation  25 Fluctuating pressure signal Change in load of the system. Faulty pressure sensor. Falsh gas in the system.  26 Compressor thermal cut out (Mop is not working or going higher than set value) Change in operating condition.  27 LOP protection doesn't work at low pressure Fast change in operating condition.  28 Controller is in safe state (check LED or display) Controller freeze. nothing happens  Alarm or Error condition will bring the valve to Zero positions.  Alarm of Error condition will bring the valve to Zero position and stop regulation  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Check the section flash gas.  Check mop settings.  Check operating condition.  Change in operating condition.  Change in operating condition.  Change in operating condition.  Check operating condition and settings.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the controller.  Controller need time to adapt to the controller.  Check the connection in the EKE.  Check the power cycle decontroller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus R5 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  |    |                             |   |   |  |
| On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Faulty pressure sensor. Flash gas in the system.  Check the section flash gas.  Check mop settings.  Check mop settings.  Change in operating condition.  Change in operating condition.  Change in operating condition.  Change in operating condition.  Check operating condition and settings.  Check operating condition and settings.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  On communication (Indicated by LEDs)  On setting DI = Off when DI is set as ON/OFF regulation  Change in load of the system.  Observe the change in the load of the system.  Check the section flash gas.  Check mop settings.  Check mop settings.  Check operating condition.  Controller need time to adjust to the stable condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Power cycle the controller, if continue to get the same error then replace controller.  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  On communication (Indicated by LEDs)  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus termination and use terminations.   |    |                             | Alarm or Error condition will bring the valve to Zero posi- |   |  |
| Faulty pressure sensor. Flash gas in the system.  Check the section flash gas.  Check mop settings.  Check operating condition.  Controller need time to adjust to the stable condition.  Check operating condition and settings.  Check operating condition and settings.  Controller need time to adapt to the change condition.  Power cycle the controller, if continue to get the same error then replace controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LEE are lighting during power cycle, replace controller.  No communication (Indicated by LEDs)  Wrong Modbus settings.  Check the Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   |    |                             | · -   |   |  |
| Flash gas in the system.  Check the section flash gas.  Check the section flash gas.  Check mop settings.  Change in operating condition.  Change in operating condition.  Check mop settings.  Controller need time to adjust to the stable condition.  Controller need time to adjust to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Controller need time to adapt to the change condition.  Power cycle the controller, if continue to get the same error then replace controller.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  No communication (Indicated by LEDs)  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  | 25 | Fluctuating pressure signal | Change in load of the system.                               | Observe the change in the load of the system.   |  |
| Compressor thermal cut out (Mop is not working or going higher than set value)  LOP protection doesn't work at low pressure  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Controller freeze. nothing happens  No communication (Indicated by LEDs)  MOP is not enabled, or wrongly defined.  Change in operating condition.  Check operating condition and settings.  Controller need time to adapt to the change condition.  Power cycle the controller, if continue to get the same error then replace controller.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LED are lighting during power cycle, replace controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   |    |                             | Faulty pressure sensor.                                     | Replace faulty pressure transmitter.  |  |
| (Mop is not working or going higher than set value)  Change in operating condition.  Change in operating condition.  Controller need time to adjust to the stable condition.  Controller need time to adjust to the stable condition.  Check operating condition and settings.  Check operating condition and settings.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Controller freeze. nothing happens  Controller freeze. nothing happens  No communication (Indicated by LEDs)  No communication (Indicated by LEDs)  Change in operating condition.  Check operating condition.  Controller need time to adapt to the change condition.  Controller software exceptions.  Controller software exceptions.  Check the controller, if continue to get the same error then replace controller.  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LED are lighting during power cycle, replace controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   |    |                             | Flash gas in the system.                                    | Check the section flash gas.  |  |
| ing higher than set value)  Change in operating condition.  Controller need time to adjust to the stable condition.  Controller need time to adjust to the stable condition.  Check operating condition and settings.  Check operating condition and settings.  Check operating condition and settings.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Check the power supply and measure input voltage to the controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.   | 26 |                             | MOP is not enabled, or wrongly defined.                     | Check mop settings.   |  |
| at low pressure  for some time, LOP function is disabled.  Fast change in operating condition.  Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Controller freeze. nothing happens  Controller freeze nothing happens  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LED are lighting during power cycle, replace controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  |    |                             | Change in operating condition.                              | <ul><li> Observe the operating condition.</li><li> Controller need time to adjust to the stable condition.</li></ul>  |  |
| Controller is in safe state (check LED or display)  Controller freeze. nothing happens  Controller freeze. nothing happens  Controller freeze. nothing happens  Internal error i.e., EEPROM error in controller software exceptions.  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LEE are lighting during power cycle, replace controller.  No communication (Indicated by LEDs)  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  | 27 |                             |   | Check operating condition and settings.   |  |
| (check LED or display)  Controller freeze. nothing happens  Check the connection in the EKE.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LEE are lighting during power cycle, replace controller.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Check the Modbus terminals and use terminations.  |    |                             | Fast change in operating condition.                         | Controller need time to adapt to the change condition.  |  |
| happens  Incorrect voltage supplies to the controller.  Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LEE are lighting during power cycle, replace controller.  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol. EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Loose connection or no termination.  Check the Modbus terminals and use terminations.  | 28 |                             |   | Power cycle the controller, if continue to get the same<br>error then replace controller.   |  |
| Check the power supply and measure input voltage to the controller.  Power cycle controller and observe the LEDs, IF no LED are lighting during power cycle, replace controller.  Wrong Modbus settings.  Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Loose connection or no termination.  Check the Modbus terminals and use terminations.   | 29 | 9                           | loose connections.  | Check the connection in the EKE.  |  |
| are lighting during power cycle, replace controller.  No communication (Indicated by LEDs)  Wrong Modbus settings.  - Check Modbus address, baud rate, and protocol.  EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Loose connection or no termination.  - Check the Modbus terminals and use terminations.   |    |                             | Incorrect voltage supplies to the controller.               | Check the power supply and measure input voltage to<br>the controller.  |  |
| ted by LEDs)  • EKE only supports Modbus RS 485 RTU, it does not support Modicon conventions.  Loose connection or no termination.  • Check the Modbus terminals and use terminations.   |    |                             |   | Power cycle controller and observe the LEDs, IF no LEDs are lighting during power cycle, replace controller.  |  |
| Check the models of the property of the check the models of the models of the check the models of the check the models of the check the  | 30 | · ·                         | Wrong Modbus settings.                                      | • EKE only supports Modbus RS 485 RTU, it does not sup-   |  |
| Check power supply to EKE controller • If off, power on the controller   |    |                             | Loose connection or no termination.                         | Check the Modbus terminals and use terminations.  |  |
|  |    |                             | Check power supply to EKE controller                        | If off, power on the controller   |  |



# 9 Appendix

Table 72: Appendix 1: Acronyms and abbreviations used in this document

| Full name  | Abbreviation |
|--|--------------|
| Compressor   | Comp.        |
| Capacity   | cap          |
| Controller   | cont         |
| Actual   | act          |
| Temperature at evaporator outlet   | S2           |
| Media inlet temperature  | S3           |
| Media out temperature  | S4           |
| Saturated temperature in evaporator  | То /То       |
| Pressure in evaporator   | Pe / PO      |
| Saturated temperature in condenser   | То           |
| Pressure in condenser  | Pc           |
| Proportional gain constant   | Кр           |
| Integration time   | Tn           |
| Proportional gain constant on saturated temperature                          | КрТе         |
| Opening degree   | OD           |
| Superheat  | SH           |
| Minimum  | Min.         |
| Maximum  | Max.         |
| Reference  | Ref.         |
| Temperature  | Temp.        |
| Factor   | Fac.         |
| Oscillation  | Osc.         |
| Condensator  | Cond.        |
| Feed forward   | FF           |
| Set point  | Sp.          |
| Ratiometric  | Ratio.       |
| External   | Ext.         |
| Address  | Adr.         |
| Pulse per second   | PPS          |
| Step   | Stp          |
| Loss of charge indication  | LOC          |
| Temperature difference between media temperature and evaporating temperature | ATm          |
| Maximum operating pressure   | MOP          |
| Minimum stable superheat   | MSS          |
| Parameter number   | PNU          |
|  |              |



## 10 Certificates, declarations, and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

Some approvals may change over time. You can check the most current status at danfoss.com or contact your local Danfoss representative if you have any questions.

Table 73: Certificates, declarations, and approvals

| Document name | Document type                | Document topic  | Approval authority |
|---------------|------------------------------|---|--------------------|
| 080R4003.01   | EU Declaration of conformity | EMC directive 2014/30/EU:<br>EN61000-6-3: 2007 +A1: 2011<br>EN61000-6-2: 2005<br>LVD directive 2014/35/EU:<br>EN60730-1: 2011<br>EN60730-2-9: 2010<br>RoHS directive 2011/65/EU | Danfoss            |



## 11 Online support

Danfoss offers a wide range of support along with our products, including digital product information, software, mobile apps, and expert guidance. See the possibilities below.

#### **The Danfoss Product Store**



The Danfoss Product Store is your one-stop shop for everything product related—no matter where you are in the world or what area of the cooling industry you work in. Get quick access to essential information like product specs, code numbers, technical documentation, certifications, accessories,

Start browsing at store.danfoss.com.

#### **Find technical documentation**



Find the technical documentation you need to get your project up and running. Get direct access to our official collection of data sheets, certificates and declarations, manuals and guides, 3D models and drawings, case stories, brochures, and much more.

Start searching now at www.danfoss.com/en/service-and-support/documentation.

#### **Danfoss Learning**



Danfoss Learning is a free online learning platform. It features courses and materials specifically designed to help engineers, installers, service technicians, and wholesalers better understand the products, applications, industry topics, and trends that will help you do your job better.

Create your Danfoss Learning account for free at www.danfoss.com/en/service-and-support/learning.

#### Get local information and support



Local Danfoss websites are the main sources for help and information about our company and products. Find product availability, get the latest regional news, or connect with a nearby expert—all in your own language.

Find your local Danfoss website here: www.danfoss.com/en/choose-region.

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